



BIOREX

Biological Remediation of Explosives

Treatment of Metal and Explosive Contaminated Effluents

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Presentation outline

- Reactive filters
 - Background and projects at Mälardalen University
 - Filtration mechanisms
- Filter Materials
- Laboratory experiment conducted
- Applications
- Current and future projects within the area



Reactive Filter Technology Projects

Orientation of applications

Retention of P
from sewage
water

Retention of metals from

- Storm water
- Landfill leachate
- Metal contaminated groundwater

Treatment of
industrial
effluents



Reactive Filters

- **Diffusion**
 - random microscopically small movements of molecules, atoms or ions
 - high concentration to low concentration
 - transports solutes into the boundary layer of a particle
- **Sorption**
 - any reaction between the particle surface and solute
 - adsorption
 - absorption
 - desorption

Occur in any filter system!

Defines reactive properties!



Heavy metals

- Water soluble
 - Easily spread
- Elements
 - Not degradable
- Hazardous
 - In high or low concentrations





Example of tested sorbent materials

<i>Natural (biomass)</i>	<i>Rocks and minerals</i>	<i>Industrial waste</i>	<i>Agricultural by-products</i>
Peat	Clays	Paper mill sludge	Agricultural waste
Barks	Zeolites	Paper industry waste	Peanut shells
Spruce wood, coal, cork	Coal	Blast furnace sludge	Olive mill residues
Fungal biomass	Polonite®	Electric furnace slag	Cassava waste
Cactus		Fly ashes	Maize starch
Cocoa shells		Activated sludge	Oat by-products
Juniper fibre		Sawdust	Agro-based fibres
Seaweed			Grape stalk fibres
Marine algae			Husk of black gram



Sorbent criteria in the project

- Availability
 - Close to site
 - Worldwide
 - Large quantities
- Low cost
- Low Maintenance
 - On-site
 - Pre-treatment



Sorbents chosen

- Blast Furnace Slag
 - Waste-product from steel manufacturing
 - Two species:
 - ~ Amorphous
 - ~ Crystalline
- Pine Bark
 - Waste-product from forest industry





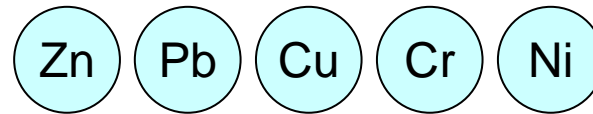
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Experiment example



Methods

- Batch experiment
- Metal mix solution;

