

Lessons Learned in Seamless
Integration of CMMI, TSP, and PSP
Why All Three Are Needed

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Topics

- Issues
 - ◆ Quality and Schedule
 - ◆ Rational Management and Commitment
 - ◆ Insanity and Malpractice
- Three Improvement Perspectives
 - ◆ Organization - CMM/CMMI
 - ◆ Individual – PSP
 - ◆ Team – TSP
- Seamless Integration of CMMI, PSP, TSP
 - ◆ The glue – Process Improvement Proposal
 - ◆ AIS Experience
- Lessons Learned

Quality Is More Important Than Schedule

“In today’s software marketplace, the principal focus is on cost, schedule, and function; quality is lost in the noise. This is unfortunate since poor quality performance is the root cause of most software cost and schedule problems.”

Watts Humphrey

Rational Management - Developers

- When pressed for early deliveries, the responsible team members say

“I understand your requirements, I will do my utmost to meet it, but until I make a plan, I can not responsibly commit to a date”

Rational Management - Managers

- When pressed for early deliveries, the responsible managers say

“I trust you to create an aggressive and realistic plan, I will review the plan, but I will not commit you to a date that you can not meet”

Rational Management - Principles

- Set challenging goals
- Get the facts
- Use facts and data
- Anticipate and address problems

Insanity or Malpractice?

Insanity

Doing the same thing over and over and
expecting a different result

Malpractice

An organization which does not have a
top-management-sponsored
continuous improvement initiative in place

Organization Improvement Capability Maturity Model

Level	Focus	Key Process Areas (KPA)
5 Optimizing	Continuous process improvement	Defect prevention Technology change management Process change management
4 Managed	Product and process quality	Quantitative process management Software quality management
3 Defined	Engineering process	Organization process focus Organization process definition Training program Integrated software management Software product engineering Intergroup coordination Peer reviews
2 Repeatable	Project management	Requirements management Software project planning Software project tracking Software quality assurance Software configuration management Software subcontract management

Comparing SW-CMM to CMMI

SW-CMM key process areas

CMMI Process Areas

Level 5
Optimizing

Defect Prevention → Causal Analysis and Resolution
 Technology Change Management → Organizational Innovation and Deployment
 Process Change Management →

Level 4
Managed

Quantitative Process Management → Organizational Process Performance
 Software Quality Management → Quantitative Project Management

Organization Process Focus → Organizational Process Focus
 Organization Process Definition → Organizational Process Definition
 Training Program → Organizational Training
 Integrated Software Management → Integrated Project Management
 Software Product Engineering → Risk Management
 Software Product Engineering → Requirements Development
 Software Product Engineering → Technical Solution
 Software Product Engineering → Product Integration
 Intergroup Coordination → Verification
 Peer Reviews → Validation
 Peer Reviews → Decision Analysis and Resolution

Level 3
Defined

Requirements Mgmt → Requirements Management
 Software Project Planning → Project Planning
 Software Project Tracking & Oversight → Project Monitoring and Control
 Software Subcontractor Management → Supplier Agreement Management
 Software Quality Assurance → Product & Process Quality Assurance
 Software Configuration Management → Configuration Management
 Measurement and Analysis

Level 2
Repeatable

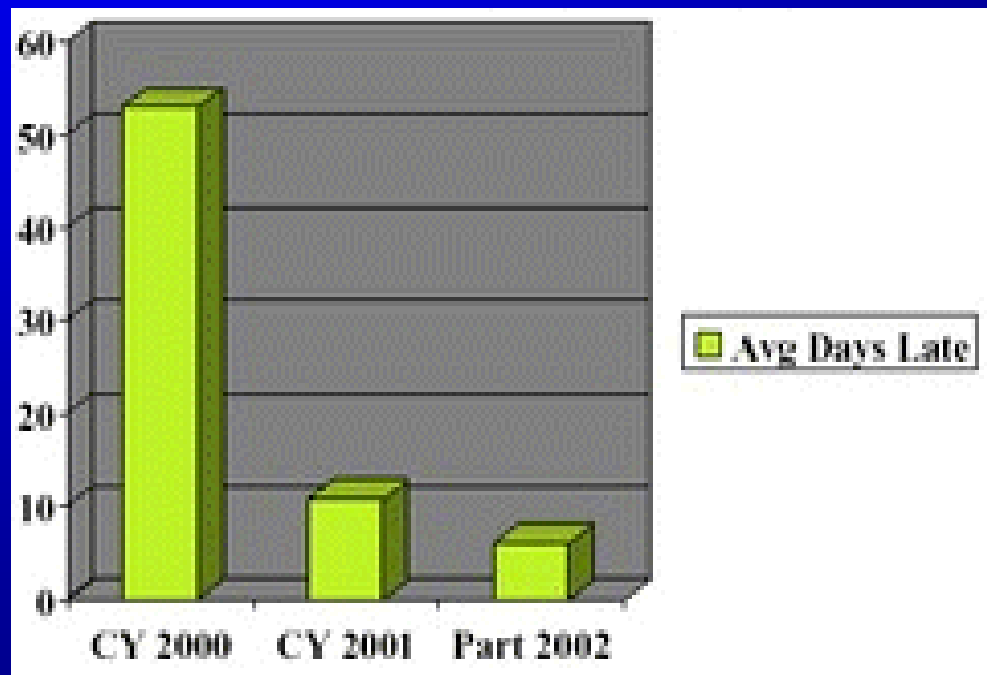


Issues Addressed by CMM

- Getting management attention
- Maintaining long-term improvement focus
- Guiding the improvement work

