



# Air Force Research Laboratory



**Integrity | Service | Excellence**

## Fuze Science and Technology Overview

**2017**

**George Jolly**  
Ordnance Division  
AFRL Munitions Directorate



# RW Intro Video





# AFRL Mission



**Lead** the discovery, development,  
integration, and transition of  
**affordable** weapons technology,  
enabling the warfighter to **win across**  
**all domains**

**Better Buying Power 3.0:  
Achieving Dominant Capabilities through  
Technical Excellence and Innovation**





# AFRL Locations







# AFRL Enterprise



**Commander**  
**Maj Gen Robert McMurry**



**Executive Director**  
**Mr. Douglas Ebersole**



**Vice Commander**  
**Col Evan C. Dertien**



**Chief Technologist**  
**Dr. Morley Stone**

- **711<sup>th</sup> Human Performance**
- **AF Office of Scientific Research**
- **Aerospace Systems**
- **Directed Energy**
- **Information**
- **Materials and Manufacturing**
- **Munitions**
- **Sensors**
- **Space**





# AFRL Weapons Related S&T

## *"The AFRL Weapons S&T Enterprise"*



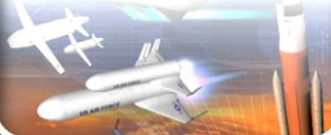
### AF Office of Scientific Research

- Aero-structure power and control
- Physics and electronic
- Mathematics, Information, and bio-inspired sciences



### Aerospace Systems

- High Speed propulsion
- Weapon propulsion
- UAV technologies
- Aerodynamic sciences



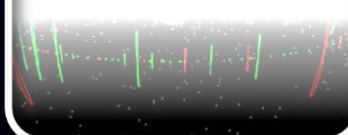
### Directed Energy

- Laser weapons
- High Power Microwave Weapons
- DE Countermeasures for weapons
- KE/DE Integration



### Information

- Weapon C2
- Weapon mission planning
- Weapon information backbone / architecture
- Weapon NISTR



### Human Performance

- Weapon C2 / mission planning user interfaces
- Weapon buildup optimization
- Autonomy



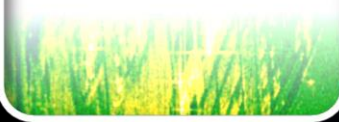
### Munitions

- Ordnance Sciences
- Fuze Technology
- Munitions AGN&C
- Terminal Seeker Sciences
- Munitions System Effects Science



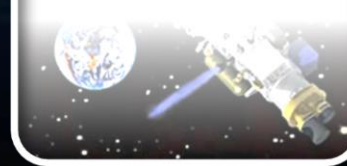
### Sensors

- Sensors
- Weapon integration into Airborne Sensing Layer
- Targeting ISR
- Long Range Combat ID



### Space Vehicles

- Plug-and-Play architecture expertise
- Weapon BLOS comms
- Weapon integration of ISR data



### Materials and Manufacturing

- Weapon materials
- Countermeasures hardening
- Weapon module connectors
- Weapon manufacturing optimization





# Why is Research Important?



**“The first essential of air power necessary  
for our national security is...**

*- General Henry “Hap” Arnold*

**Research”**



**“...innovation**

**– fueled by intelligent, creative Airmen – will remain a  
key part of who we are and what we value as a service.”**



**“Create the Future or it will be created for you”**

*- General Welsh, CSAF*





# Turning Science Into Capability



## Driven by Service Core Functions

Vectored by Air Force Strategy + S&T Vision/Horizons + Product Center Needs + MAJCOM Needs



**6.1**  
**Basic**  
**Research**



**6.2**  
**Applied**  
**Research**



**6.3**  
**Advanced**  
**Tech Demo**

~ \$5B

**Science  
Knowledge**

**Technologies**

**Capability  
Concepts**

**Warfighter**

**Outputs:**  
*New Technologies*

**Outputs:**  
*Mature Technologies*

**Outputs:**  
*Flagship Capability Concepts*

25 Years

10 Years

5 Years

1 Year

**Initial Operating Capability Timeline**







# Partnering with Industry & Academia



- **Effective partnership with industry is critical**
  - Academia often have the best understanding of the science and technologies
  - Industry will be the recipient of the science and technology transition
  - Work affordability in Science & Technology phase
- **Early, often, and active industry engagement is key**
- **However, must respect Intellectual Property and Organizational Conflict of Interest concerns**