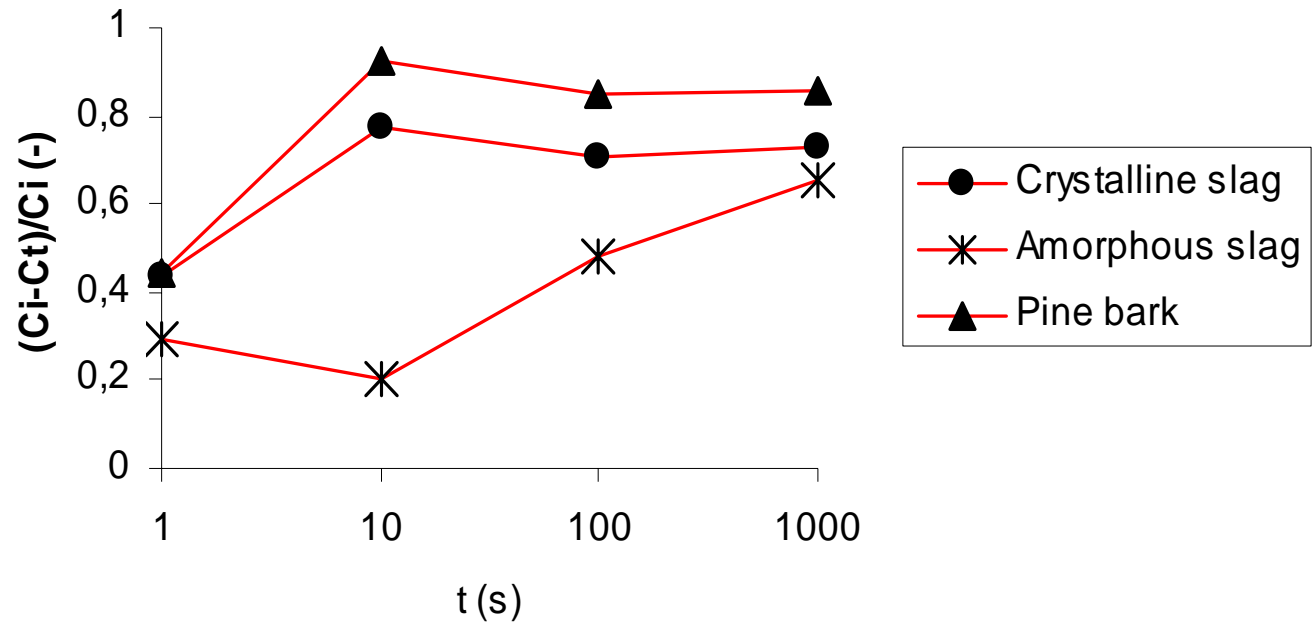


- Three concentrations; 0.2, 2 and 20 mg/l
- Four shaking times; 1, 10, 100 and 1000 s



Pb retention (1)

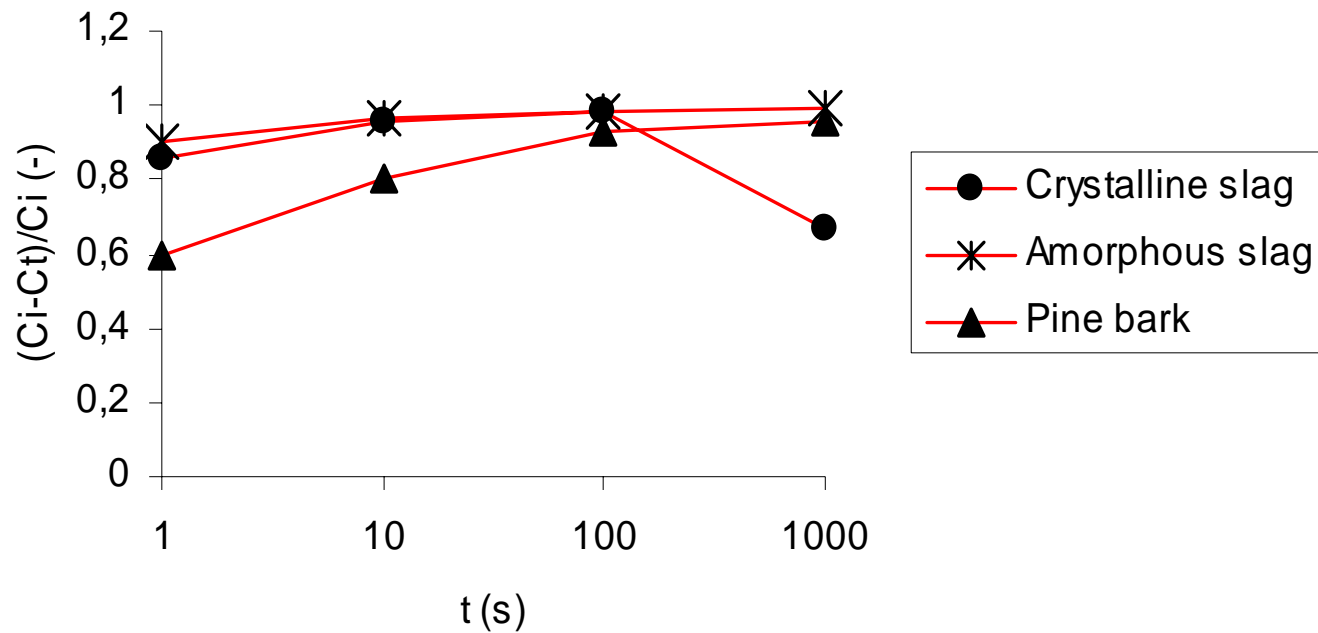
$C_i = 0.2 \text{ mg/l}$





Pb retention (2)

