

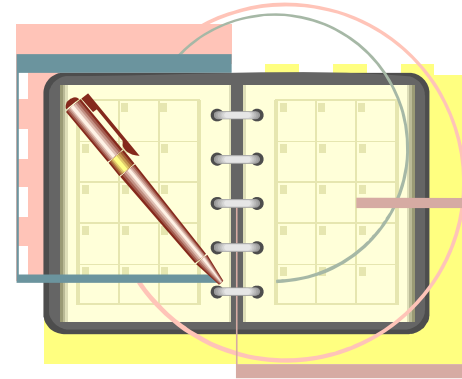


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Measuring the Impact of RD and REQM CMMI Process Areas

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Director of Manufacturing Solutions

Agenda



- Introduction
- CMMI Appraisal Results
- Methodology to Measure economic Benefits
- Conclusions

Why do Defects Occur?

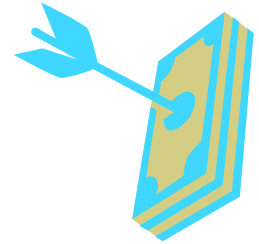
- **Poorly defined requirements - approx 55%**
- **Poor design - approx 25%**
- **Coding issues - approx 15%**
- **Other - approx 5%**



- Poor specification, scoping, and communication of release requirements is the **number 1 failure point** in making quality , customer-centric software

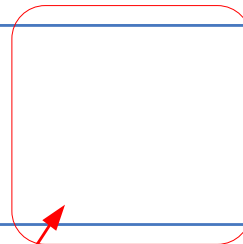
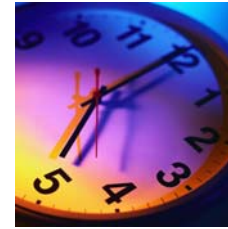
Patton, R. (2001), Software Testing, SAMS Publishers, USA

