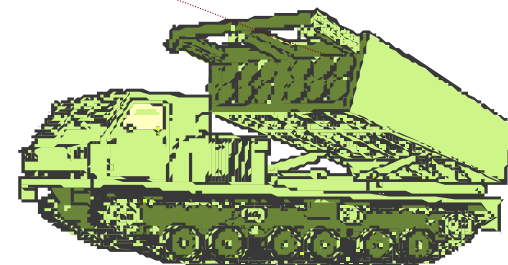
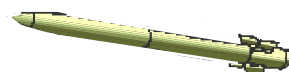




communications
KDI Precision Products, Inc.



Proximity Sensor for Guided Unitary Multiple Launch Rocket System



**50th Annual NDIA
Fuze Conference
May 9-11, 2006**

EDC
Electronics Development Corporation

Overview

- System Background
- System Requirements
- Design Challenges
- Design
 - ◆ Antenna/Radome
 - ◆ Electronics
 - ↳ Signal Processor
 - ↳ Transceiver

System Background

- Multiple-Launch Rocket System (MLRS)
 - ◆ Legacy system
 - ☞ LRIP 1980
 - ☞ Ballistic trajectory
 - ☞ DPICM payload
 - ◆ GPS/IMU Guidance added 2000
 - ◆ DPICM payload with unitary 2002
 - ☞ Needed proximity sensor for maximum lethality
 - ☞ KDI/EDC turned on in December 2003

System Requirements

- Selectable Height of Burst (HOB) : 3m/10m
- 15° to 110° approach angle
 - ◆ Roll-stabilized
- 250m/s to 850m/s approach velocity
- Built-in-Test (BIT)

Design Challenges

■ Radome/Antenna

◆ Thermal environment

☞ Nose gets EXTREMELY hot

◆ Cover push-through

☞ Tube exit presents significant mechanical load

◆ Broad angle of attack

Design Challenges

■ Electronics

◆ Velocity

- ☞ Exceeds capabilities of existing transceiver/processor chip sets

◆ BIT

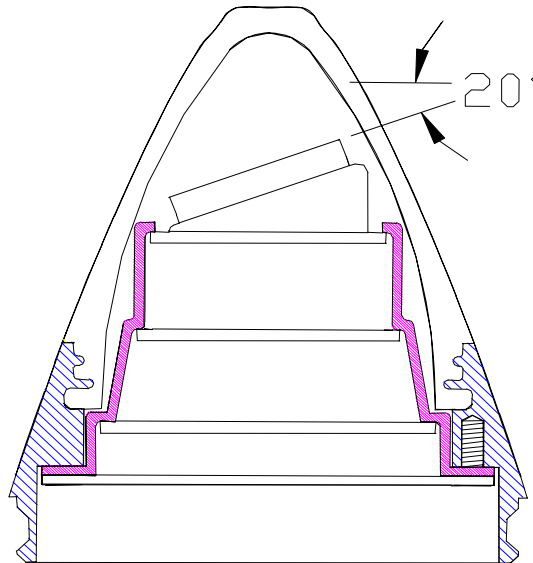
- ☞ Not available with legacy ASIC-based signal processors

■ Aggressive Schedule

◆ Approximately 13 months to CDR

Radome/Antenna

- Proposed concept was simple patch antenna and plastic radome (PEEK)
 - ◆ Antenna would be tilted to provide shallow angle coverage
 - ◆ PEEK has been used in rocket applications



