

- The Past
- How Did We Do It?
- Results
- The Future
- Summary



2005-2007 Appraisal Metrics

2005	Class C 1	7/25 - 7/29	
	Class C 2	9/27-9/29	
	Class C 3	10/10-10/12	
	Class C 4	11/14-11/16	
	Class C 5	12/6-12/8	
	Class C 6	12-Dec	
2006	Class C 7	1/16-1/18	
	Class B 1	2/6-2/17	
	Class C 8	4/4-4/5	
	Class B 2	4/24-5/5	
	Class B 3	7/10-7/21	
	Class C 9	8/14-8/16	
	Class B 4	9/11-10/13	
2007	Class C 10	1/3-1/5	
	Class C 11	1/29-2/2	
	Class C 12	2/14-2/15	
	Class C 13	2/26-3/2	
	Class C 14	4/2-4/6	
	Readiness		
	Review	4/30-5/1	
	SCAMPI	5/7-6/1	

Task	2005-2007	
CMMI Level	5	
Regions	5	
# SCAMPI Programs	39	
# Artifacts in Evidence	10261	
# Class C Appraisals	14	
# Class B appraisals	4	
# Document Requests During SCAMPI	207	
# SCAMPI Findings	8	
Length of SCAMPI	5 weeks	

Set goal to reduce cost & program impact while sustaining CMMI Level 5

- The Past
- How Did We Do It?
- Results
- The Future
- Summary

Baseline

- NCS Common Process Architecture (CPA) is based on good Engineering practices
 - Not built around passing a CMMI appraisal
- Common Process Architecture execution is in place and remains stable
- Improvement priorities are based on strategic NCS business goals
 - Not driven by CMMI findings or CMMI compliance
 - Results deployed through NCS CPA



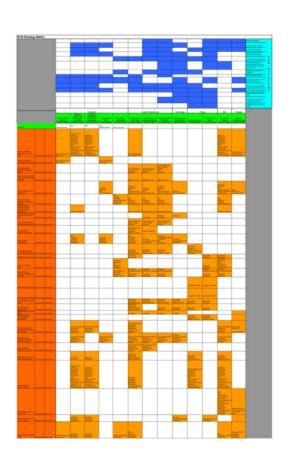
Process Ownership

- Engineering Disciplines <u>took ownership of their own processes</u>
 - Process changes, questions, and issues go back to the owning discipline
 - Discipline Directors <u>sponsored organizational improvement projects</u>
- Removed traditional process group "crutches" to encourage programs accountability for process execution
 - Large regional process groups responsible for program process "stuff"
 - Measurement teams responsible for entering and analyzing program metrics
 - Tailoring teams responsible for CPA tailoring and program work instructions

Emphasis on Improving Program Execution

Raytheon
Network Centric Systems

- Regional Engineering Process Groups replaced with <u>Engineering Execution Centers</u> focused on improving program execution
 - Provides "bottoms-up" improvement
- Improvement projects determined by NCS Business Strategy and Engineering Strategy elements
 - <u>Engineering and Technology Strategy Matrix</u>
 - Provides "top-down" systemic improvements
- Process Management became a background task with a small set of resources



Improvements tied to Business and Engineering goals

Strengthened the Measurement Program



- Enabled Program accountability and ownership of their own metrics
- MEASUREthis!
- Leading Indicators Review with VPs
- Leading Indicator Deep Dives



Strong measurement program integral to program execution



Process Sustainment Monitoring

- Interim CPA Checks (iCPAs)
 - Smaller, still frequent
 - An issue in one region is an issue in all regions
- Identified a common, smaller set of documents for evidence
 - Pareto Principle
- Identified and resolved issues early
 - Started immediately after 2007 SCAMPI-A
- Eliminated backslide



Tailored the Appraisal Process and Mindset



- Set Appraisal Team expectations
 - Some level of discovery will be required
 - Expected to be able to determine if CMMI practices were implemented by evidence and affirmations provided without "extreme annotation"
- Reduced unique evidence artifacts collected and reviewed 10,000+ to 1,600
 - Higher number of artifacts used to be a badge of honor for appraisal teams
- Validated evidence with internal appraisal team members rather than using full appraisal team
- Deleted unnecessary briefings to the organization
 - Opening briefing, Draft Findings
 - Eliminated :90 per program participant

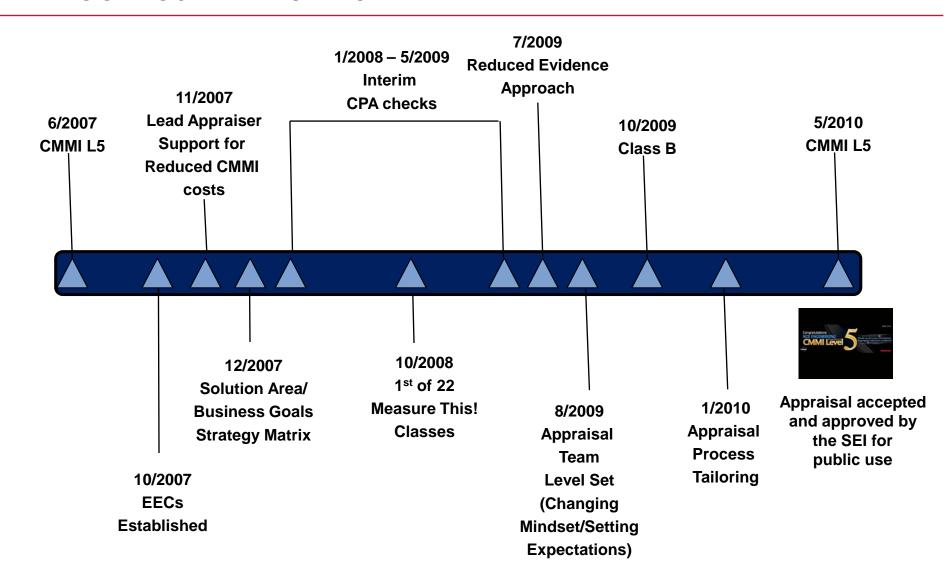
Easier for programs rather than easier for the appraisal team