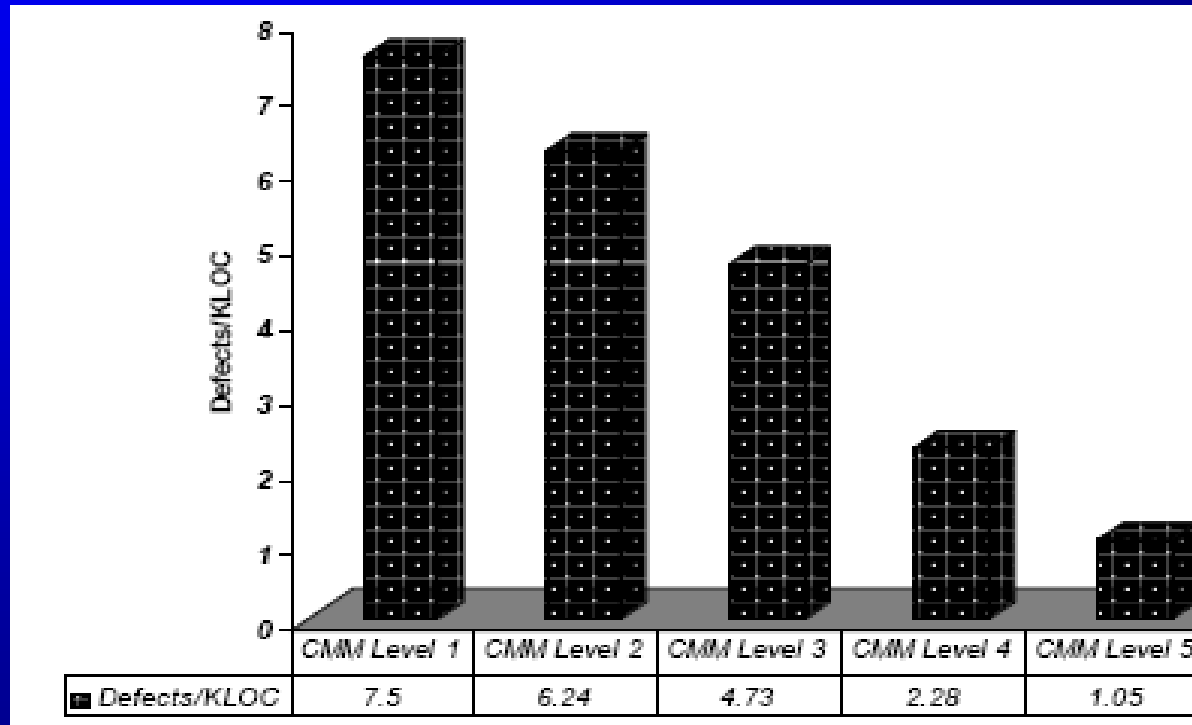
CMM Results – Schedule GM

- Average number of days late in meeting milestones declined from over 50 days to fewer than 10 following organization focus on CMMI



General Motors Presentation, SEPG, Boston, MA, 2003

CMM Results – Defects



CMM Problems

- No simple model could precisely measure process maturity and complex models are not useful in guiding improvement
- CMM consciously focused on *what* organization should do, not on *how* they should do it
- The teamwork practices and personal disciplines required for quality software work are almost entirely issues of *how*, and not just *what*
- Because engineers will not change the way they work without very specific guidance, the CMM does not change engineering behavior

The Real Need

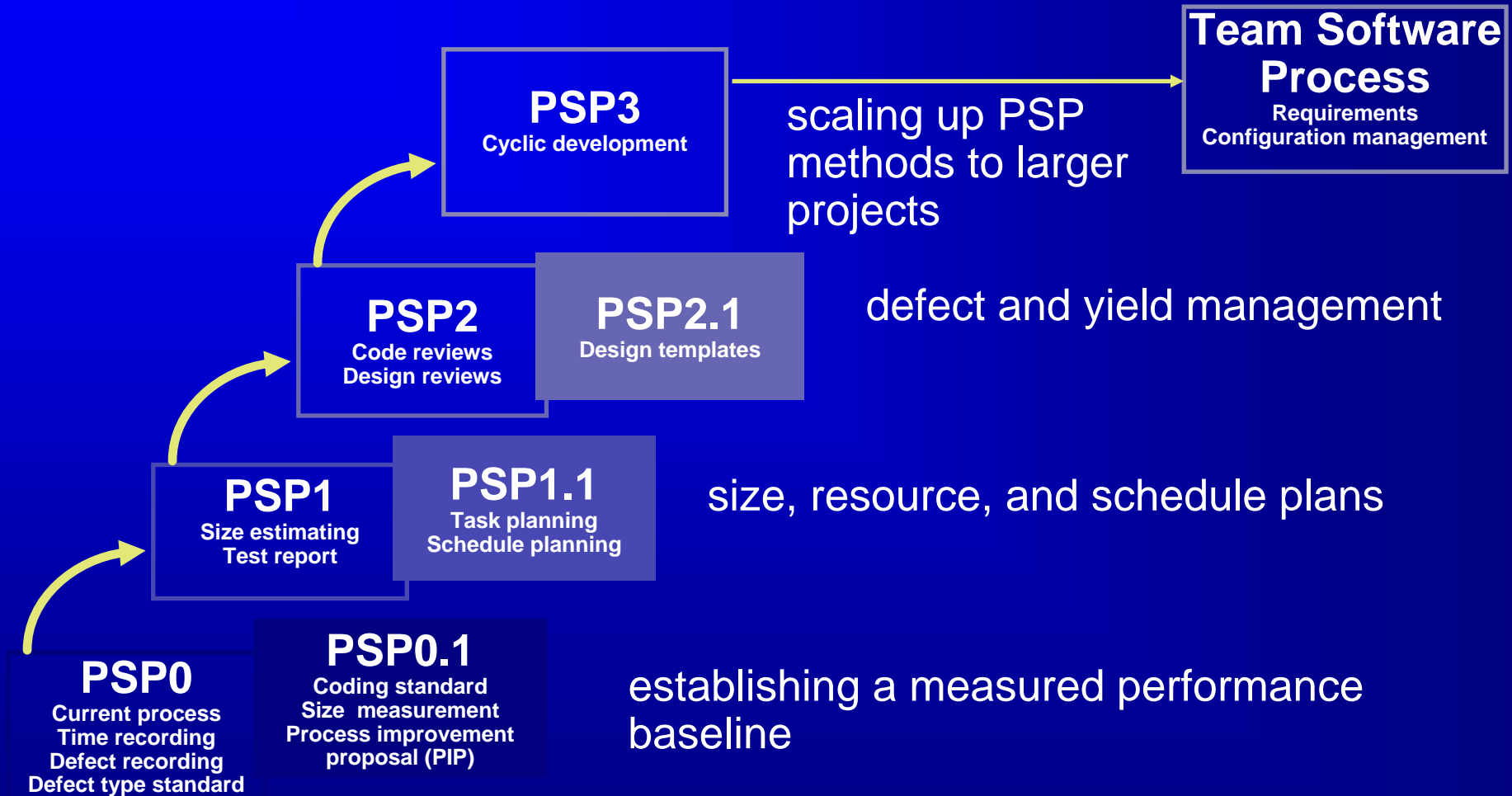
- The need is not for lots of process data but for engineers who gather and use that data
- What would happen if software professionals used sound engineering practices?
 - made and followed detailed plans
 - gathered and used historical data
 - measured and managed quality
 - analyzed and improved their processes
- The need is for a Level 5 Process at the individual level