Radome/Antenna

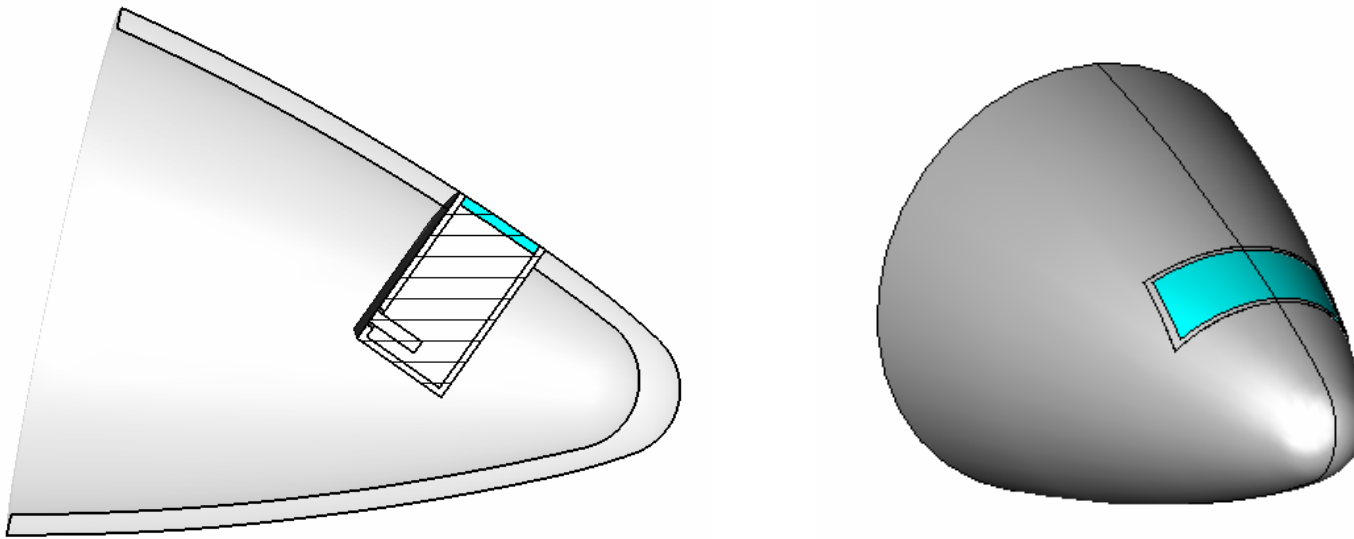
- LM concerned about thermal and mechanical radome environments
 - ◆ High temperature due to velocity
 - ◆ Severe tube-exit mechanical stress
- After contract award, LM analysis shows that PEEK won't with stand environments
 - ◆ Suggest that nose must be metal.....!

Radome/Antenna Concepts

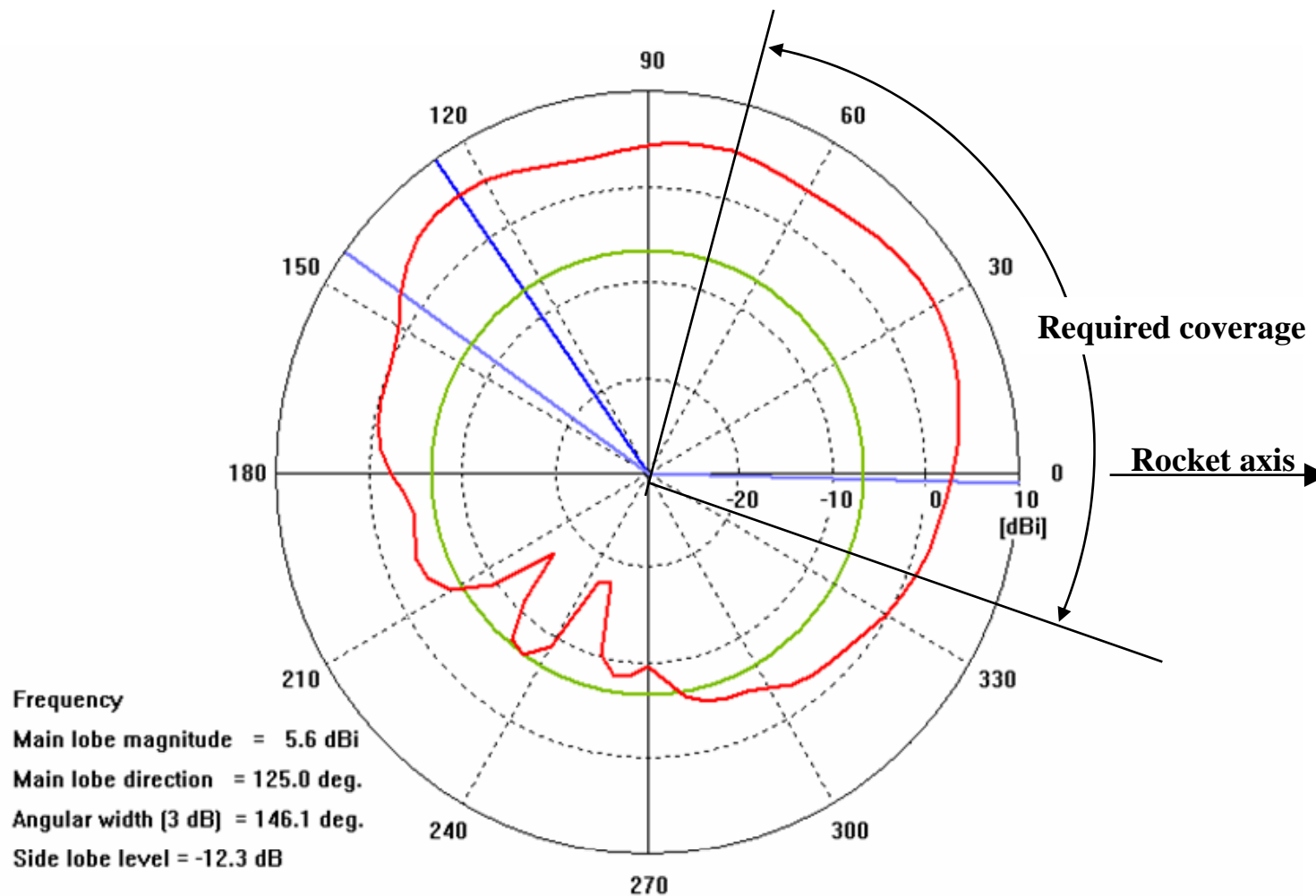
- A window on the side of a metal nose would be provided for the antenna
- Various concepts were considered
 - ◆ Waveguide aperture
 - ◆ Patch antenna mounted in/under window
- Analysis tool was needed
 - ◆ KDI acquired a 3D EM analysis tool to quickly evaluate various options