Business Objective Guide to CMMI Appraisal

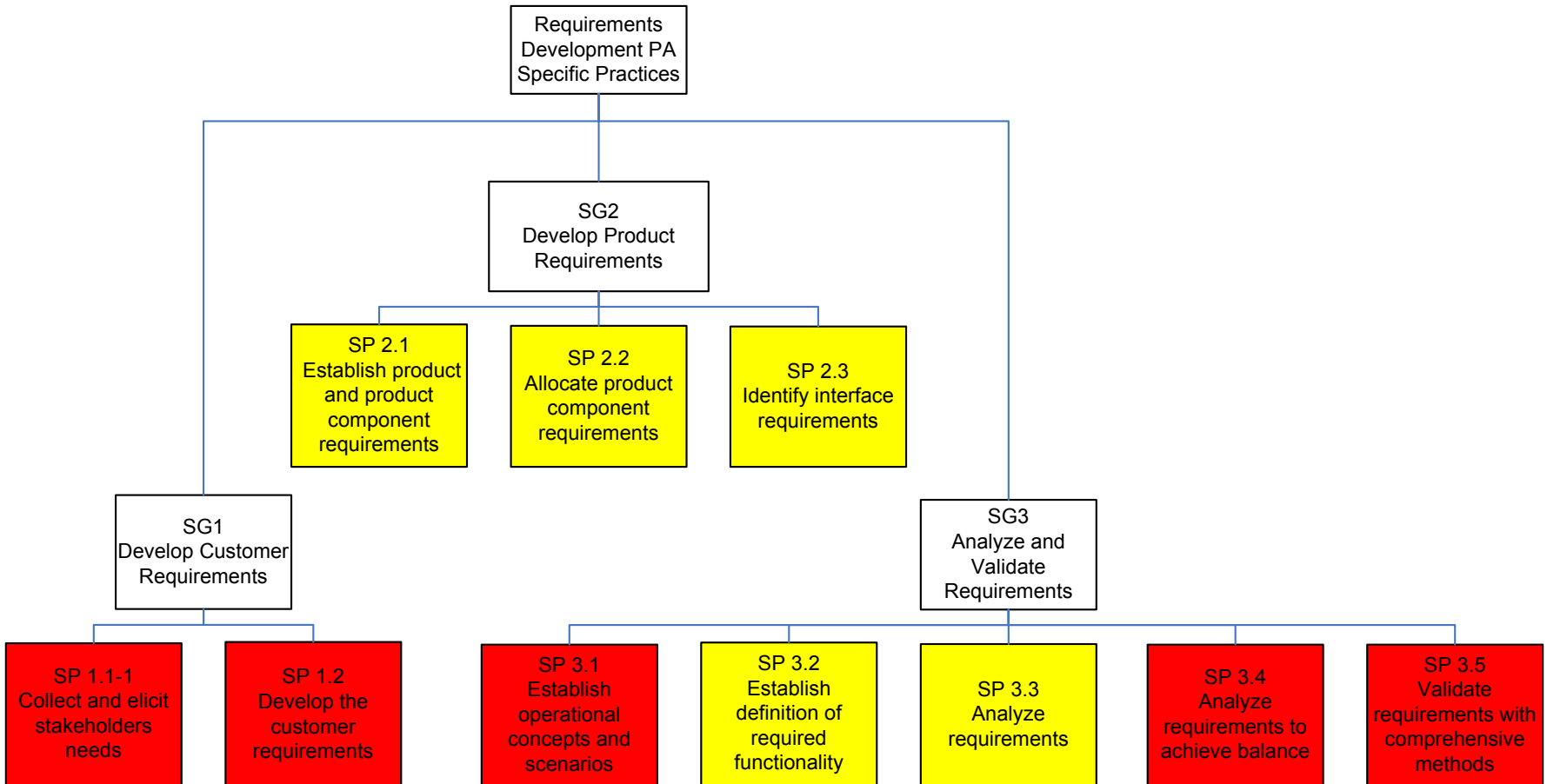


- Reduce the effort and cost of defect removal activities after system verification by 30% in Manufacturing Solutions Department
- The above business objective guided the scoping of the CMMI internal SAS appraisal.
 - The CMMI appraisal was focused on CMMI Level 2 process areas
 - After conducting the appraisal, it became evident that a primary source of defect generation were the RD and REQM process areas

