



MINISTÈRE DE LA DÉFENSE

Low cost heat flux and flame temperature characterization of NATO standard kerosene pool fires

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DIRECTION GÉNÉRALE DE L'ARMEMENT





Background (1/2)

- **Standard Fast-Cook-Off Test** : munitions engulfed in a liquid **kerosene pool fire**
 - More or less linked to a real accidental scenario
 - Current reference test required by the **4240 STANAG ed.2**
 - But very sooty plume
- **New environmental constraints** :
 - In the last years : development of **Liquid Propane Gas Fire** Test facilities in Germany, Sweden, in the Netherlands...
 - In the future : environmental regulations & political pressure may be more severe and could strongly limit kerosene pool fire test
- **Three NATO Fuel Fire Experts Meetings held in Meppen (2010), Bordeaux (2012) and t'Harde (2013)**
 - To discuss on the introduction in the STANAG 4240 of an alternative way to do fast heating

Background (2/2)

- First conclusions :
 1. Necessary to better characterize thermal loading around the tested item
 2. Fire Temperature : not the only parameter that could define thermal loading
 3. Need for more data (experimental and numerical)
- How to know more accurately both LPG and kerosene fires ?
 - By new experimental tests
 - By theoretical studies
 - By testing new in situ measurements



LPG Fire in Meppen (WTD-91)



Kerosene Pool Fire in
Bordeaux (DGA)

Current STANAG 4240 ed.2

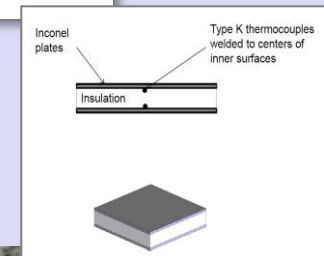
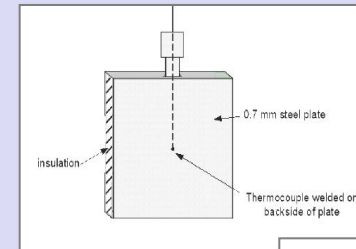
- Objective of the selected fuel fire test : determination of the reaction and time to reaction. of the munitions
- Test (Environment) Requirements :
 - Wind velocity : less than 10km/h
- Test (Flame) Requirements:
 - Average flame temperature : at least 800°C
 - Flame temperature shall reach 550°C in the order of 30s
- Instrumentation Requirements :
 - Minimum of 4 thermocouples to provide a consistent, remote indication of the full development of the fire
 - Mounted 40-60 mm from the surface of the test item at positions fore. aft. starboard and port
 - Additional thermocouples may be positioned at the discretion of the Trial Authority
 - Type K thermocouples

What about the heat flux received by the munitions ?



How to measure heat flux in the flames ?

- Main usual heat flux measurements in fire tests :
 - Plate Thermometer (PT)
 - Directional Flame Thermometer (DFT)
 - Calorimeters
 - Others : Sandia Hemispherical Flame Gage (HFG),...
- Advantages :
 - In situ measurements
 - Simple to use : **based on temperature difference measurements in a solid**
 - Not too expensive
- Drawbacks :
 - Intrusive : reactive gas flow is modified / screen effect
 - Time response may be higher than time to reaction of the munitions

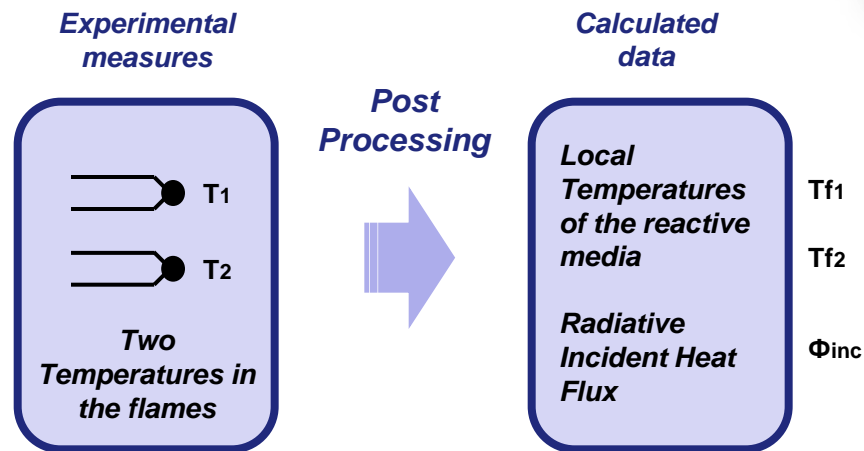


Proposal of testing a new and low-cost experimental method based on flame temperature measurements