Self Improvement From Project To Project

“You can not stand still, so you should treat every project as a way to build talent rather than merely treating your talent as a way to build projects”

Watts Humphrey

Self Improvement Personal Software Process - 1



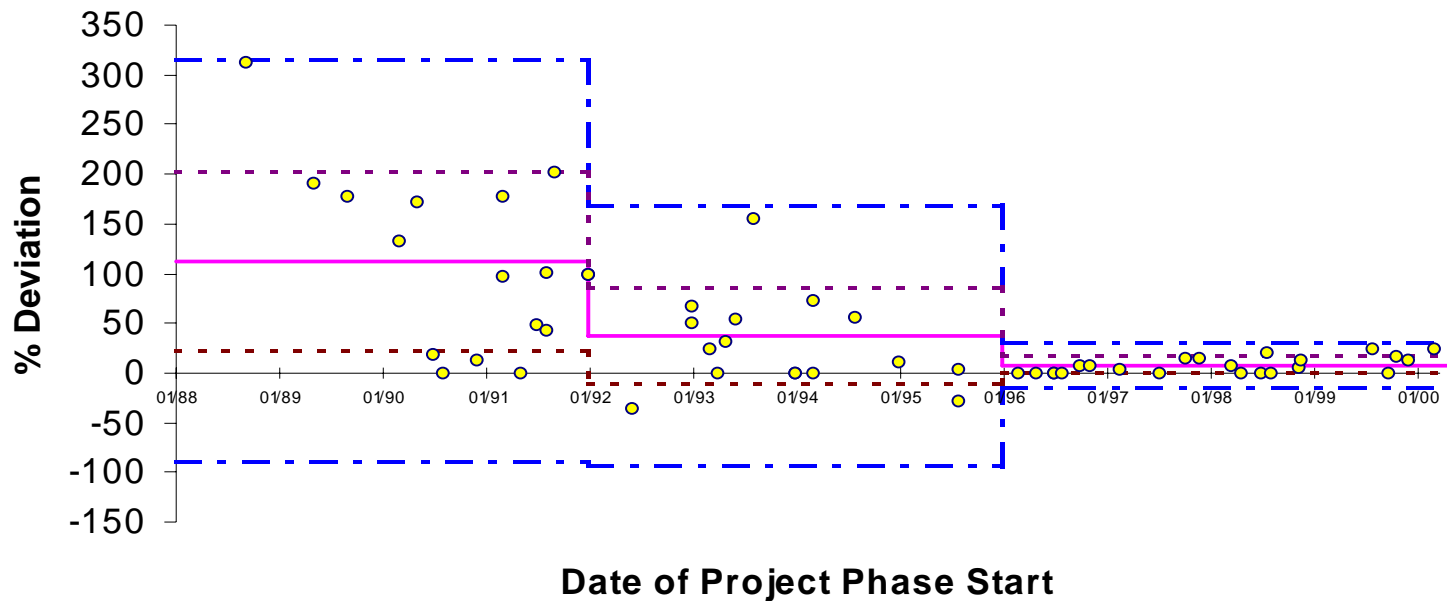
Self Improvement

Personal Software Process -2

- At the end of the PSP training, developers know how to:
 - ◆ Consistently gather size, time, and defect data
 - ◆ Make commitments based on historical data
 - ◆ Analyze personal data to answer questions
 - Where am I spending my time?
 - What are my common defects?
 - Where do I inject the defects?
 - What goals do I need to set to improve?