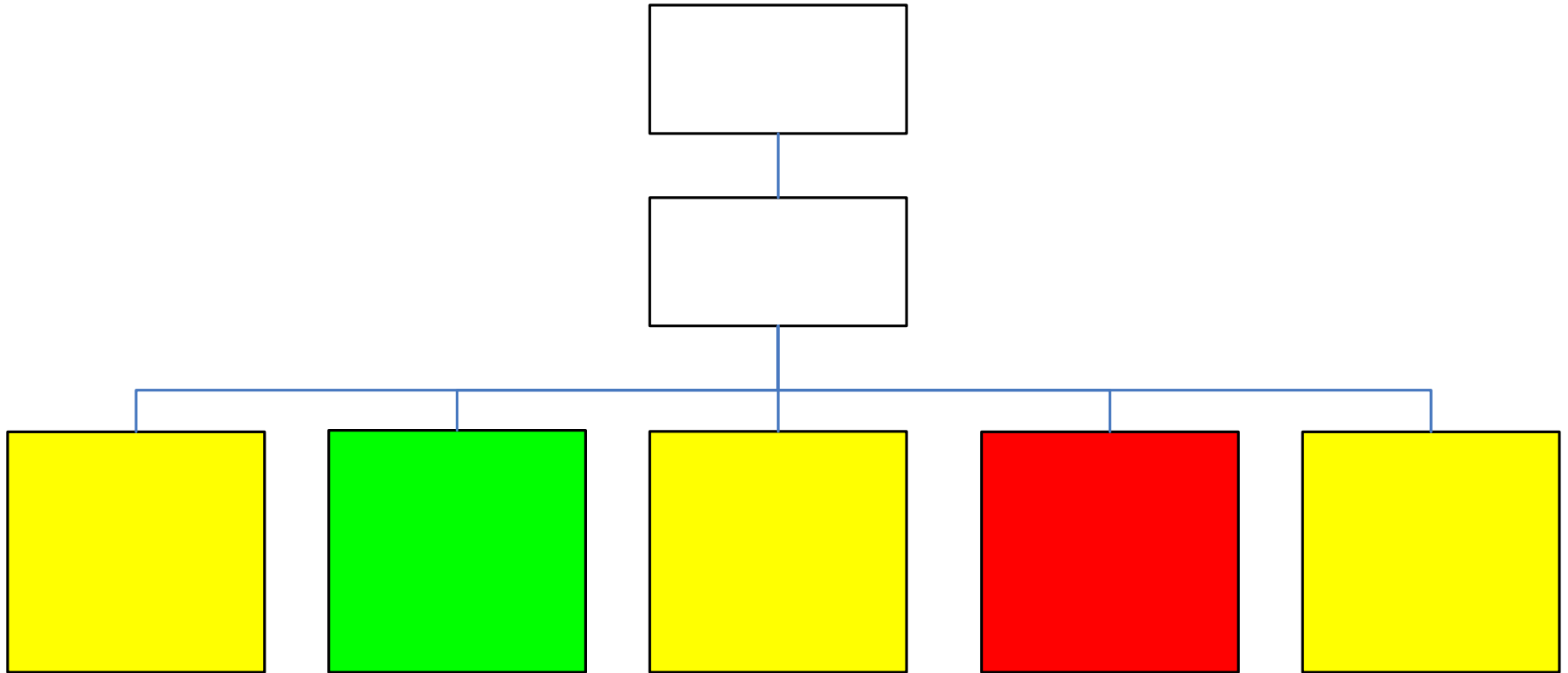
Chronology of Events



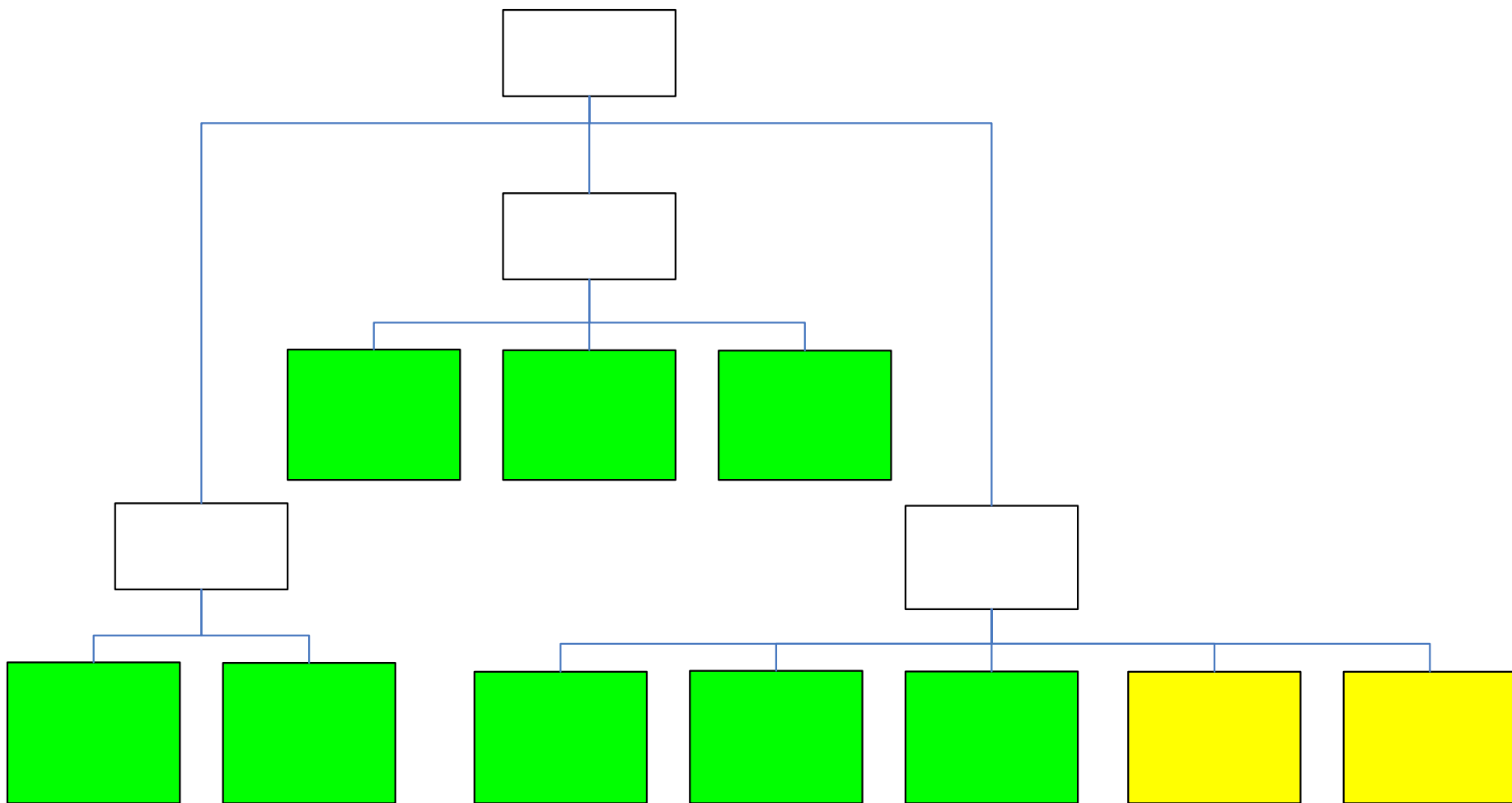
RD Specific Goals/Practices - Appraisal Results