Two-paired thermocouples experimental method (1/2)

Principle

- Use of two K-type thermocouples:
 - located close to each other (at around 10 mm)
 - in the flames
 - whose diameters (and so response times) are not equal: 1mm and 0,5mm diameters for example
- **Low cost** and almost non intrusive technique
- **Easy to implement when testing live munitions**



Complete Thermal loading characterization

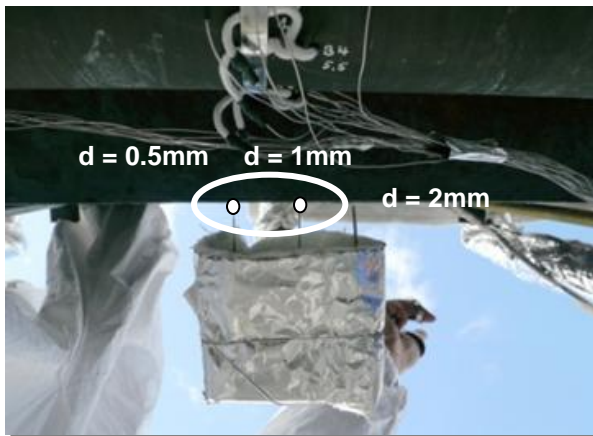
Two paired thermocouples experimental method (2/2)

Post-Processing

- Energy balance applied to each thermocouple (radiative + convective heat transfer between flame and thermocouple)

$$\frac{m_i C_p}{S_i} \frac{dT_i}{dt} = \underbrace{h(T_{f_i} - T_i)}_{\text{Convective net heat flux}} + \underbrace{\int_0^\infty [\varepsilon_f(\lambda) \cdot \phi_{\text{incident}}(\lambda) - \varepsilon_i(\lambda) \cdot L_\lambda^0(T_i)] d\lambda}_{\text{Radiative net heat flux}}$$

- Error minimization technique to calculate local temperature of the reactive media (T_f) and Radiative incident heat flux (Φ_{inc})



$T_1(t)$ = Temperature measured by the 0.5mm thermocouple

$T_2(t)$ = Temperature measured by the 1mm thermocouple

$T_\infty(t)$ = Blackbody temperature that produces radiative incident heat flux on the thermocouple surface

τ_1 and τ_2 : time constants

$$T_{f_1} = T_1 + \tau_1 \left[\frac{dT_1}{dt} + \frac{\beta}{d_1} (T_1^4 - T_\infty^4) \right]$$

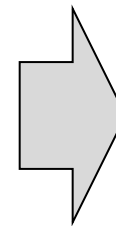
$$T_{f_2} = T_2 + \tau_2 \left[\frac{dT_2}{dt} + \frac{\beta}{d_2} (T_2^4 - T_\infty^4) \right]$$