PSP Results – Schedule AIS

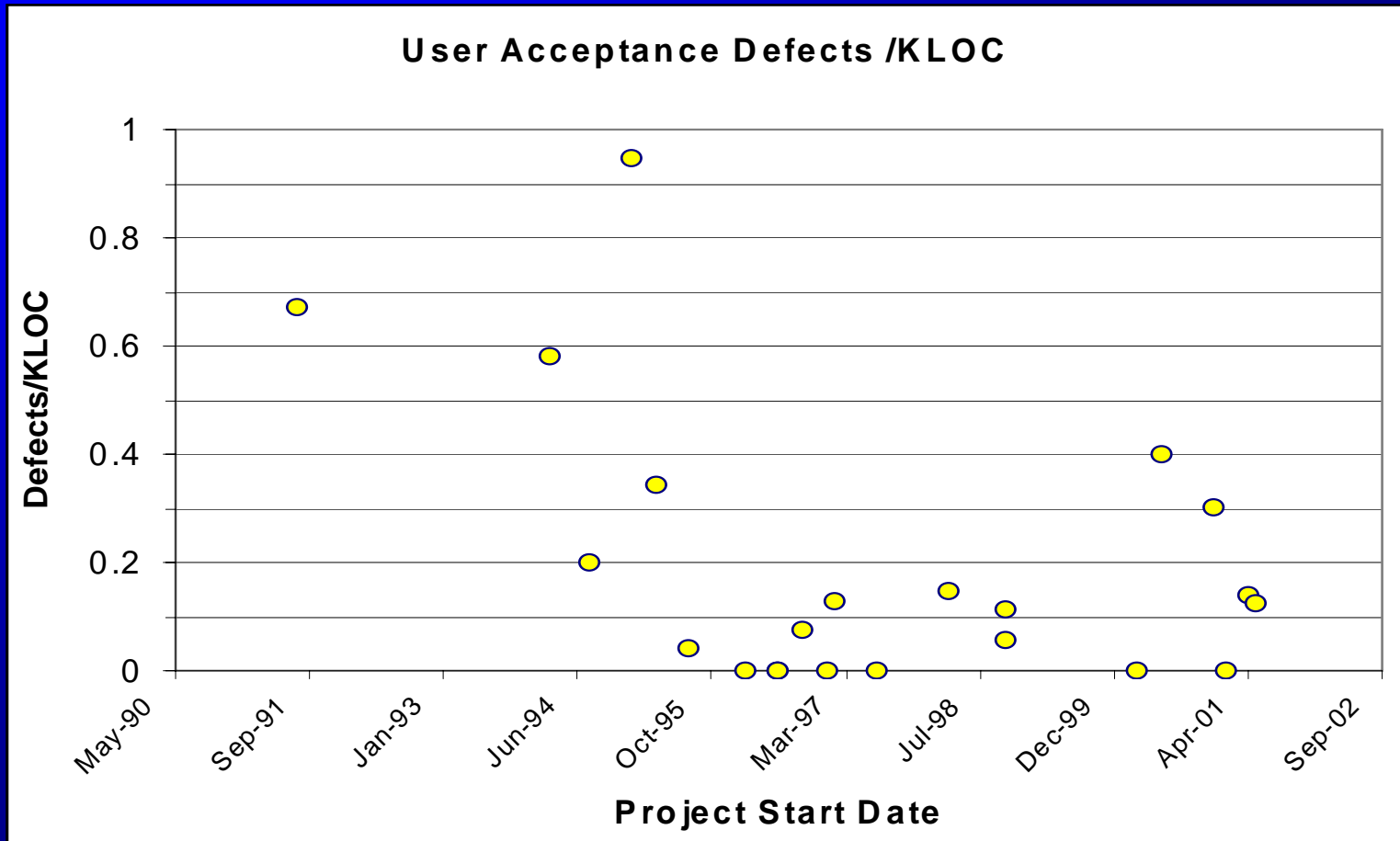
Schedule Deviation Individual Value Control Chart -
Commercial Systems



● Individual Data Points — Mean - - - Upper Natural Process Limit - - - Lower Natural Process Limit - - - One Standard Deviation

PSP Results – Defects

AIS



PSP Problems

- To do quality work, engineers need a detailed plan and a defined process
- Without the process, they cannot make detailed plans, take consistent measurements, or track their work against the plan
- However, when engineers have a project to deliver, they are rarely willing to take the time to define a complex process, even when they know how

The Real Need

- Need a mechanism to guide teams through defining their processes and making complete, precise, and detailed plans
- Need a vehicle to help organizations capitalize on the potential benefits of disciplined teamwork

Team Improvement

Jelled Teams

“The speed with which organizations form and deploy teams is the single most important factor in determining their competitive success”

“Jelled teams are the most powerful tool ever devised for doing challenging work”

