



# The Rarefaction Wave Gun Program

**A Government and Industry Collaboration to  
Develop 21st Century Cannon Systems**

**Presented by :**  
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# 21<sup>st</sup> Century Cannon Systems

- LW vehicles w/ large caliber guns
  - Considerable momentum and kinetic energy imparted to system
- Engineering barriers
  - Mitigate recoil
  - Reduce weight
- RAREfaction waVE guN (RAVEN)
  - Army After Next project (1999)
  - Dr. Eric Kathe - doctoral thesis (2001)
  - Engineering & demo. (2005 – 2010)



# RAVEN Propulsion – Objectives

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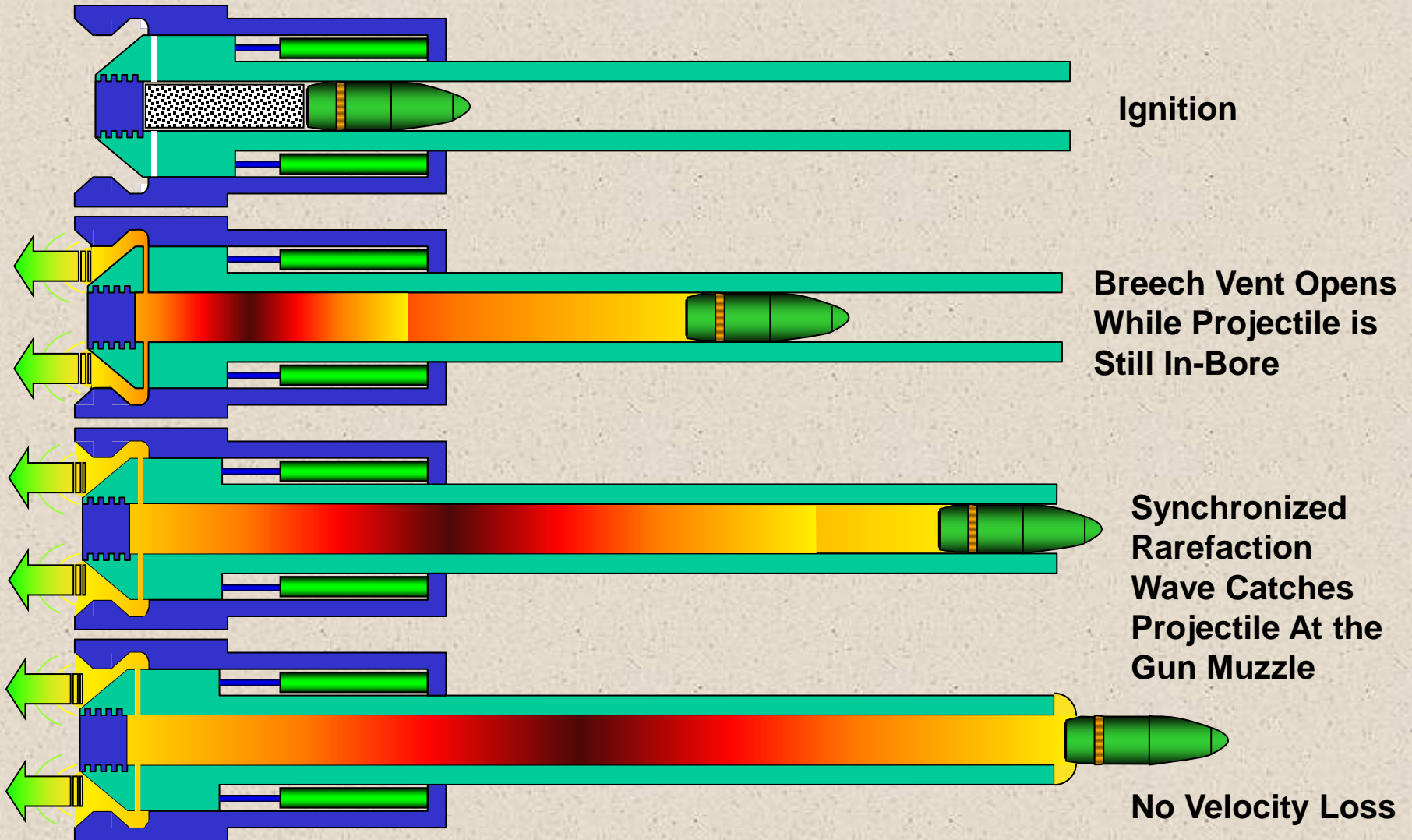
- High lethality weapons on lightweight vehicles
- Mitigate recoil
  - Recoilless early venting achievable
- Reduce thermal load
  - Reduced gas density
  - Reduced gas temperature
  - High rate-of-fire capability
  - Sustainable fire
- Maintain ballistic efficiency
- Maintain muzzle velocity
- Minimize impact to vehicle
- Lightweight materials to reduce system weight