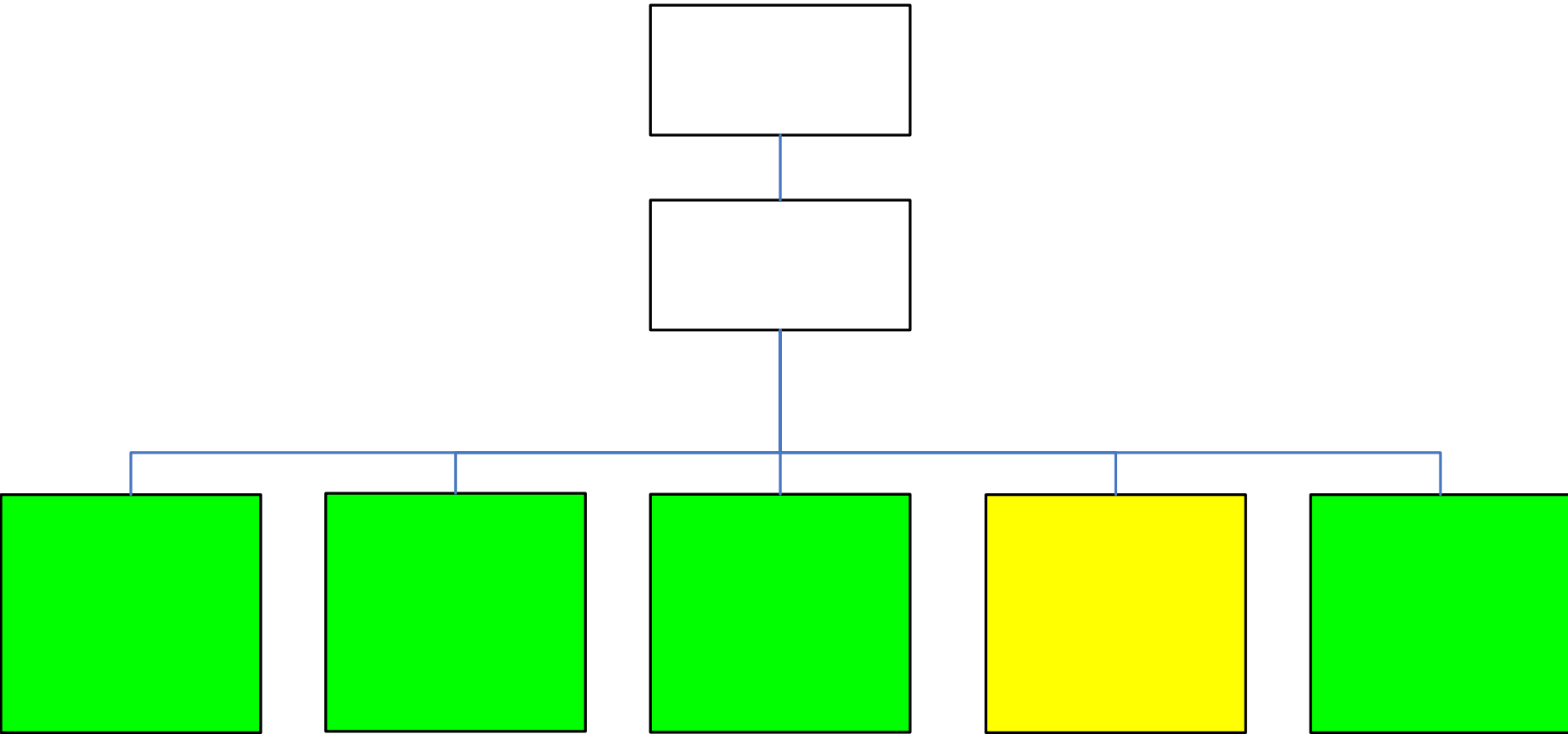
REQM Specific Goals/Practices – Appraisal Results