Waveguide Aperture

- Window would form waveguide aperture
 - ◆ Provided good coverage
 - ◆ Not practical to build/assemble

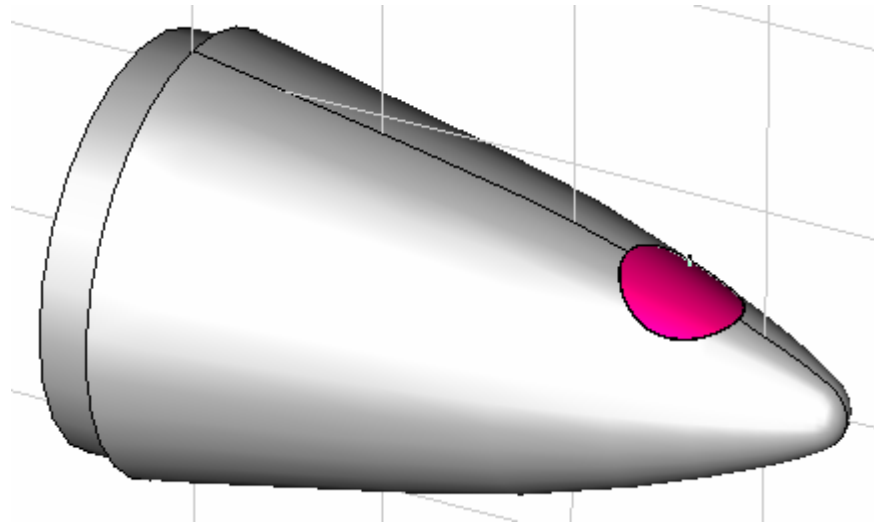


Waveguide Aperture

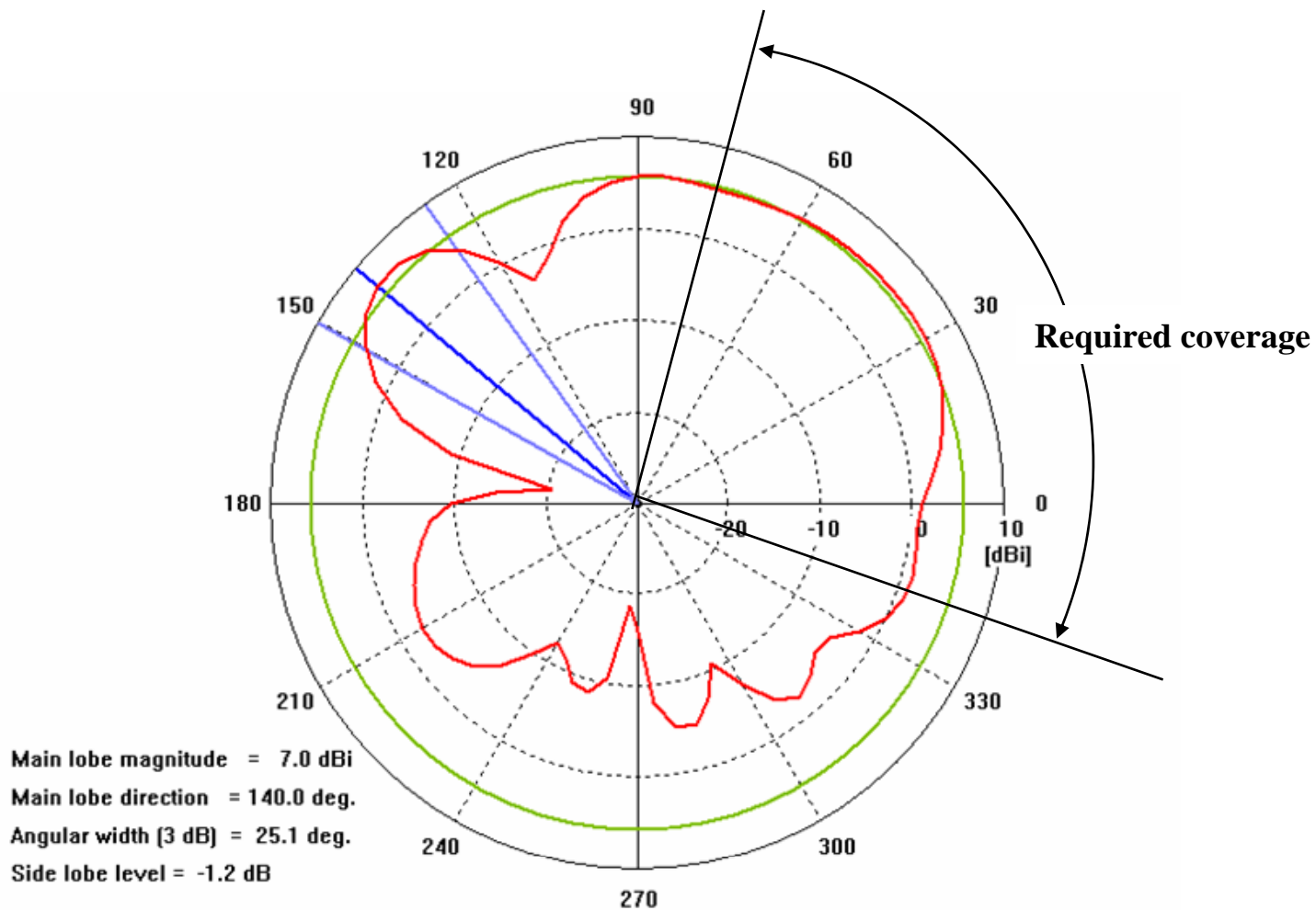


Patch Under Window