Notional RAVEN Cannon Mounted upon a Lightweight Robotic Vehicle



# RAVEN Propulsion – Operation



# RAVEN Propulsion - Challenges

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- Vent method and mechanics
  - Blow-back bolt
  - Recoil actuated
  - Rupture disk
- Back blast
  - Overpressure
- Ammunition loading
- Gun system integration



Notional 45mm RAVEN Automatic Cannon Mounted upon a RIPSAN Robotic Vehicle

# RAVEN Program – Accomplishments

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- Proof-of-Principle
  - 35mm demonstrator
    - RAVEN propulsion validation
    - Vent mechanics experimentation
- System Advancements
  - 105mm demonstrator
    - Converted FCS\_MRAAS cannon w/cased telescoped ammunition
    - Inertial breech vent
    - Ammunition handling system
  - 45mm demonstrator
    - Converted COMVAT automatic cannon
    - Blow back bolt & ammunition based vent
    - Ammunition development



# RAVEN Program – Accomplishments

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- Firing Tests
  - 105mm Demonstrator
    - Synchronized rarefaction wave demonstrated
  - 45mm Demonstrator
    - Closed breech baseline
    - Pre-synchronized venting (recoilless operation)



# Accomplishments – 35mm Demonstrator

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- Design
  - Based on Oerlikon KD series 35mm anti-aircraft gun
- Vent Method
  - Ammunition-based rupture disk
    - Intentionally ‘uncorks’ the breech
  - Blow-back bolt
    - Propelled rearward by impulse from propellant gases
  - Timing
    - Driven by same propellant gases as bullet
    - Governed by bolt mass bolt and distance to ‘uncork’