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**AFRL/RW**

# The Munitions Directorate

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# RW Leadership



**RW Chief Scientist**  
Dr David Lambert



**Director**  
Col John Gloystein

**Deputy Director**  
Joe Letsinger



**RW Chief Engineer**  
Ms Anne Carstens

**Senior IMA**  
Col Denise Edwards

## Munitions Directorate Product Divisions



**Ordnance**  
Mr Tim Tobik



**Weapons Engagement**  
Mr Scott Teel



**Strategic Planning & Demonstrations**  
Col James E Colebank



**Financial Management**  
Ms Denise Wagner



**Integration & Ops**  
Mr John Williams



**Contracting**  
Ms Stacey Darhower



**Safety Office**  
Lt Col Charles Tobia





# AFRL/RW Effects-Based Strategy



***Fully integrated weapons S&T portfolio that exploits both the unique and complementary capabilities of **Kinetic and Directed Energy** systems in meeting the needs of the US Air Force and the Joint Warfighter***

**Must leverage the entire AFRL enterprise along with active industry partnerships!!**



# Weapon Trade Space Development







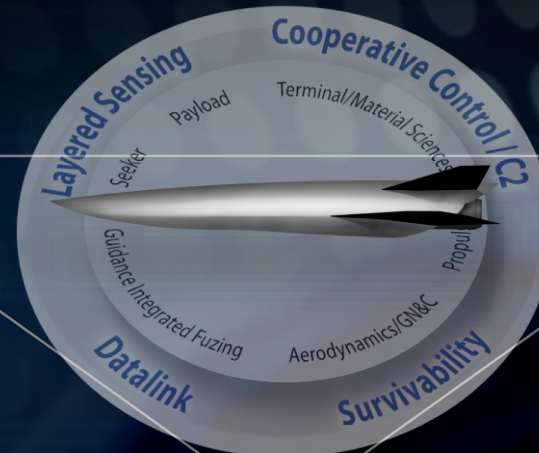
# By Maturing Enabling Technologies Through Core Technical Competencies (CTCs)