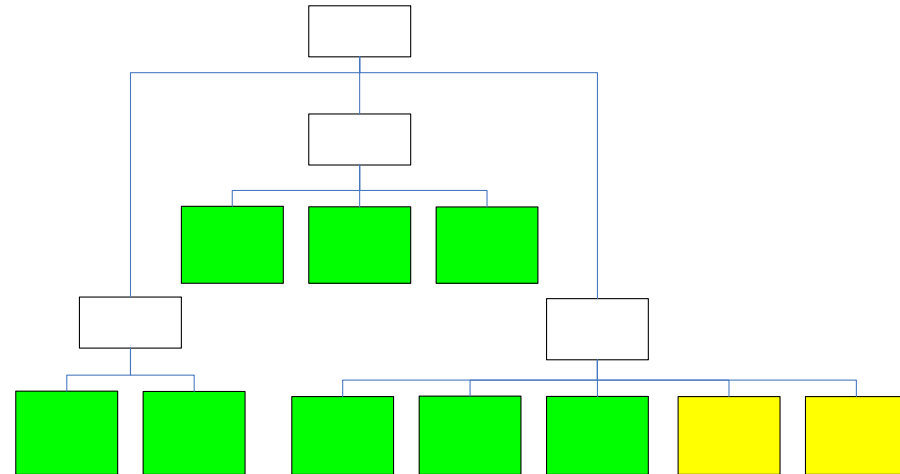
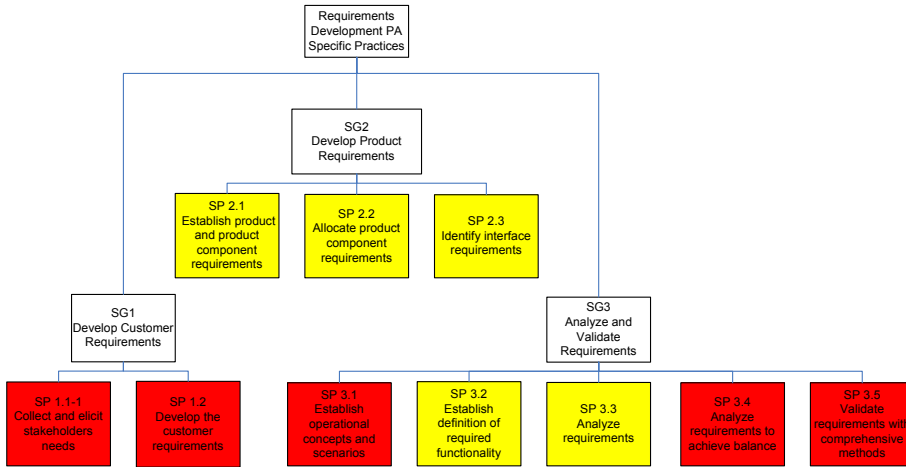
RD Specific Goals/Practices – Enhanced Process