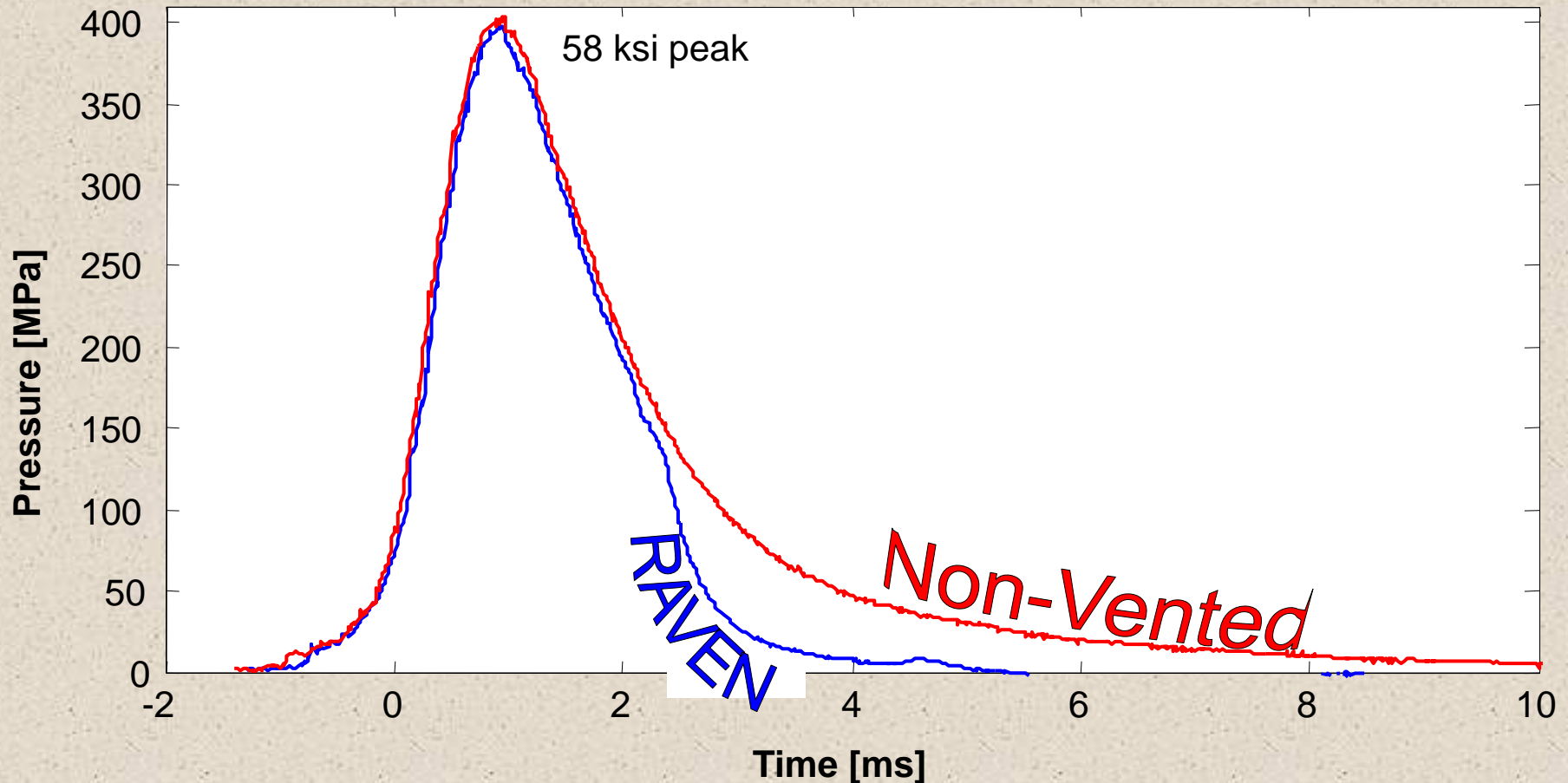
# Accomplishments – 35mm Demonstrator

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- Proof-of-principle tests
  - Synchronized & pre-synchronous venting (60 shots)
    - Maintained muzzle velocity when synchronized
    - Recoilless when pre-synchronous
    - Significant reductions in
      - Barrel heating
      - Recoil momentum
  - Experimental results

Measurement	Units	Closed Breech Baseline	RAVEN Results	% of CB Baseline
Muzzle Velocity	m/s	1,135	1,131	100%
Barrel Heating ( $\Delta T$ )	K	3.61	2.13	59%
Momentum	N-s	1,031	402	39%

# Accomplishments – 35mm Demonstrator



Chamber Pressure Data  
Vented and Non-vented Rounds w/ Same Muzzle Velocity

# Accomplishments – 105mm Demonstrator

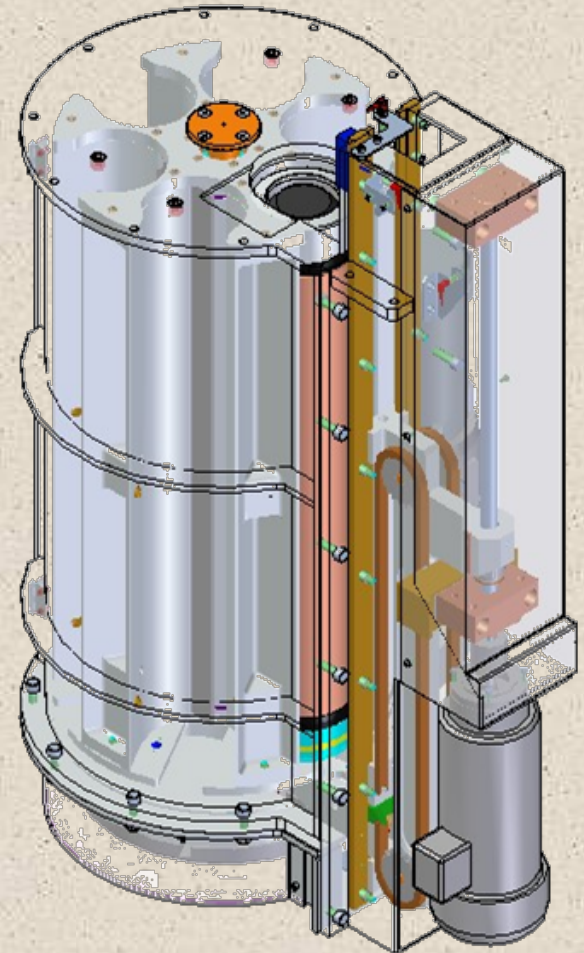
- Design
  - FCS\_MRAAS  
105mm smooth bore swing chamber cannon
- Vent method
  - Bolt face nose, integrated blow-back bolt, and exhaust nozzle
    - Impulse acts on bolt face
    - Combined inertia of bolt and exhaust nozzle delay venting
  - Timing
    - Governed by mass of inertial breech and required travel distance of bolt face seal to vent





# Accomplishments – 105mm Demonstrator

- Ammunition Handling System
  - Design
    - Based on 75mm XM274 autoloader
  - Vertical carousel
    - 6 rounds
    - Rotary motor driven Geneva indexing mechanism
  - Feeder
    - Ball screw driven
  - Rate of fire
    - 15-20 shots/min (targeted range)
    - 17 shots/min (designed)



# Accomplishments – 105mm Demonstrator

- Firing tests
  - Synchronized & pre-synchronous vent (14 shots)