- Simple patch antenna mounted under window
 - ◆ Difficult to mount
 - ◆ Less-than-optimal pattern



Patch Under Window

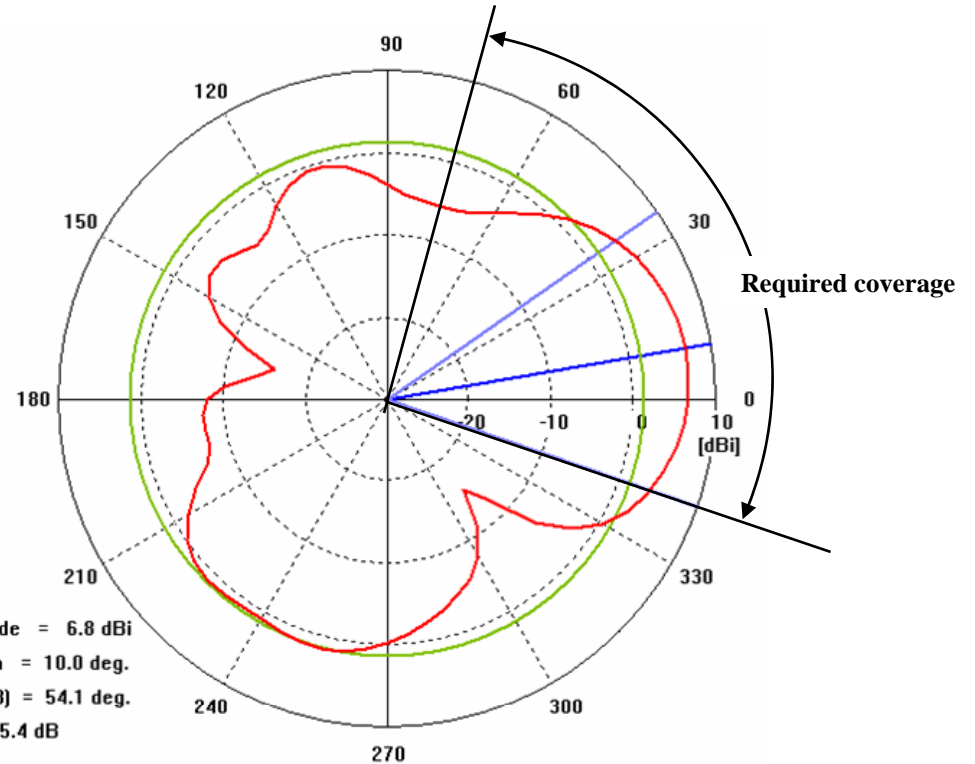
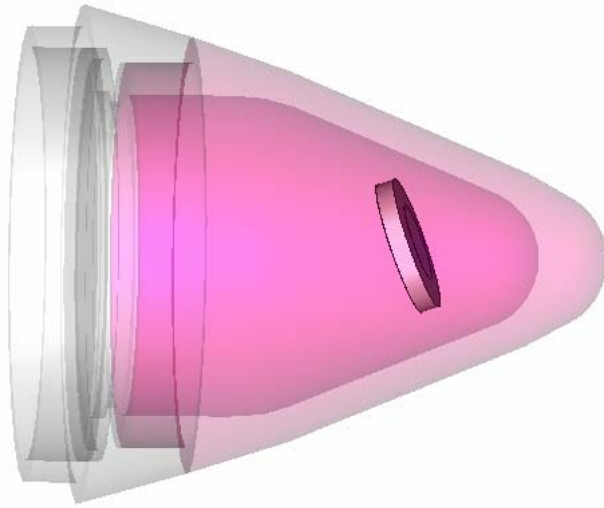


Ceramic Radome To The Rescue!