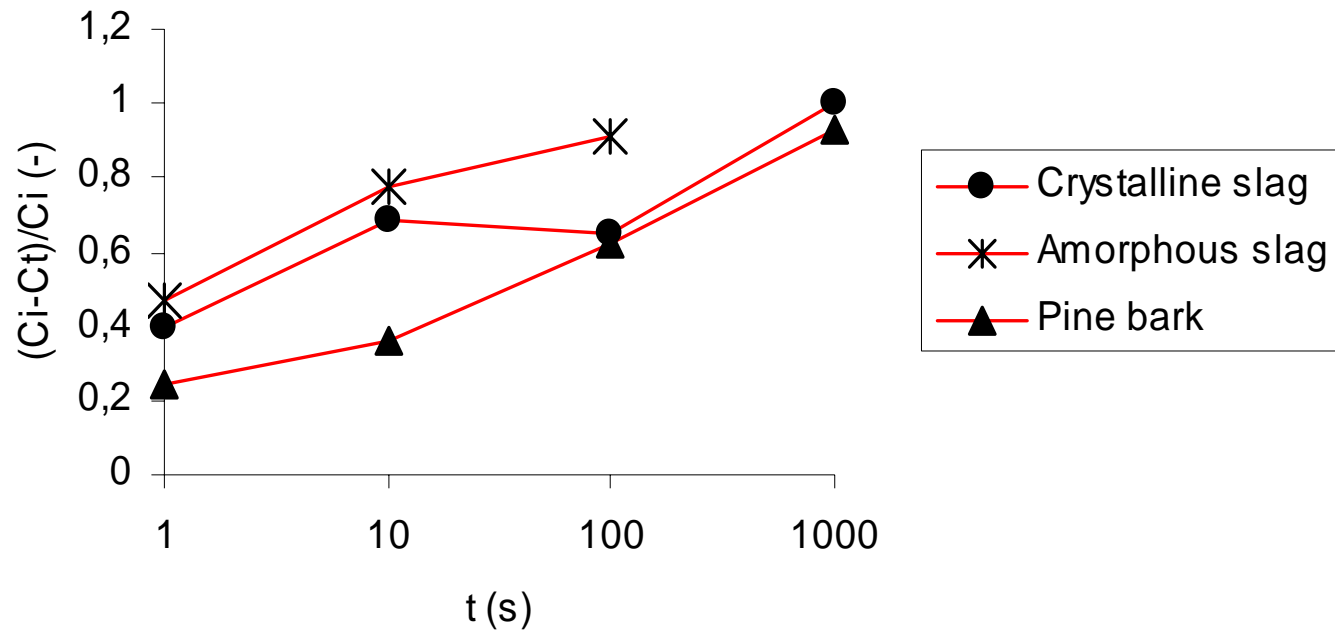
$C_i = 2 \text{ mg/l}$





Pb retention (3)

$C_i = 20 \text{ mg/l}$





Applications

- Shooting range ground water treatment
- Ammunition/disposal factory site storm water run-off
- Industrial effluents