Tailored the Appraisal Process and Mindset



- Used "show and tell" format to allow programs to better explain their work
 - DOORS
 - Configuration Management Tools
 - Active Risk Manager
- Executed interviews in parallel using VTC
- Reduced full appraisal team review of appraisal evidence by 4 hours
 - Accepted Mini-Team "FI" recommendations
- Presented Final Findings via Netcast to allow appraisal participants to participate from their desks

Three Year Timeline



- The Past
- How Did We Do It?
- Results
- The Future
- Summary



Appraisal Cost Comparison

2005	Class C 1	7/25 - 7/29	2008	iCPA 1	4/7-4/18	
	Class C 2	9/27-9/29		iCPA 2	6/16-6/27	
	Class C 3	10/10-10/12		iCPA 3	7/28-8/8	
	Class C 4	11/14-11/16		iCPA 4	9/15-9/26	
	Class C 5	12/6-12/8		iCPA 5	12/1-12/12	
	Class C 6	12-Dec				-12%
2006	Class C 7	1/16-1/18	2009	iCPA 6	3/2-3/6	
	Class B 1	2/6-2/17		iCPA 7	3/10-3/12	
	Class C 8	4/4-4/5		iCPA 8	5/4-5/8	
	Class B 2	4/24-5/5		iCPA 9	7/13-7/17	
	Class B 3	7/10-7/21				
	Class C 9	8/14-8/16				
	Class B 4	9/11-10/13		iCPA 9	7/13-7/17	-59%
2007	Class C 10	1/3-1/5	2010	Class B	9/28-10/16	
	Class C 11	1/29-2/2		Review	3/10-3/11	
	Class C 12	2/14-2/15		SCAMPI	5/3-5/14	
	Class C 13	2/26-3/2				
	Class C 14	4/2-4/6				
	Readiness					
	Review	4/30-5/1				
	SCAMPI	5/7-6/1				-76%

Achieved 62% Reduction in Cost in 2010



Measureable Improvements

	2007	2010	
CMMI Level	5	5	
Regions	5	5+Satellite	
# SCAMPI Programs	39	21	
# Artifacts in Evidence	10261	1596	
# Class C Appraisals	14	9	
# Class B appraisals	4	1	
# Document Requests			
During SCAMPI	207	21	
# SCAMPI Findings	8	0	
Length of SCAMPI	5 weeks	8.5 days	

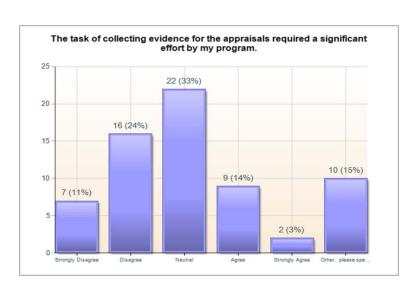
84%
Evidence
Reduction

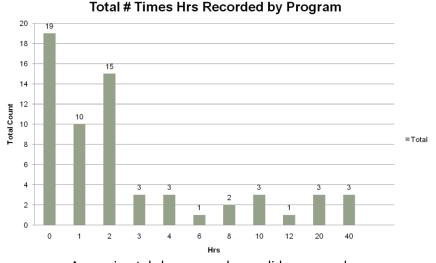
75% Fewer Class Bs



Reduction in Program Impact

- "The appraisal approach you guys took this time around was much less stressful on our program"
- "I had heard that being an appraisal program was a lot of work, but it hasn't been a big deal at all"
- "I didn't have any program managers yelling at me about the appraisal impact this time around"
- "I didn't even realize we were having an appraisal"





Approximately how many hours did you spend on Collecting evidence for the appraisal?

Quotes and survey results from the programs



- The Past
- How Did We Do It?
- Results
- The Future
- Summary

The Future

- We will use this approach for all future appraisals
- Business standards of program execution naturally result in success without employing disruptive efforts to prepare for and conduct appraisals

- The Past
- How Did We Do It?
- Results
- The Future
- Summary

Summary

- CPA execution remained stable after the 2007 SCAMPI A
- Focused on improving program execution rather than achieving CMMI Level 5
 - Emphasis on managing with metrics
 - Discipline and program ownership
 - Process not separate from program execution
- Partnered with our lead appraiser to tailor the appraisal process to be as minimally invasive and cost effective as possible
- Changed appraisal mindset to minimize impact on programs