Watts Humphrey



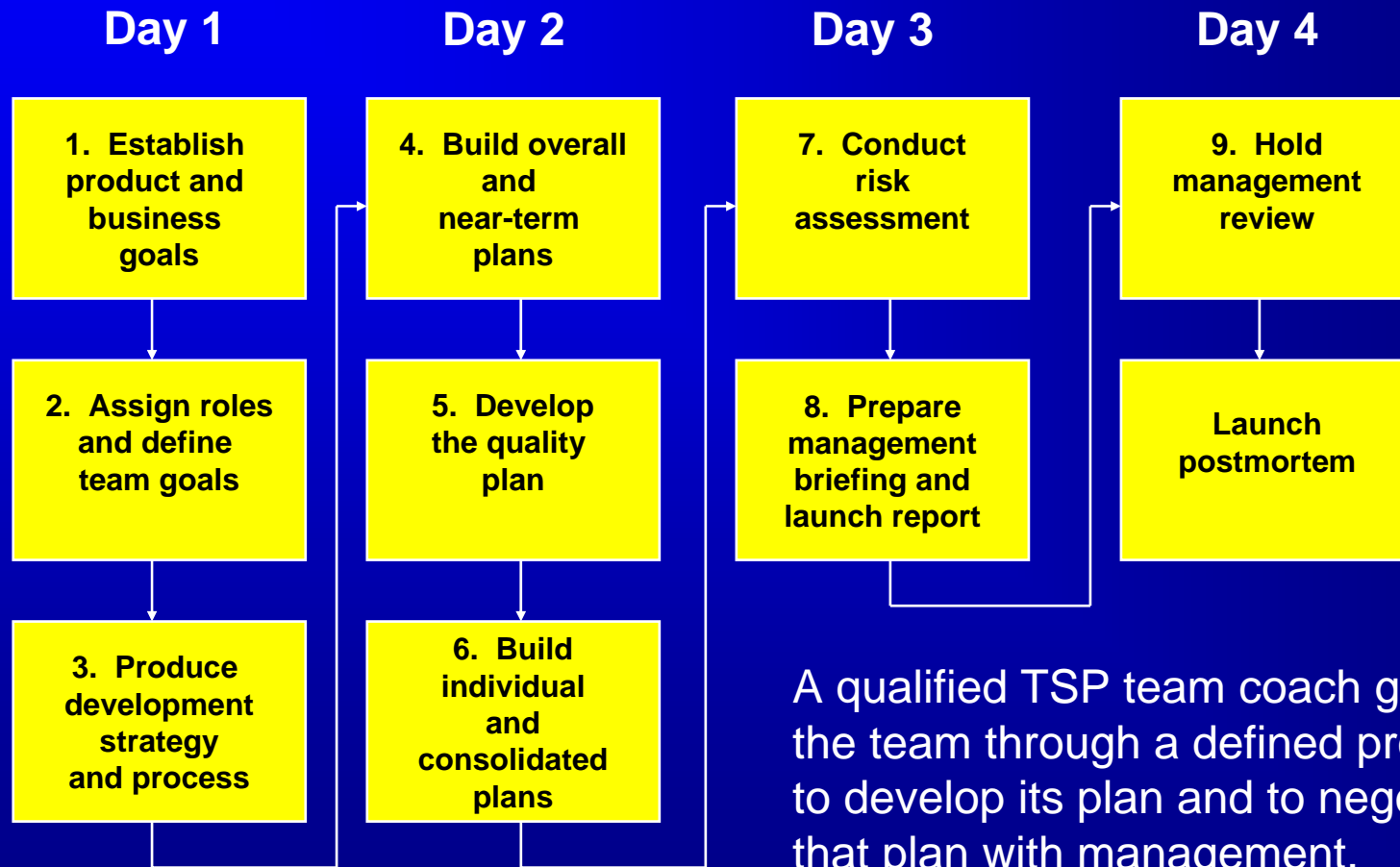
Team Improvement

Self-directed Teams

- Characteristics of self-directed teams
 - Sense of membership and belonging
 - Commitment to a common team goal
 - Ownership of the process and plan
 - The skill to make a plan, the conviction to defend it, and the discipline to follow it
 - Dedication to excellence

Building Self-directed Teams

The TSP Launch Process



A qualified TSP team coach guides the team through a defined process to develop its plan and to negotiate that plan with management.

Self-directed Teams

Project Tracking Issues - 1

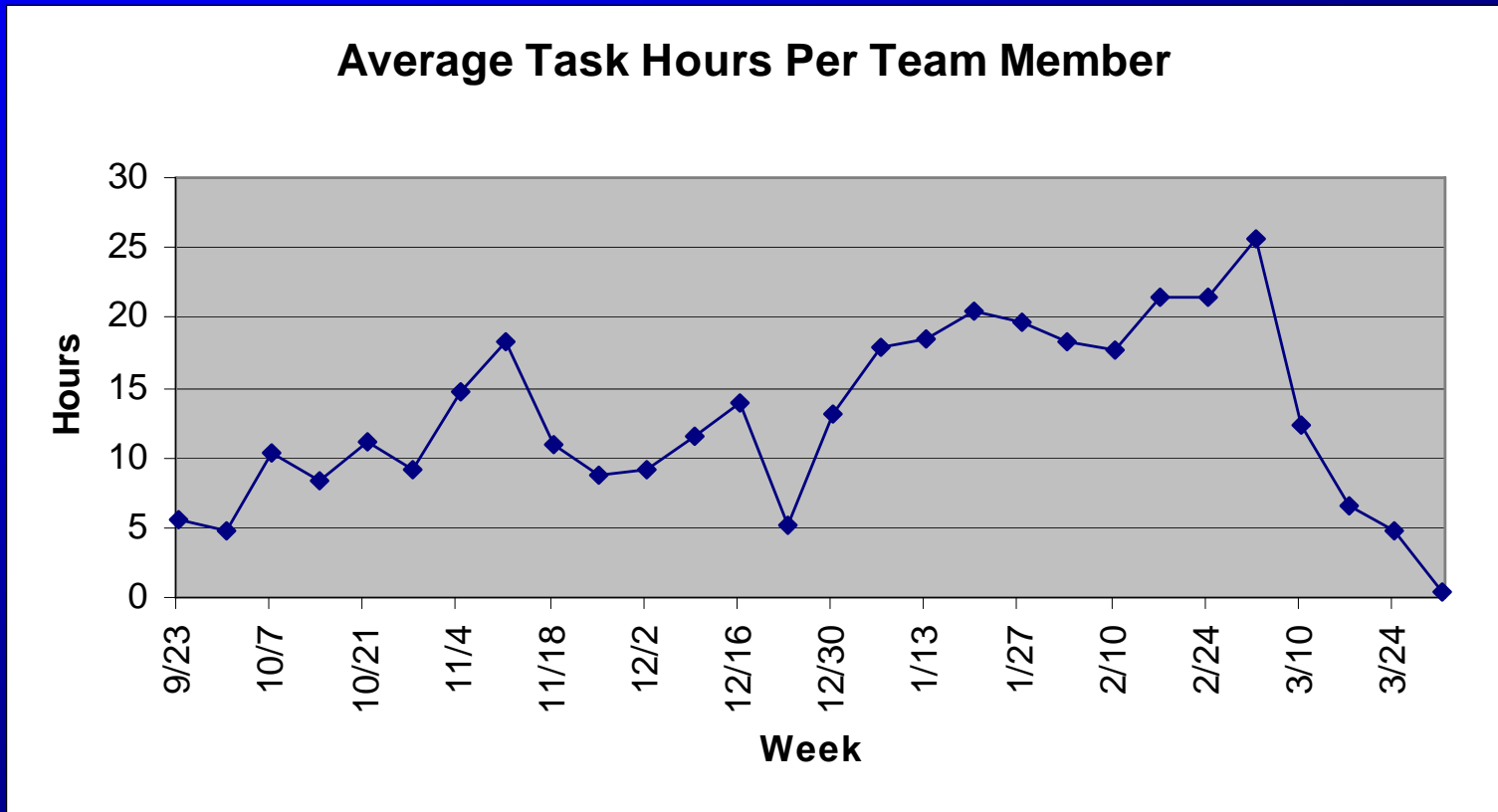
- With PSP training, developers know how to plan, schedule, and track their work
- TSP teams use these PSP-learned methods to make detailed plans
 - Tasks are no more than 10 task hours each
 - Task time is recorded daily
 - EV is measured weekly
- You can tell project status to within 10 task hours
- TSP teams regularly report their status