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On-site project

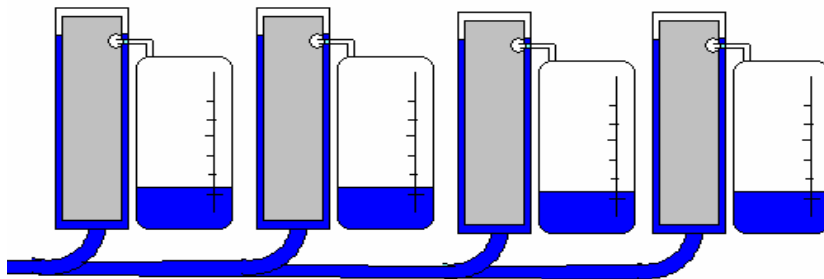




On-site project

- Column set-up

pine bark amorphous slag crystalline slag inert sand



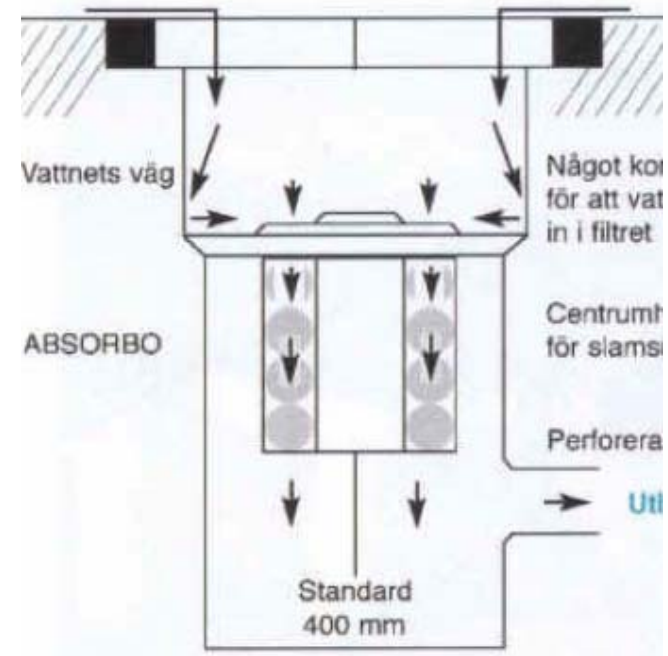


Treatment under ground



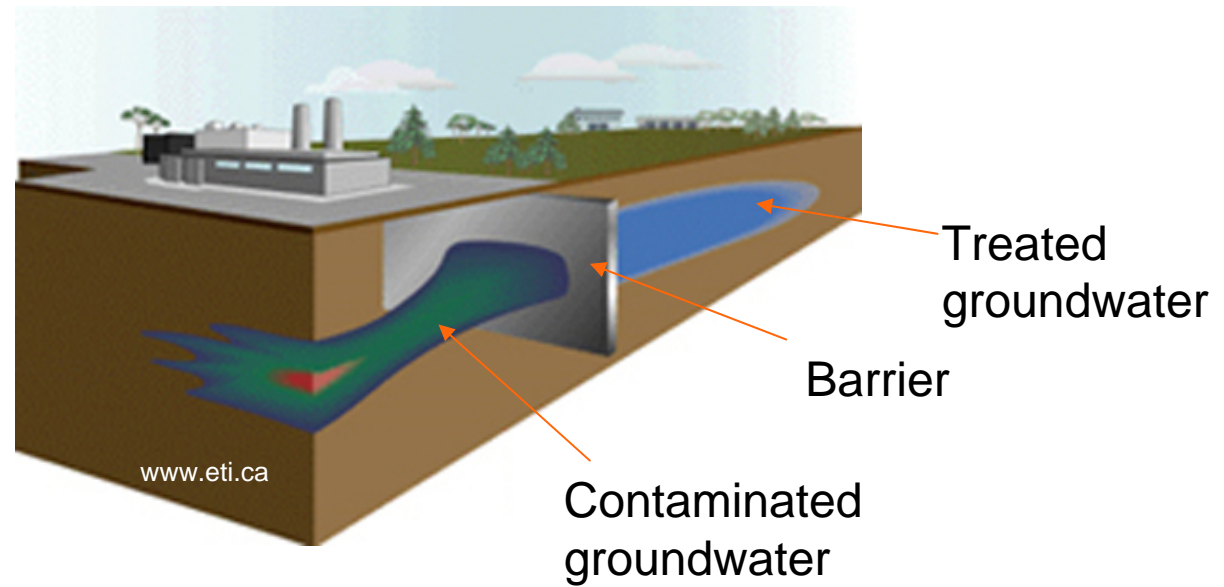


Storm water run-off





Barriers





Saturated materials

Pine bark

- Incineration with recycling of trace metals to the forest
- Regeneration with acid

Blast furnace slag

- Immobilization and use for top covers on landfills



Further research

- Capture of TNT from industrial process water in disposal industry
- Pine bark
- Saturated materials can be degraded by bacteria in bioreactor





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