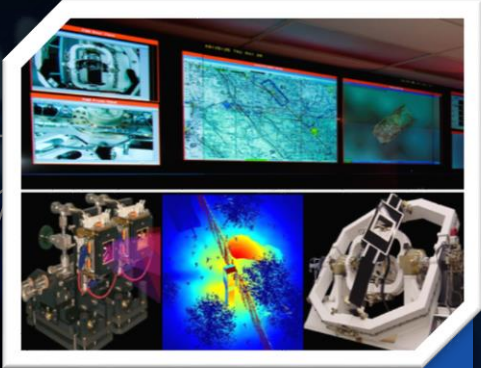
Ordnance  
Sciences



Fuze  
Technologies



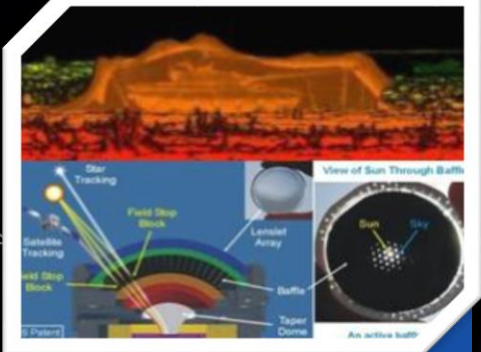
## An Integrating Directorate



Munitions Aero,  
GN&C



Munitions  
Systems Effects



Terminal  
Seekers





# New Weapons Concepts Areas

*(Capability Areas – Core Function Gaps)*



**Strategic Attack / Air Interdiction Tech**



**Air Superiority Missile Tech**



**HDBT Defeat Tech**

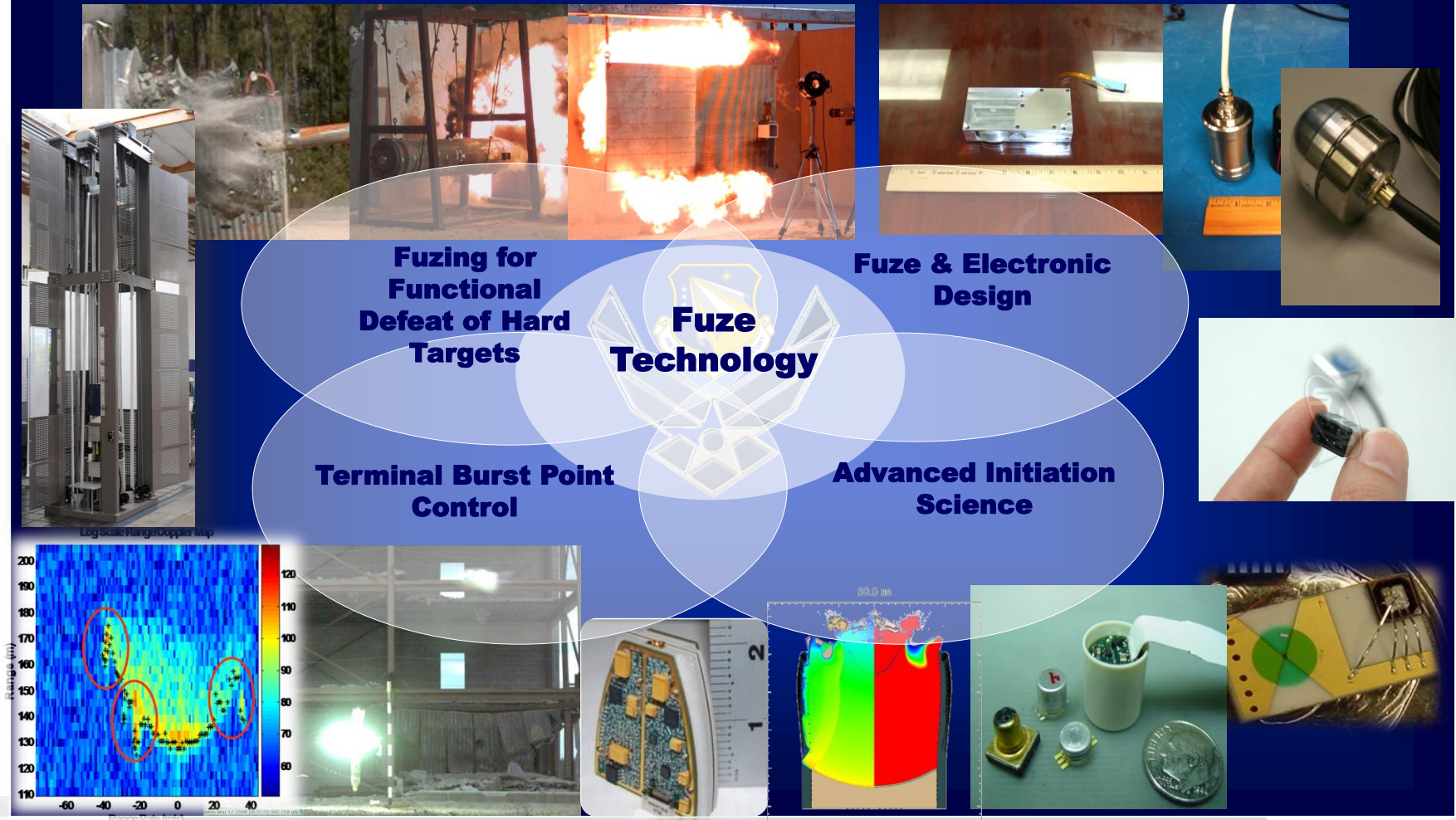


**Close Air Support, Special Operations**



# Fuze Research Areas

*Lead, Discover, Develop, Integrate, and Transition Science and Technology For Fuzing of Air-Delivered Munitions that Maximize Weapon Effectiveness*





# Distributed Embedded Fuze System



## Presentations:

19318 - Proposed Fuze Safety Qualification Procedures for Distributed Embedded Fuzing Systems

19328 - Mechanical Survivability of Embedded Forward Assemblies in High-Pressure and Vibratory Environment

19303 – Mechanical Testing of Embedded Fuze Designs

19352 - Precision Initiation for Next-generation Engagements (PINE)

### Issues/Risk:

- Void/Layer sensing capability in embedded fuzing may not be possible
- Research may not accurately characterize embedded environment
- Data recorders may not survive high-speed cannon tests

### Internal/External:

Internal: RWMF, RWML, RWME, RWMW

External: Sandia National Labs (SNL)

- National Security Campus (NSC)
- Armament Research Development & Engineering Center (ARDEC)
- Reynolds Systems Inc. (RSI)

TPM	Threshold	Objective	Current TRL
Survivability	100% mechanical function after 2500 fps penetration event	100% mechanical function after 4000 fps penetration event	4/shock testing prototype
Reliability	98% detonation under live-fire tests	100% detonation under live fire tests	3/Concept Defined
Accuracy	Detect void after 2-foot layer & clock accuracy within 98% of programming	Detect void after 6-inch layer & clock accuracy within 99.9% of programming	2/Concept Defined