Self-directed Teams

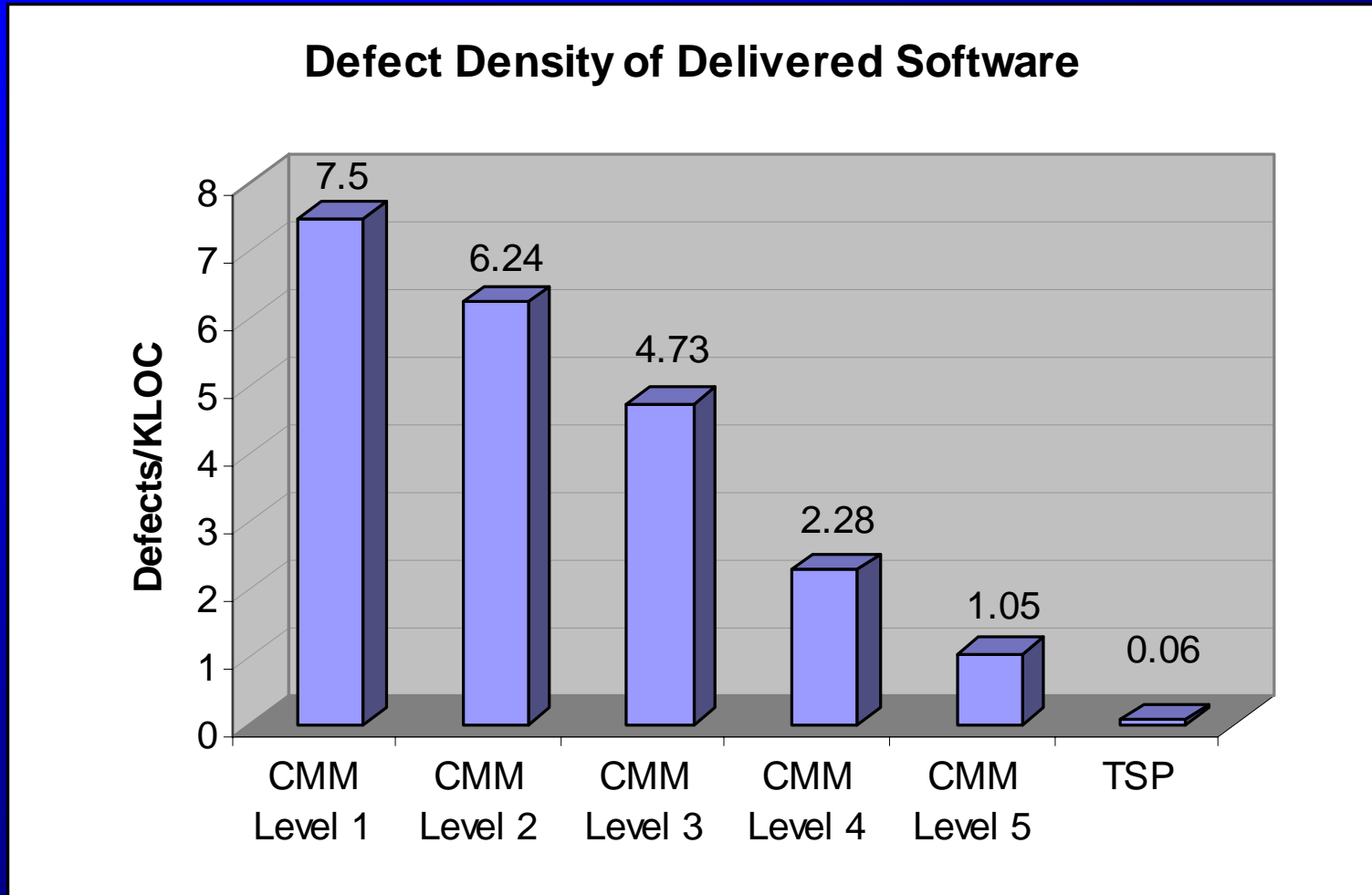
Project Tracking Issues - 2

- Project schedules slip a day at a time
- If you cannot precisely measure project status, you will not know where projects stand
- Without such knowledge, you cannot address schedule problems in time to fix them
- With the TSP, you can
 - closely monitor team performance
 - address problems in time
 - consistently meet schedules