- Concurrently with KDI/EDC, LM did extensive thermal and mechanical analysis of nose tip
 - ◆ Identified proprietary ceramic material that could serve as entire radome/nose tip
 - ☞ Will withstand thermal and push-through environments
 - ◆ Greatly simplified mounting concerns
 - ☞ Back to original concept

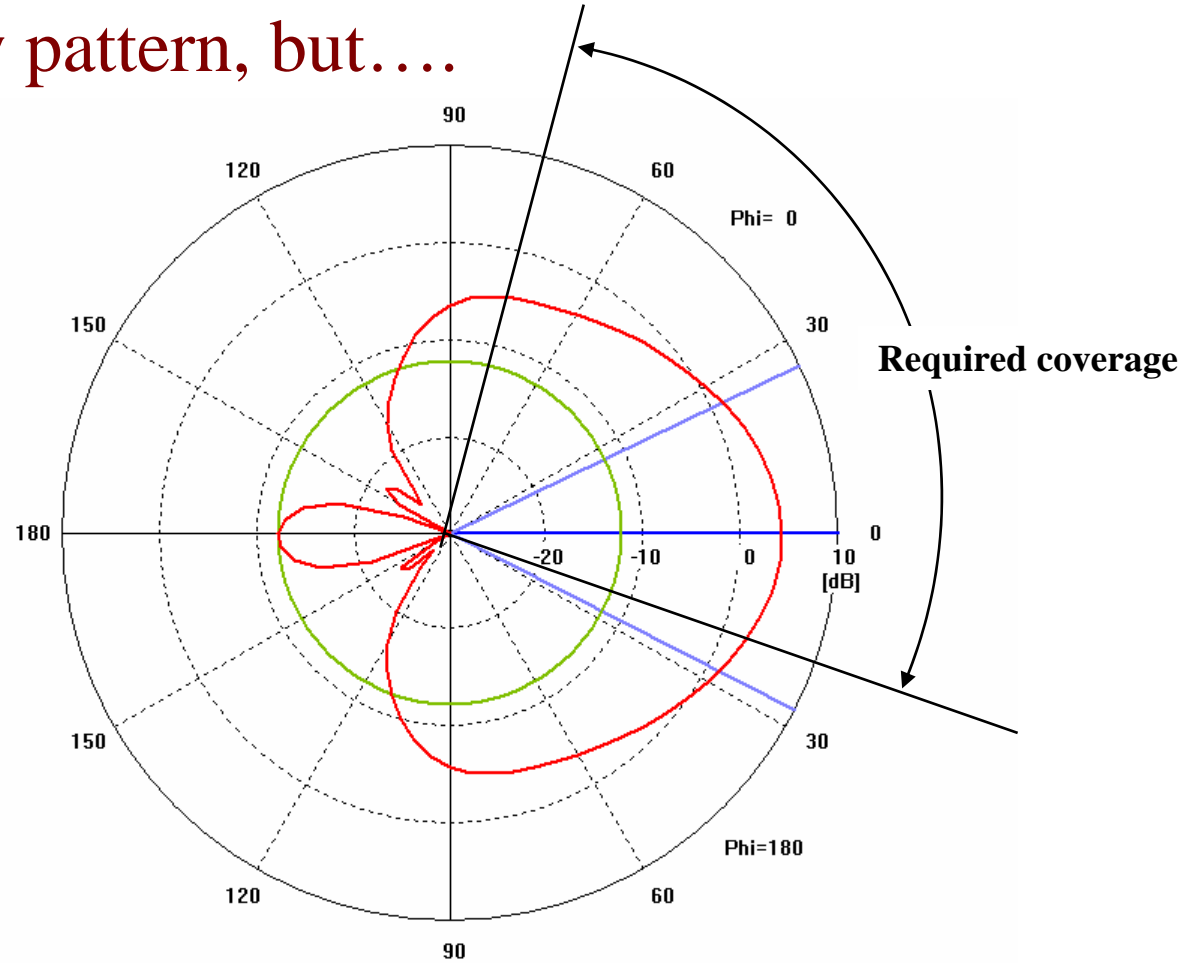
Not So Fast...