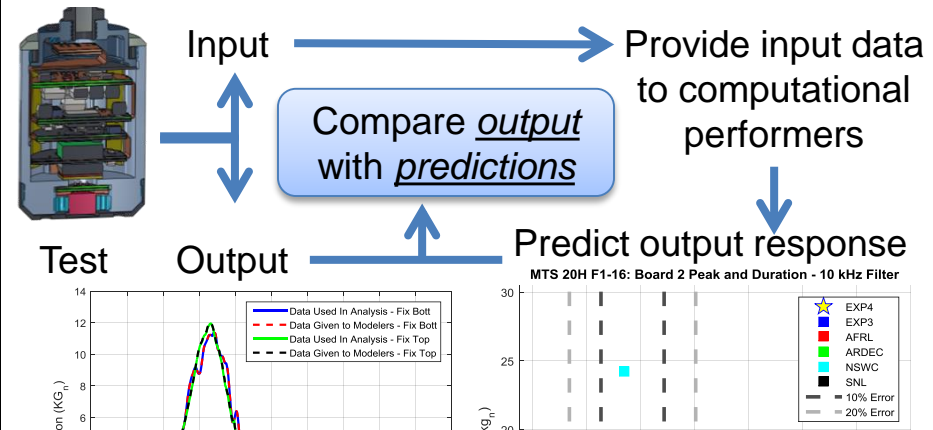
# 12-G-041 (6.3) Fuze Modeling Grand Challenge

## Description

- **Technology:** Determine (i.e. benchmark) capability of computational codes to accurately predict the response of fuze components when subjected to a high shock environment
- **Technical Approach:** Quantify the capabilities of a set of computational codes to predict the response of an instrumented fuze subjected to a known high shock input

## Presentation:

## 19317 - Fuze Modeling Grand Challenge: Computational Comparisons



## Technical Challenges:

- Ability to accurately test and measure the response of components in instrumented fuzes
- Developing specific parameters for assessing the accuracy of the model
- Repeatability of test method and data

## Technical Metric of Success:

- Peak input acceleration within 10% of each other for VHG machine and drop tower tests conducted on instrumented fuze

Schedule	FY12	FY13	FY14	FY15	FY16	FY17
Develop Test Article						
Test Article 2 Predictions						
Test Article 3 Predictions						
Cannon Test Predictions						
Report Documenting Best Practices						

\* Application of codes are at TRL 6



# Focused Lethality Using Precision HOB

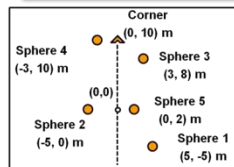
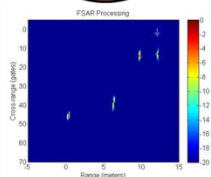
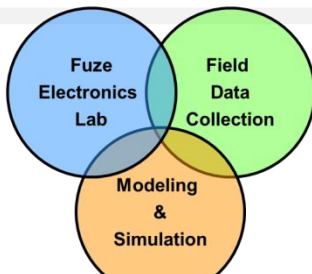
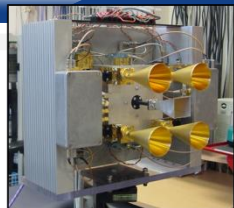


Distribution A: Approved for Public Release; distribution unlimited 96TW-2015-0100





# Advanced Fuze Sensor Algorithms



	FY 13	FY 14	FY 15	FY 16	FY 17	FY 18	FY 19
Imaging Fuze Testpad Construction							
Dynamic Test Vehicle Acquisition							
Instrumentation Integration & Calibration							
Simulations & Alg. Dev.							
Field Data Collection							
Real-time demo							

**Objectives:** Investigate forward looking active imaging fuze

Se  
ex

## Presentation:

### 19266 - Imaging fuze experimentation for weapon terminal burstpoint control

- optimum fuzing for every weapon/target encounter
- Critical enabler for electrically aimed mass focused warheads
- Issues/Risk:**
- Algorithms have only been successfully evaluated with computer simulation
- Need field test data with truth to prove feasibility

**Internal/External:** In-house project / SBIR Phase II supporting (Technology Service Corp.)

- Candidate active imaging fuze algorithms (follow on RWMF)
- Target centroiding algorithms (follow-on in RWMF)