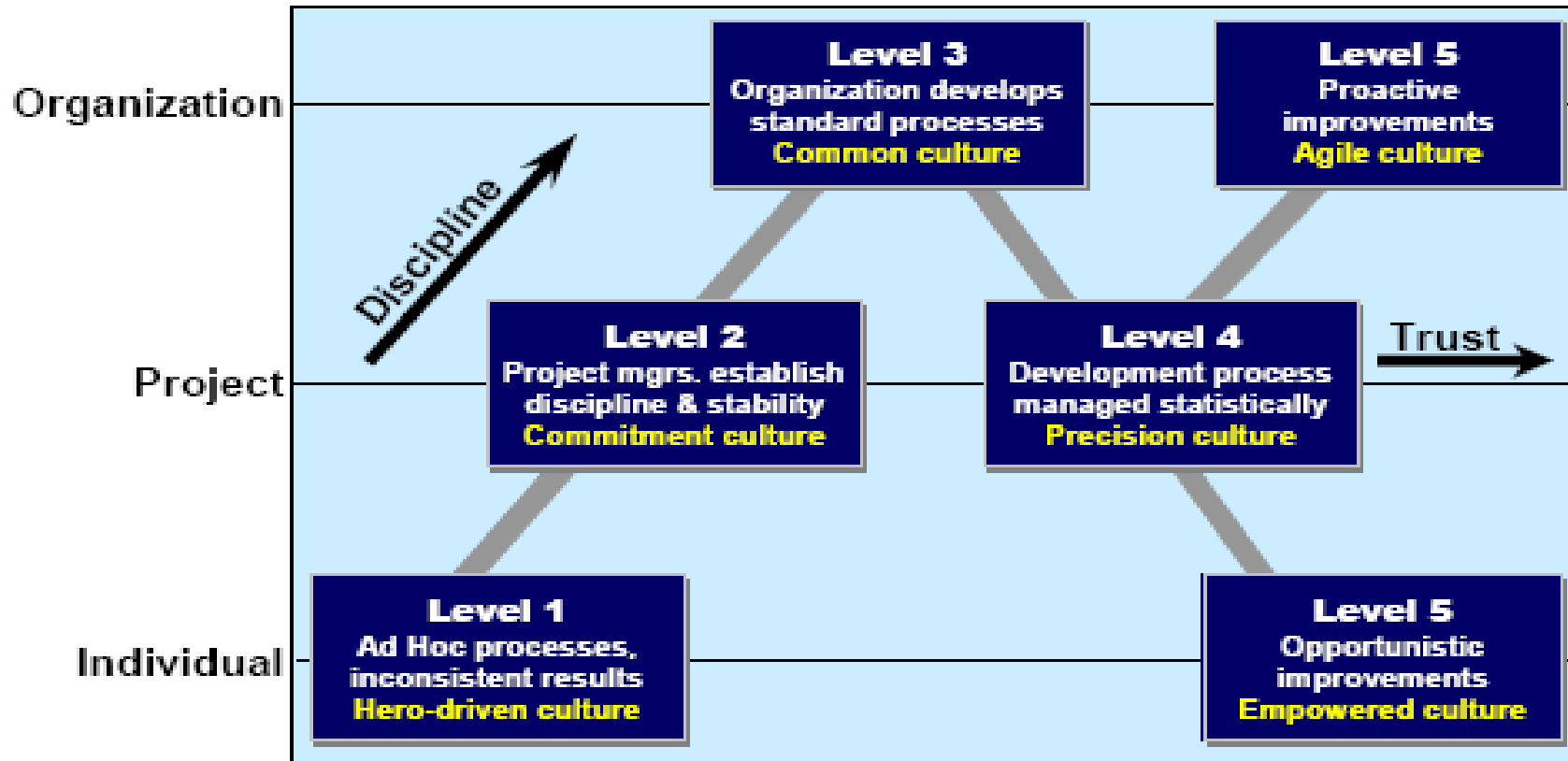
TSP Results – Task Hours



TSP Results - Defects



Transforming the Culture



Borland™

Source: "From MCC to CMM", Dr. Bill Curtis, DC SPIN, April 2006

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Process Improvement Principles

- It takes time, skill, and money to improve the software process
- To improve the software process, someone must work on it
- Unplanned process improvement is wishful thinking
- Automation of a poorly defined process will produce poorly defined results
- **Improvements should be made in small steps**
- Train, train, train!

Source: *Managing the Software Process*, Watts Humphrey

Empowered Culture

Process Improvement Proposals (PIPS)

PROCESS IMPROVEMENT PROPOSAL (PIP)

PIP# :
Written By:
Date : _____ **Author(s) :** **Project :**

Process Name : **Key Process Area :**

Improvement Description :

Improvement Benefits (Check One) :