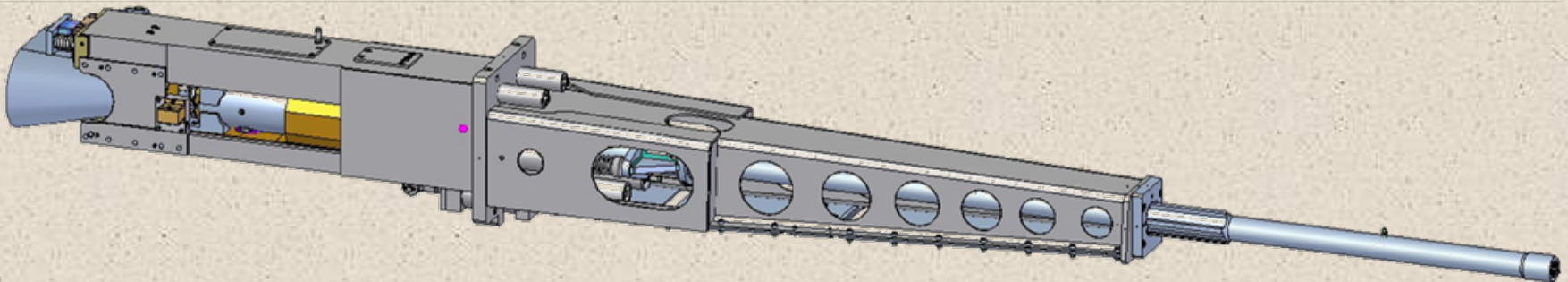
- Experimental results

Measurement	Units	RAVEN Results	
		Predicted	Actual
Muzzle Velocity	km/s	1.49	1.37
Momentum	kN-s	14.0	12.7

# Accomplishments – 45mm Demonstrator

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- Design
  - 45mm COMVAT automatic CTA cannon
- Venting Method
  - Ammunition rupture disk
    - Consumable exhaust throat
  - Inertial bolt with brake
    - Controls vent displacement over time
  - Timing
    - Governed by material properties and geometry of rupture disk and bolt mass





# Accomplishments – 45mm Demonstrator

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- Ammunition development
  - Converted from percussion primer
  - Challenges
    - Integrating electric ignition train into cartridge
    - Maintaining high pressure seals



45mm RAVEN Cartridge

# Accomplishments – 45mm Demonstrator

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- Firing tests
  - Closed breech baseline (21 shots)
  - Pre-synchronous vented recoilless (4 shots)
    - Unimpeded baseline vent, bolt brake not included
    - Impeded vent, bolt brake included
  - Experimental Results

Measurement	Units	Closed Breech (CB) Baseline	RAVEN (no brake)	% of CB Baseline	RAVEN (w/ brake)	% of CB Baseline
Muzzle Velocity	ft/s	3,636	2,326	64%	2,837	78%
Chamber Pressure	ksi	54	45	83%	49	91%
Barrel Heating ( $\Delta T$ )	°F	79	21	27%	37	47%
Recoil Travel	in	3.49	0.10	3%	0.16	5%

# RAVEN Program – Objectives

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- Demonstrate RAVEN Propulsion Objectives
  - Reduce recoil impulse, thermal loads, and system weight
  - Maintain ballistic efficiency and velocity for synchronized venting
  - Demonstrate repeatability
    - Accurate vent timing predictability
- Model validation
  - Confirm interior ballistic performance
  - Verify heat transfer predictions
  - Verify gas discharge behavior
- Integrate RAVEN into lightweight vehicle platform
- Demonstrate minimum impact on vehicle dynamics
  - Vehicle movement



# RAVEN Program – Task Schedule

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## Jun-Aug 2010

### Synchronization Tests

- 45mm & 105mm
  - Fire single shots
  - Achieve synchronized vent

## Sep-Dec 2010

### Development Tests

- 45mm & 105mm
  - Install AHS
  - Demonstrate rapid-fire with RAVEN propulsion

## Jan-May 2011

### Vehicle Integration

- 45mm & 105mm
  - Build platform modifications
  - Install demonstrators onto lightweight vehicles

## Jun-Jul 2011

### Vehicle Firing Tests

- 45mm & 105mm
  - Fire single shots
  - Demonstrate vehicle response

# RAVEN Program – Collaboration Benefits

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- **Government: WSEC, ARDEC, RDECOM**
  - Obtains knowledge in 21<sup>st</sup> century weapon systems development
  - Gain access to ARES expertise
    - Case Telescoped Ammunition (CTA) design
    - Transitioning prototype designs to mature firing systems
- **Industry: ARES, Inc.**
  - Upgrades capabilities
    - Design and analysis
    - Manufacturing
    - Testing
  - Expands personnel and expertise



# The Rarefaction Wave Gun Program



## Acknowledgements

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