### Technical Performance Measures

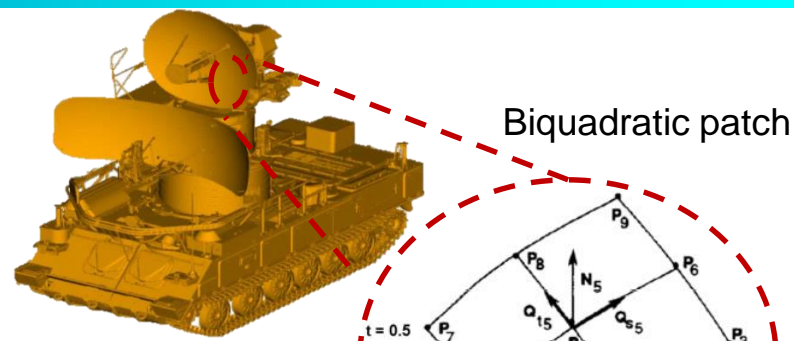
Metric	Threshold	Objective	Current TRL	Rationale
Range Focusing Uncertainty	<1 m	<0.5 m	3	Simulation
Angular Uncertainty	<4 degrees	< 2 degrees	3	Simulation
Convergence on Target Aimpoint	>25 m	>50 m	3	Simulation



# 16-G-013 (6.2) Maturation of Fuze Radar Simulation Software

## Description

- **Technology** – Fast radar signature simulation tool for complex targets. Speed enables iterative design of fuze sensor algorithms.
- **Technical Approach** – Validate with field data, install and optimize on graphical processor unit (GPU) cluster.



## Presentation:

19267 - Fast Synthetic Scene Generation for Fuze Sensor Development

VOL. 27, NO. 5, (1991)

## Technical Challenges/Metrics

### Technical Challenge:

- Development of high-resolution non-faceted CAD models of complex targets to support rigorous experimental validation.
- Optimization of cluster code for improved GPU speedup.

### Technical Metrics of Success:

- Imaged scatterer position error obtained after applying simulated data to fuze sensor algorithm (<4 degrees az & el, 1 m range).
- Speedup between GPU and central processing unit (CPU) computing (~5x)

Schedule	FY15	FY16	FY17	FY18	FY19
SBIR enhancement work		3			
Expansion to GPU cluster					
CAD model creation					
Experimental validation					
Software update				5	



# 14-G-004 (6.2) Repackaging Penetrator Fireset Components for Enhanced Reliability and Survivability

## Description

- **Technology:** Develop packaging technologies for a fuze fireset to improve the survivability and reliability during a high shock environment
- **Technical Approach:** Encapsulant-free design using Additive Manufacturing (AM) and low inductance part-on-part design architecture

## Presentation:

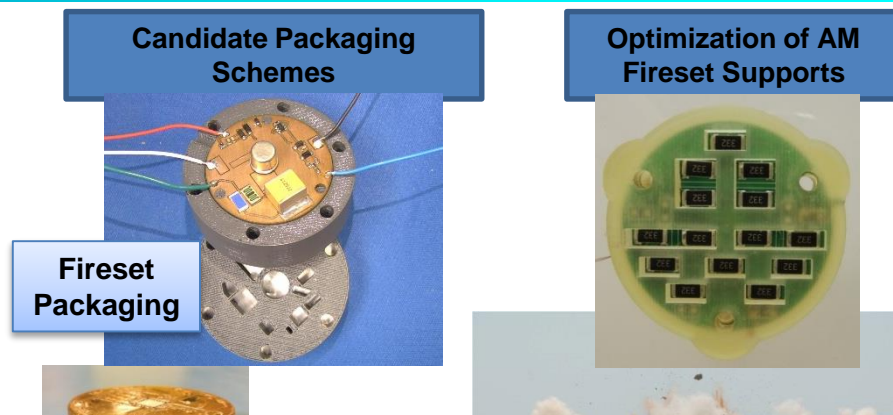
19368 - Shock Testing of 3D printed multi-material circuits

## Technical Challenges:

- Functionality and high reliability in extreme shock environments

## Technical Metrics of Success:

- Reduce the strain in an unpotted circuit board by an order of magnitude
- Maintain equivalent survivability of a state-of-the-art potted fire set utilizing AM techniques & materials



Schedule	FY14	FY15	FY16	FY17	FY18
Dsgn, Fab & Eval Repackaging Schemes	2				
Dsgn, Fab & Demo of HyperFireset					
Dsgn & Optimization of Printed Supports					
Syst Demo in High Shock Environment					4
Dsgn Rules and Recommendations					



# Legacy of War-Winning Technology Development



Early Flight

Space Age

Modern Flight

Cyber Domain

Future