- High dielectric constant had significant influence on pattern (and impedance)
 - ◆ Original 20 degree tilt concept didn't work too well



Un-tilted Antenna

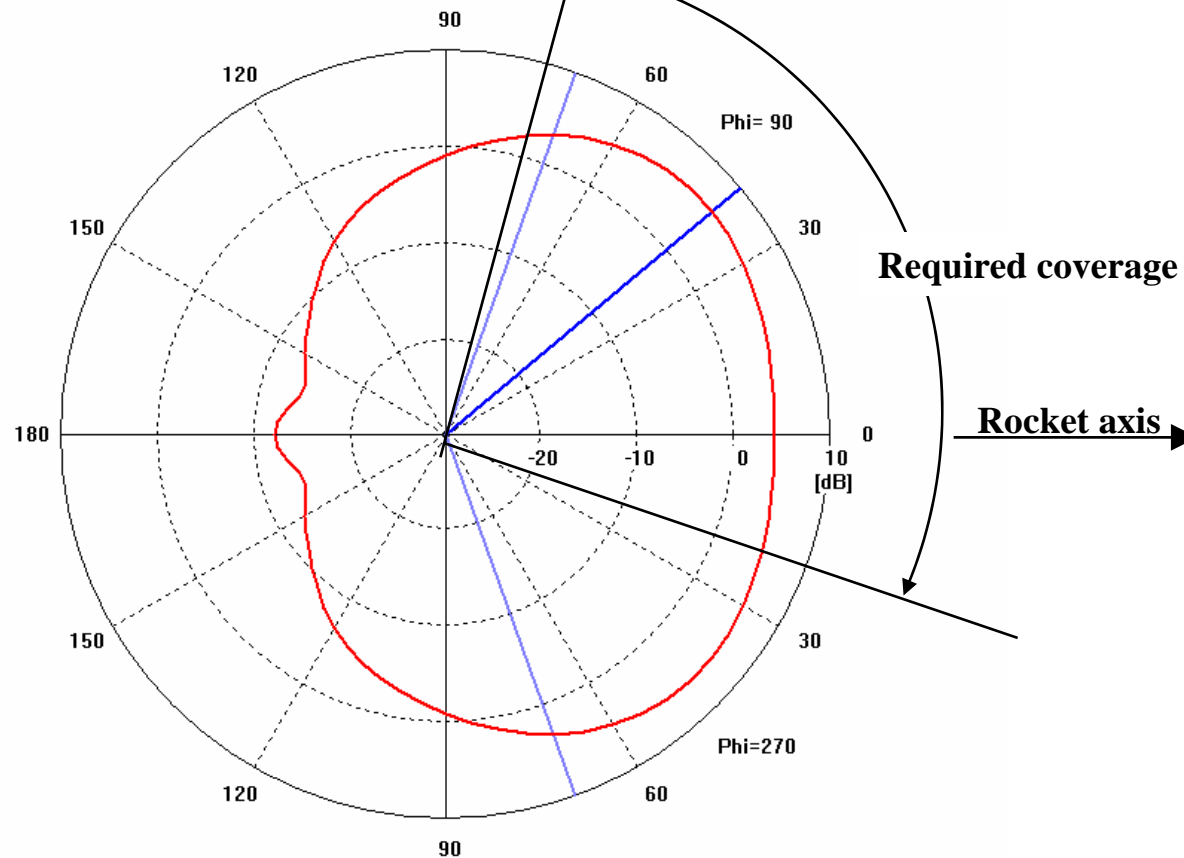
- Analyzed un-tilted antenna
 - ◆ Very narrow pattern, but....