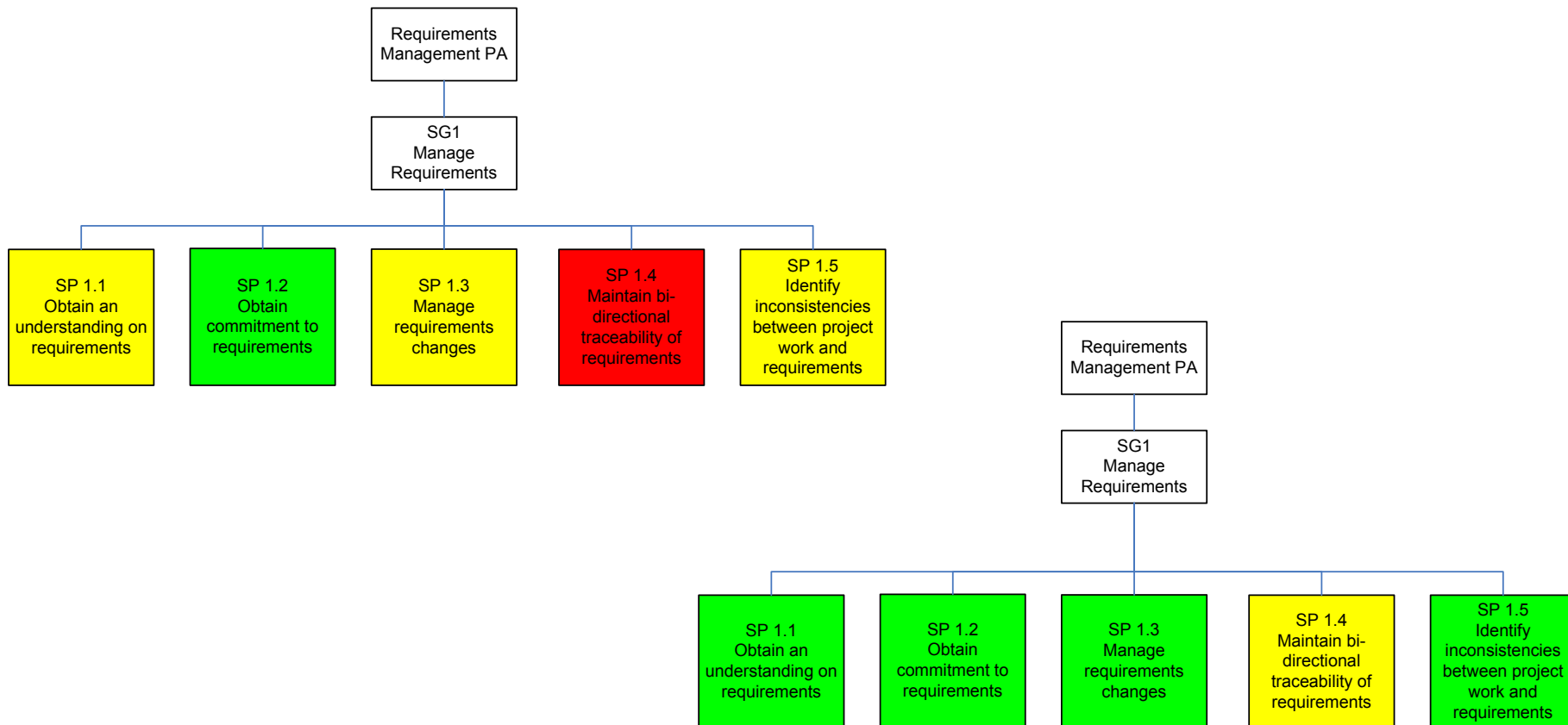
REQM Specific Goals/Practices – Enhanced Process