$$E^2 = \frac{1}{N} \sum_{t_a}^{t_b} [T_{f_2} - T_{f_1}]^2$$

E = error to be minimized

N : number of measurement points between $[t_a; t_b]$

Grey body assumption



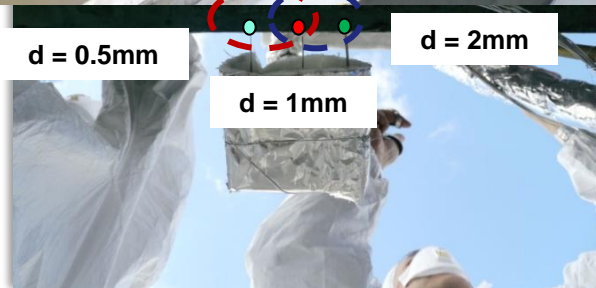
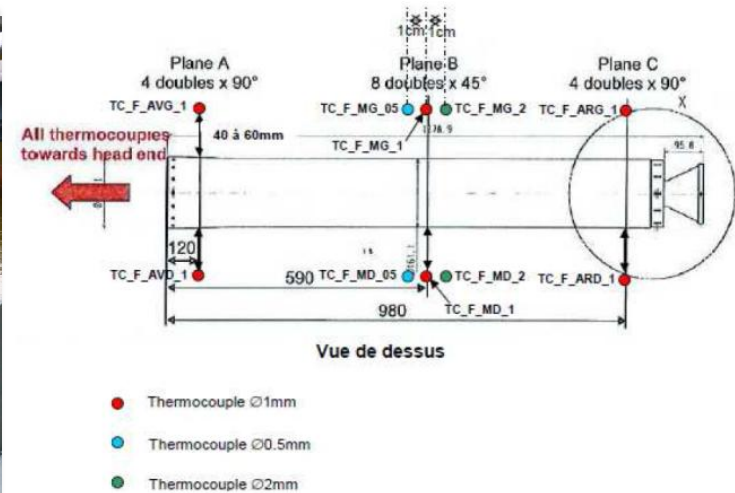
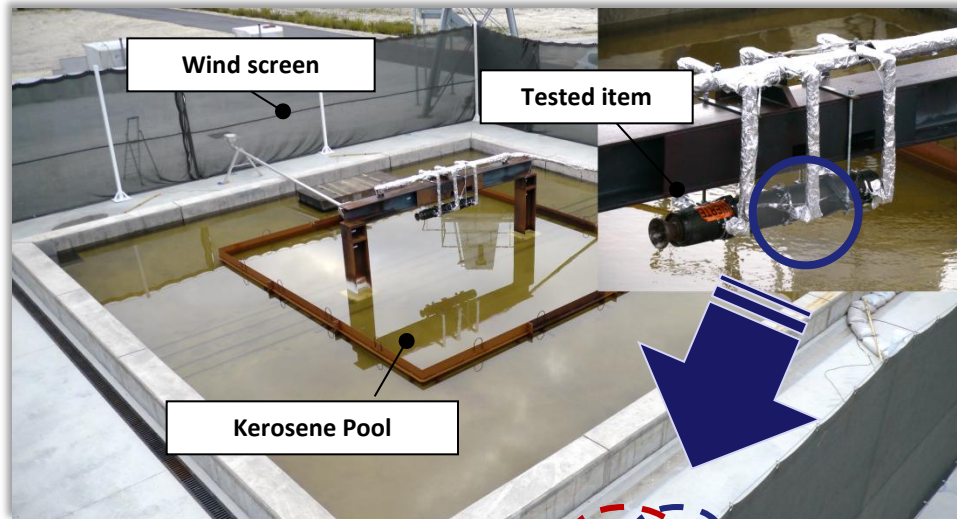
Equation system to calculate τ_1 τ_2 and T_∞