Un-tilted Antenna

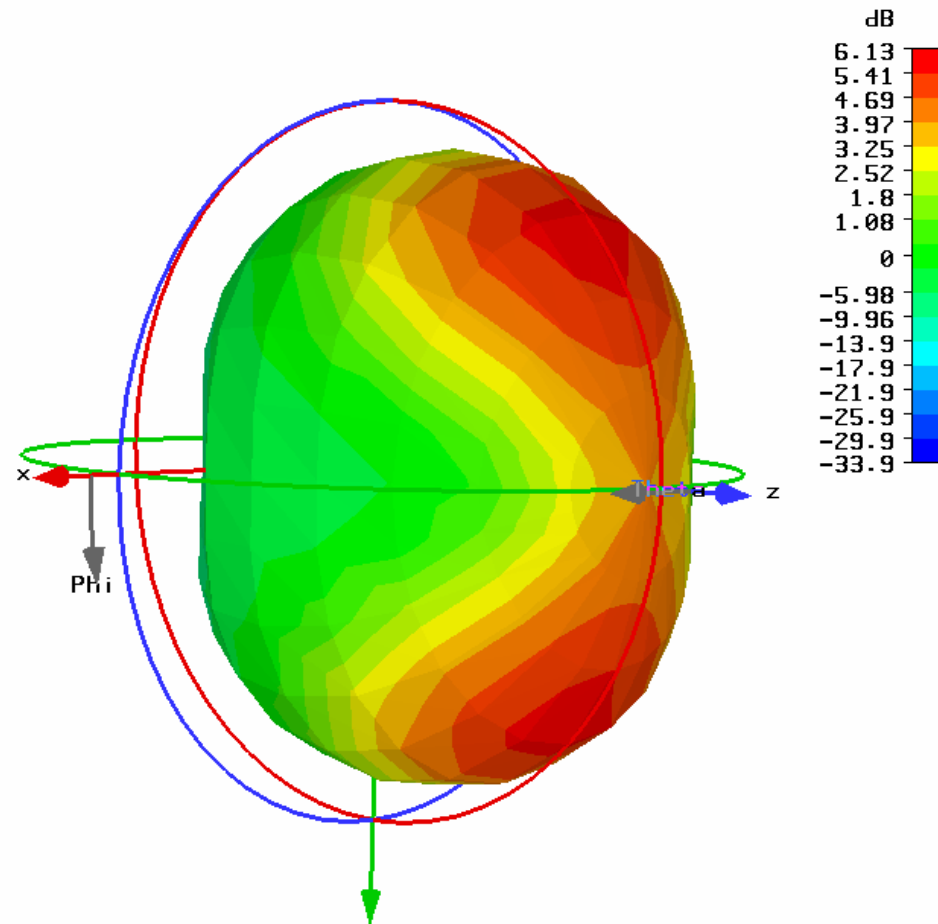
■ Horizontal cut

◆ Antenna rotated so that this corresponds to pitch plane

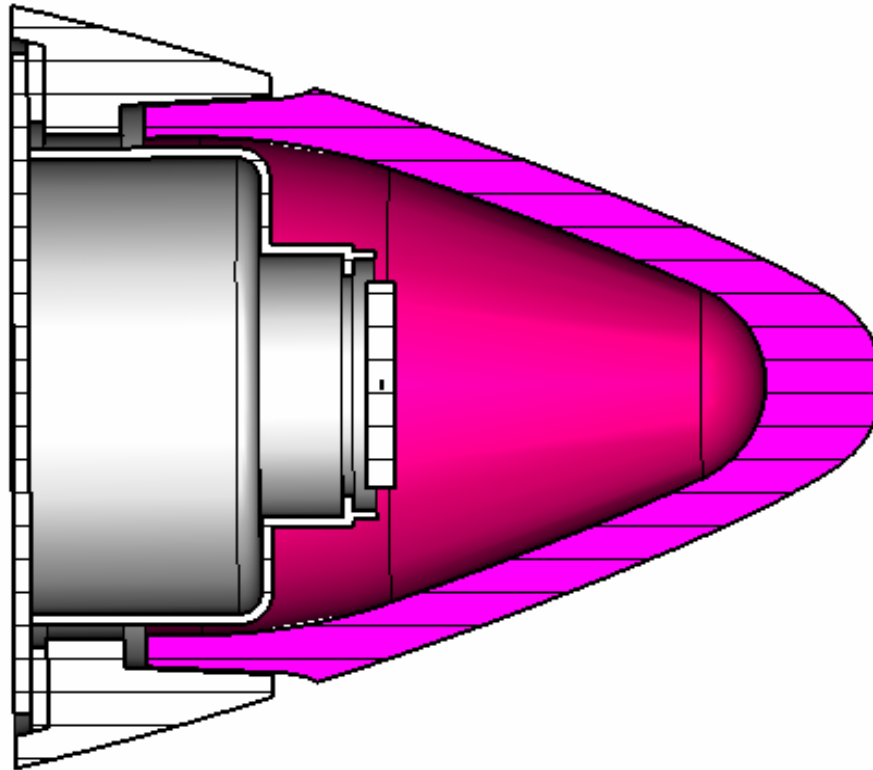


Final Antenna Configuration

- Show figure of 3D pattern

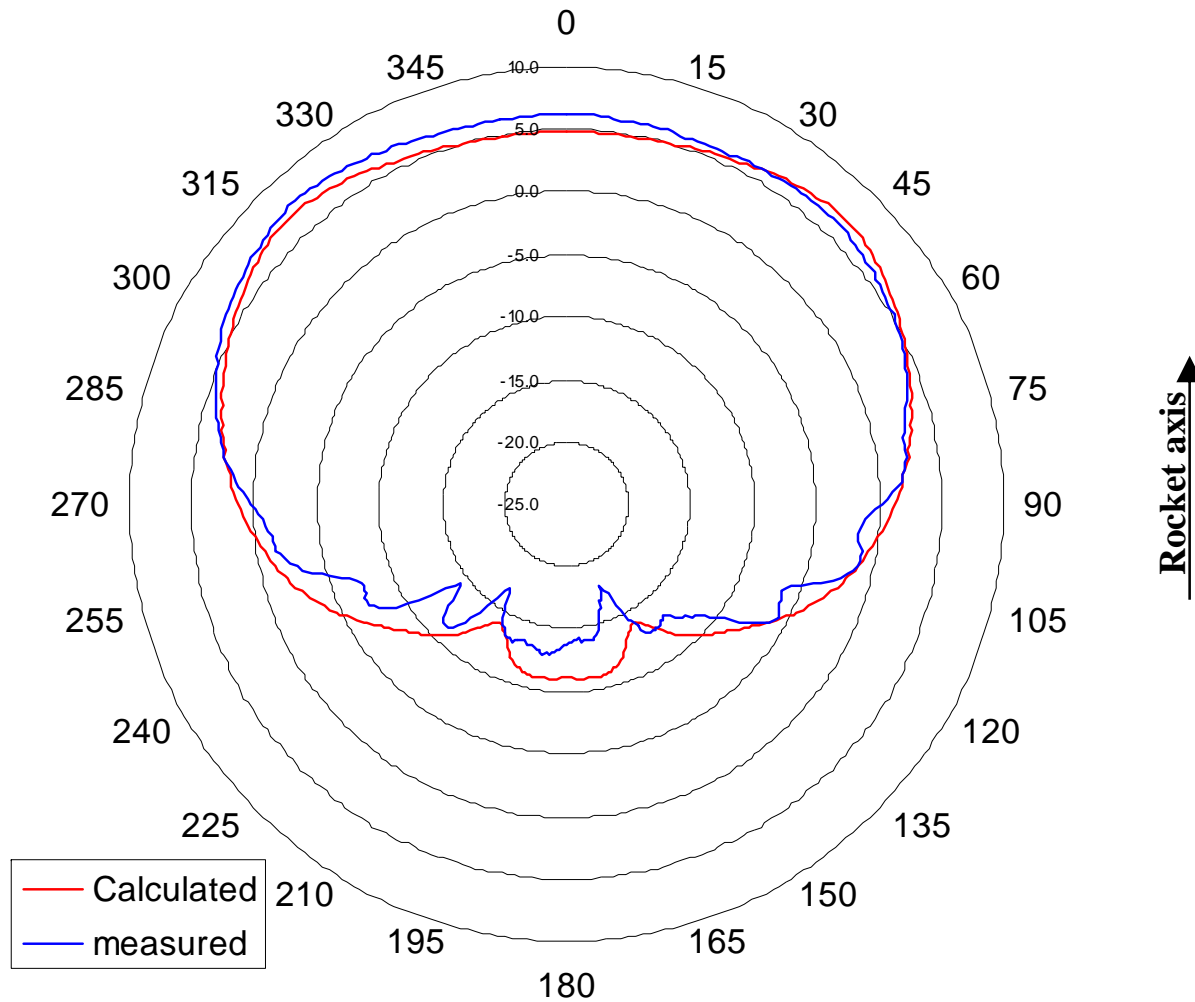


Final Antenna Configuration



Antenna Performance

Pitch Plane, Measured vs Calculated



Electronics Design

Signal Processor

- Requirements precluded use of existing signal processor
 - ◆ High velocities result in Doppler frequencies outside the passband of existing mortar and artillery processing systems
 - ◆ Built-in-Test (BIT) not possible with existing processors
 - ◆ Aggressive schedule made new ASIC impossible

Electronics Design

Signal Processor

- KDI/EDC leveraged previous IRAD work to design completely new signal processing system
 - ◆ All parameters are re-configurable
 - ◆ Reports BIT status to ESAF, which reports to Mission Computer
 - ◆ All components are commercially available
 - ☞ **No custom IC's!**

Electronics Design Transceiver

- Antenna/Radome design yielded good results, but only at a frequency significantly different than those used on legacy mortar and artillery systems
 - ◆ Could not use existing transceivers
 - ◆ Aggressive schedule made new MMIC impossible
 - ◆ New transceiver designed with commercially available components
 - ☞ **No custom IC's!**

Electronics Assembly



Summary

- Difficult radome/antenna problem solved through TEAMWORK
 - ◆ Concurrent electromagnetic, thermal, and mechanical analysis
- Electronics contains NO custom components
 - ◆ Rapid development
 - ◆ Versatile design
- First shot success (see next slide)!

UDT-7 Flight January 31, 2005