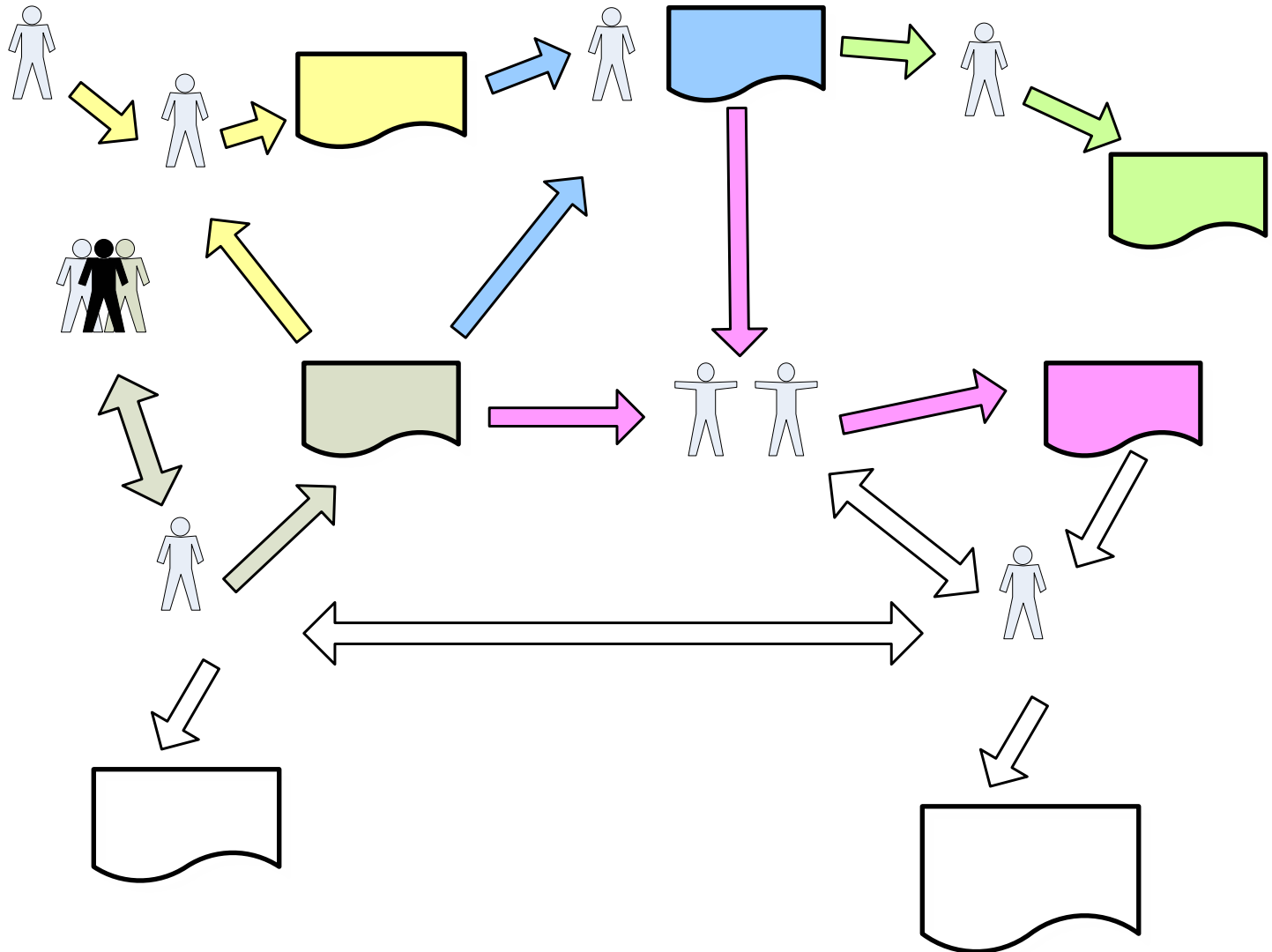
RD - Before and After



REQM - Before and After



New RE Process



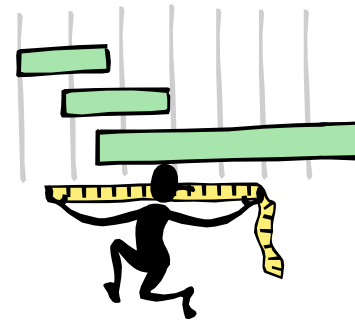
MA Process Area



– 1 –

- Measurement Objective
 - To measure the defect removal effort in hours spent by software developers to fix defects identified, documented, and categorized in the SAS DEFECTS system
- Measures
 - # of defects in each category associated with RD and REQM
 - Actual development time associated with fixing each defect. Time includes developers' time and also subsequent tester's time to review the fixes
 - Cumulative time that accounts for all defect types across the whole project.

MA Process Area



- 2 -

- Measurement Data Collection
 - Defects are identified by test team and documented in the DEFECTS database
 - Defect types are defined in a collaborative fashion between testers and developers
 - Time associated with defect removal will be recorded by developers in time-sheet database
 - Time associated with reviewing defect removal by testers will be recorded in time-sheet database

- Analysis of Measurement Data
 - Measurement data will be analyzed using the RE Economic Benefit Calculation explained later

MA Process Area



– 3 –

- Reporting of Measurement Data
 - Three primary reports will be generated
 - Histogram that presents the number of defects within their types at time t1 and at time t2
 - Cumulative defect removal time graphics for each defect type for time t1 and time t2
 - Histogram of total time and cost for all defect removal for time t1 and time t2

Defect Types Associated with Requirements Development

- Market Requirements Document (MRD)
 - Requirement not documented in MRD
 - Requirement not properly specified in MRD
 - Requirement creep in MRD
 - Development misunderstood requirement in MRD
- Product Requirements Specification (PRS)
 - Requirement not documented in PRS
 - Requirement not properly specified in PRS