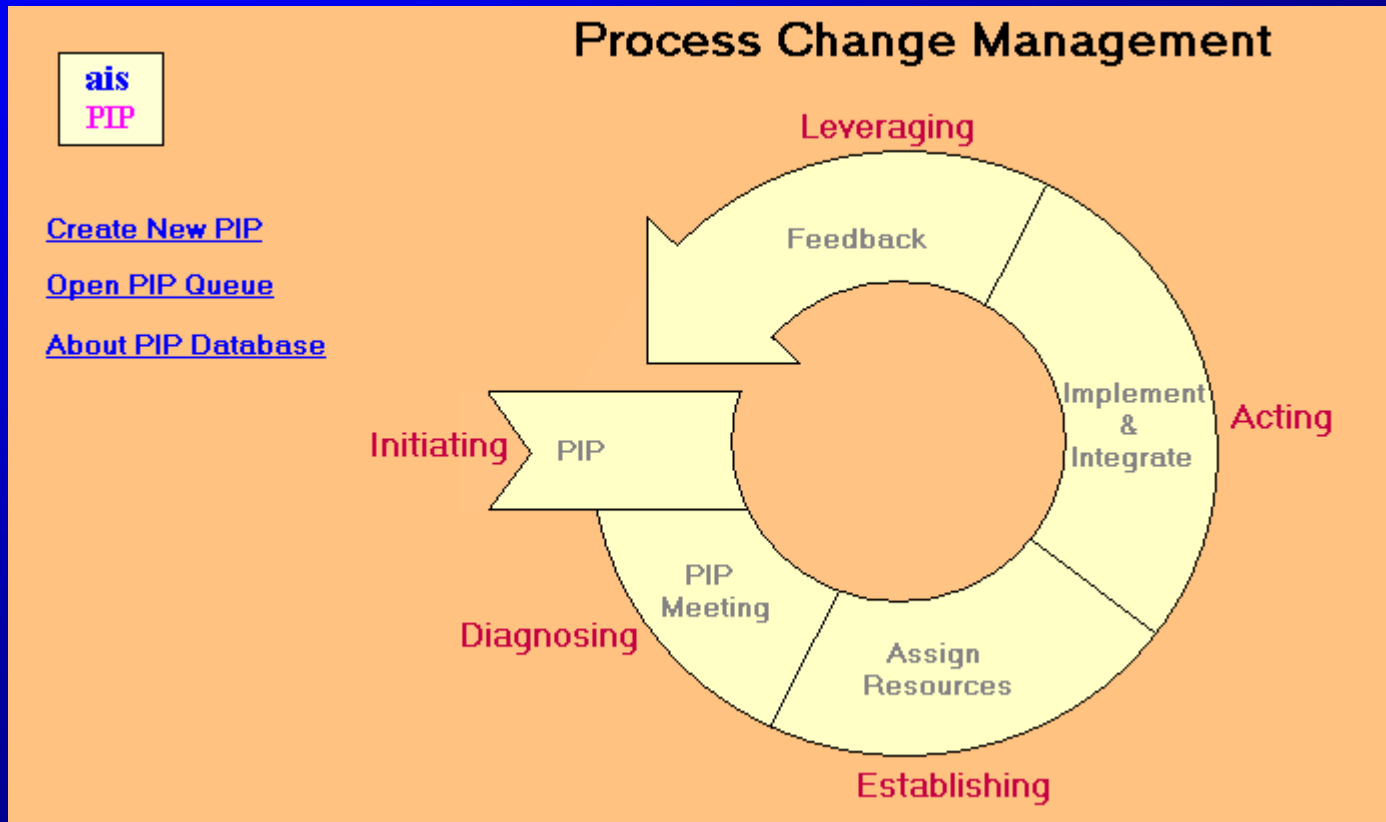
<input type="radio"/> Document Improvement	<input type="radio"/> Reduced Cycle Time
<input type="radio"/> Improved Quality	<input type="radio"/> Reduced Risk

Benefits Description (Quantify Where Possible) :
(Attach files if needed)

Attach the PIP Pilot Report here (if applicable):

▼ SEPG Evaluation

The AIS PIP Process



AIS PIPs Summary

Jan 22, 1992 – To date

No. of PIPs submitted	1502
No. of PIPs implemented:	972
No. of PIPs by improvement category:	
• Improved quality	232
• Reduced cycle time	86
• Reduced risk	63
• Improved documentation	161
• Not categorized	410

Sample PIPs – Organization Process

- Incorporate the TSP into the AIS CPIW as suggested by the attached work products (ProjectCommitmentProcess.zip) which reflect the current practice
- Change Launch meeting 9A so that review is held, not only by management, but also peer Project Managers. Accordingly, these same individuals may need to be present in meeting 1B

Sample PIPs – Team Process

- For UI component enhancements, change process to do Design Inspection, Test Case Inspections and Code Inspections after Compile
- For components where performance requirement is critical, execute two rounds of unit test
 - Unit test of performance test cases before code inspection
 - Unit test of features after code inspection

Sample PIPs – Personal Process

- Reduce phase distribution % for Design Review for UI Components
- Update Personal Review Checklist
- Batch process E Mail three times a day
- Move end of day post mortem to start of day to process and analyze previous day's data

Lessons Learned - 1

- While models are useful to indicate where improvements are needed, only committed people can make the improvements
- A supportive management environment that rewards disciplined behavior is absolutely essential
- Timely feedback on the status and disposition of the PIPs is important to sustain the PIP mechanism and feeling of empowerment
- Do not need to wait till level 5 to start implementing process change management

Lessons Learned - 2

- While CMM is necessary as an organizational capability improvement model, it is not sufficient to change engineering behavior; the PSP provides the detailed “how to” for improvement at the individual level
- The TSP provides the management framework for continuously improving self directed teams. The PIP mechanism is key for team ownership of the project’s process and commitment to improve
- CMM, TSP, and PSP all three are needed for an integrated approach to model based improvement at the organization, team, and individual levels without the risk of sub-optimization

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Contact Information

Girish Seshagiri

Advanced Information Services Inc.

(703) 286 0781

Email: girishs@advinfo.net

Website: www.advinfo.net

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