$T_{fi}(t)$
 $\Phi_{\text{inc}}(t)$

Application to the Standard Liquid Kerosene Pool Fire

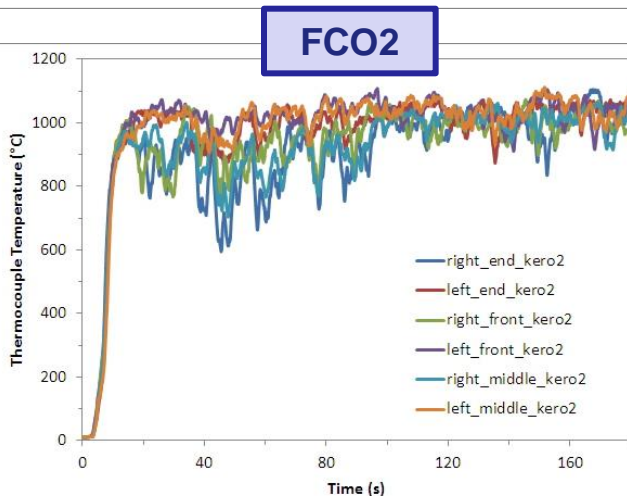
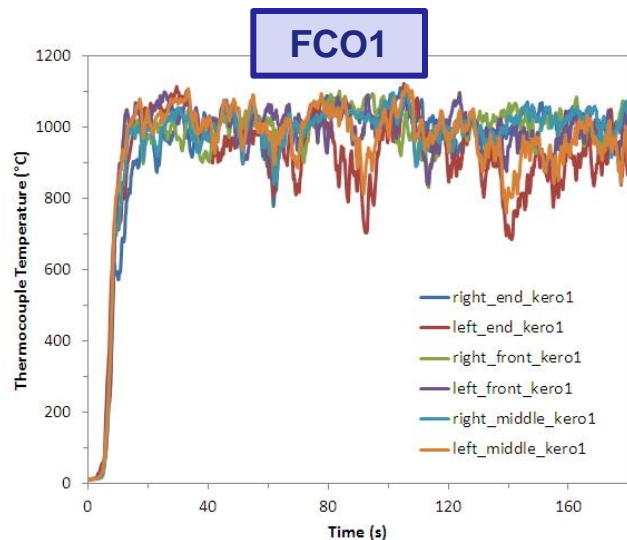


- Two FCO Tests made in 2013 at DGA Missiles Testing (Bordeaux, France)
- Linked to the technical agreement signed between DGA (France) and BwB/WTD-91 (Germany)



- ❑ STANAG measured temperatures (x6) (red dots)
- ❑ Corrected temperatures $T_{fi}(t)$
- ❑ Radiative Incident Heat Flux $\Phi_{inc}(t)$

Results : *STANAG* temperatures

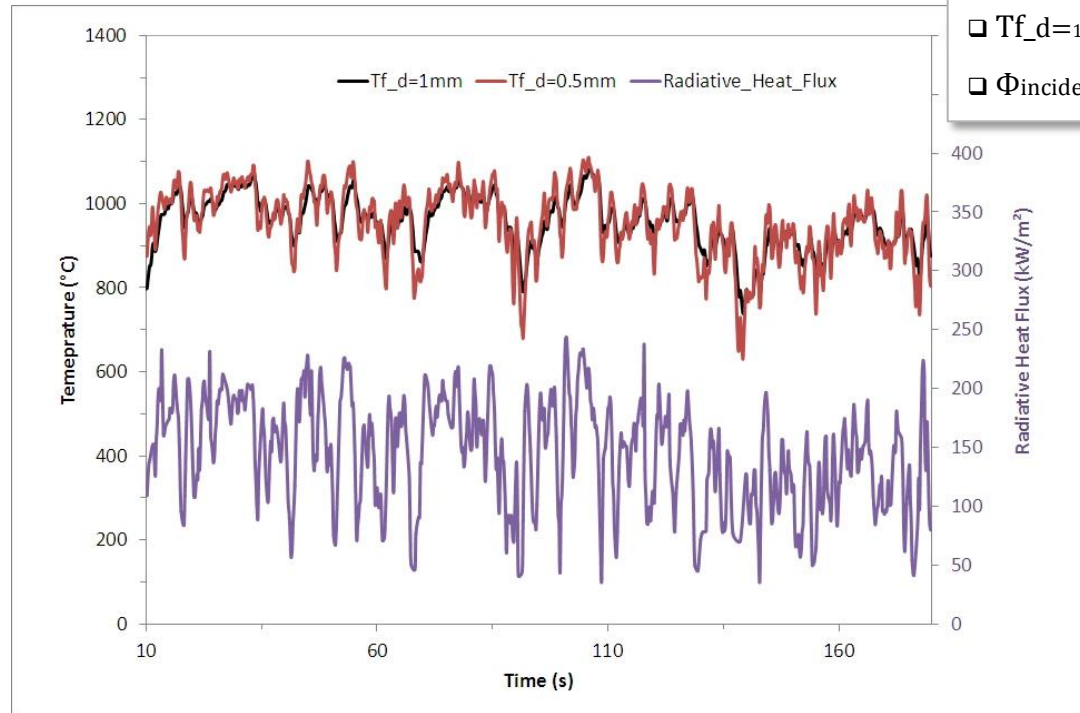
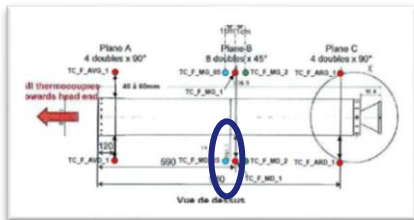