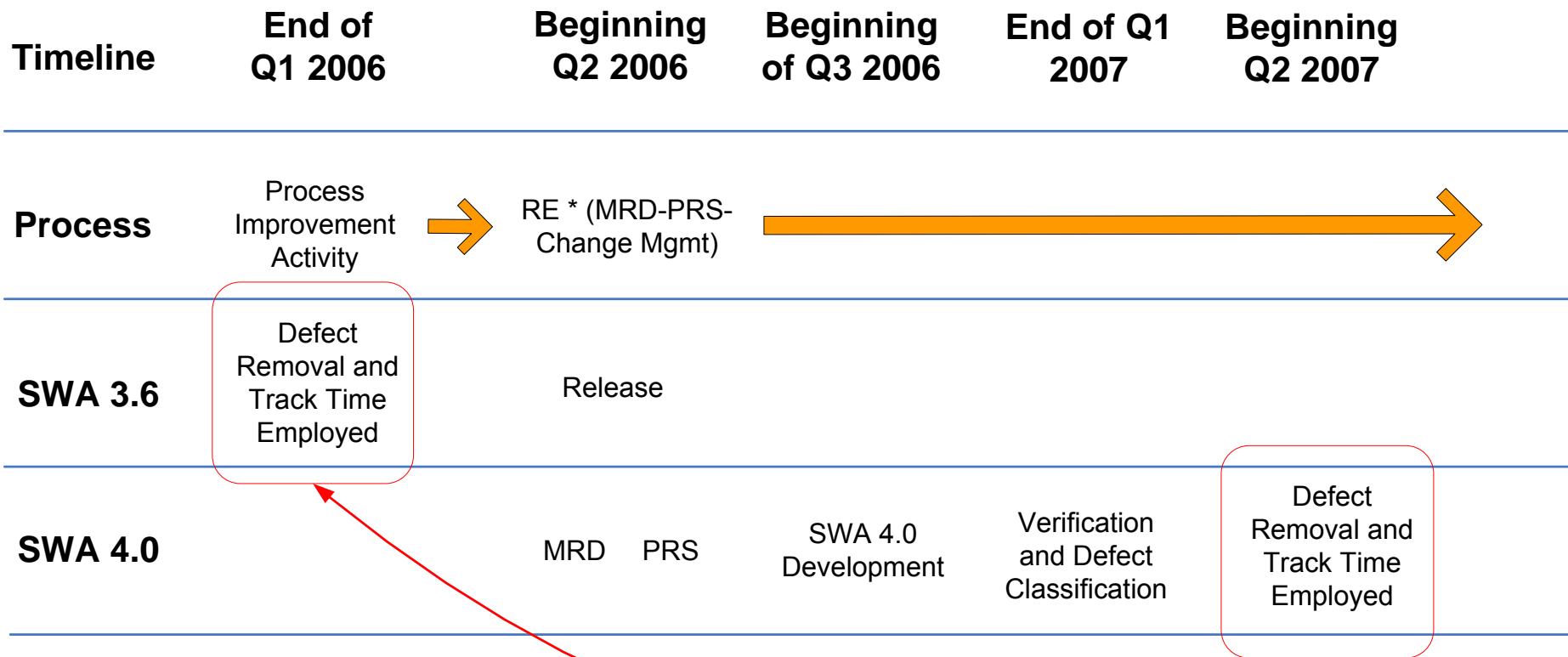


Defect Types Associated with Requirements Management



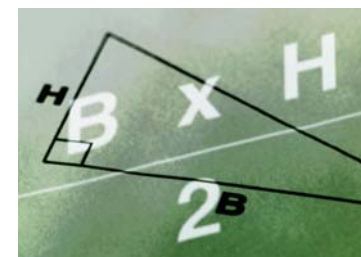
- Change in requirement not documented in MRD
- Change in requirement not documented in PRS
- Change in requirement not properly documented in MRD
- Change in requirement not properly documented in PRS

Compare Defect Removal Effort and Cost



Compare Effort and Cost of Defect Removal between SWA 3.6 and SWA 4.0

RE Economic Benefit Calculation



$t_{1(k)}$ = time to fix defects of type “k” at time t_1

$t_{2(k)}$ = time to fix defects of type “k” at time t_2

$t_{1(k,i)}$ = time to fix defect of type “k” at time t_1 and at occurrence i

$t_{2(k,j)}$ = time to fix defect of type “k” at time t_2 and at occurrence j

C = hourly average cost of development

T_{Δ} = time differential between fixing all defect types at time 1 and at time 2

$$t_{1(k)} = \sum_{i=1}^n [t_{1(k,i)}]$$

$$t_{2(k)} = \sum_{j=1}^m [t_{2(k,j)}]$$

$$T_{\Delta} = \sum_{k=1}^s [t_{(1,k)} - t_{(2,k)}]$$

Expected Economic Benefit = $T_{\Delta} * C$

Conclusions



- Having a quantitative business objective guiding the internal CMMI appraisal and process improvement activity is essential
- Use the Measurement and Analysis PA as a basis for measurement
- Start “small”
- Find “high impact” area that shows a “large” benefit



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