- ❑ STANAG requirements on temperature rise and average are respected both for FCO1 and FCO2
 - ❑ STANAG initial time = 8s
 - ❑ Mean temperature > 800°C
- ❑ Good repeatability of the kerosene fire
- ❑ No windy conditions ($v \ll 10\text{km/h}$) thanks to wind screen

Results : Corrected Temperatures AND Radiative Incident Heat Flux

FC01 : On the left side of the mock-up / In the middle cross section

- ($d_1=0.5\text{mm}$; $d_2=1\text{mm}$)
- [$t_a=10\text{s}$; $t_b=180\text{s}$]



Average values over time :

- $T_{f,d=0.5\text{mm}} = 954.7^\circ\text{C}$
- $T_{f,d=1\text{mm}} = 954.9^\circ\text{C}$
- $\Phi_{\text{incident}} = 147.3 \text{ kW/m}^2$

Local radiative incident heat flux produced by the reactive media
VS
Time



Results : synthesis

Thermal loading characterization

Temperature

- ❑ Corrected temperature T_{fi} = “real” local temperature when taking into account heat transfer between the K-type thermocouple and gas flow \neq measured Temperature T_i
- ❑ Error between T_{fi} and $T_i < 3.3\%$
- ❑ Sufficiently low to be neglected for the IM test requirements

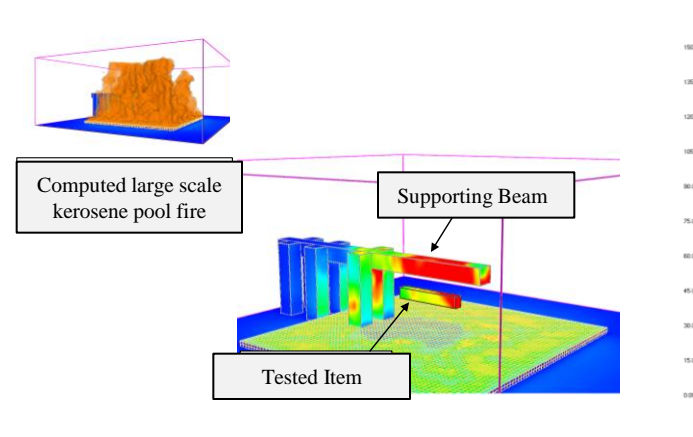
Incident Heat Flux

Mean values over [10s-180s] time range

Two-paired thermocouple (d1 ; d2)	Left (0.5mm ; 1mm)	Left (1mm ; 2mm)	Right (0.5mm ; 1mm)	Right (1mm ; 2mm)
Radiative incident Heat Flux (kW/m ²) <i>FCO Test n°1</i>	147.3	146.7	157.4	153.9
Radiative incident Heat Flux (kW/m ²) <i>FCO Test n°2</i>	168.6	160.1	146.1	140.2

Conclusion & Discussion

- Characterization of the NATO standard kerosene pool fires **by temperature and radiative incident heat flux measurements**
- By using **a low cost experimental method** based on flame temperature measurement by two-paired K-Type Thermocouples
- Within kerosene pool fire : mean **radiative incident heat flux** in the **140-170 kW/m²** range
- In good agreement with heat flux measured by others experimental methods (PT, DFT,...) in kerosene pool fires (*US Teams : Yagla et al. / Blanchat et al.*) : **130-170 kW/m²**
- Consistent with the incident radiative heat flux computed by Fire Dynamics Simulator (NIST) code : **80-150 kW/m²**





Further work

- To evaluate and **directly compare to usual heat flux measurements** like PT and DFT in kerosene pool fire
 - To test the present low-cost experimental method **within LPG fire test facility** (in Meppen for example)
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- **To improve the post-processing**, particularly the identification and error minimization technique



THANK YOU FOR YOUR ATTENTION

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