



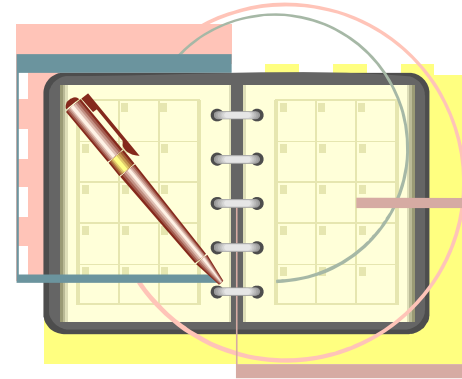
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## Measuring the Impact of RD and REQM CMMI Process Areas

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Director of Manufacturing Solutions

# Agenda



- Introduction
- CMMI Appraisal Results
- Methodology to Measure economic Benefits
- Conclusions

# Why do Defects Occur?

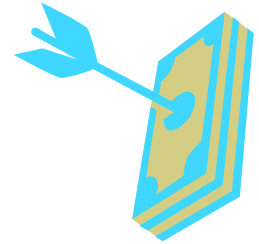
- **Poorly defined requirements - approx 55%**
- **Poor design - approx 25%**
- **Coding issues - approx 15%**
- **Other - approx 5%**



- Poor specification, scoping, and communication of release requirements is the **number 1 failure point** in making quality , customer-centric software

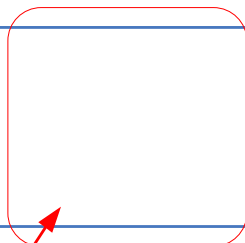
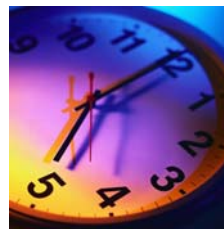
Patton, R. (2001), Software Testing, SAMS Publishers, USA

# Business Objective Guide to CMMI Appraisal

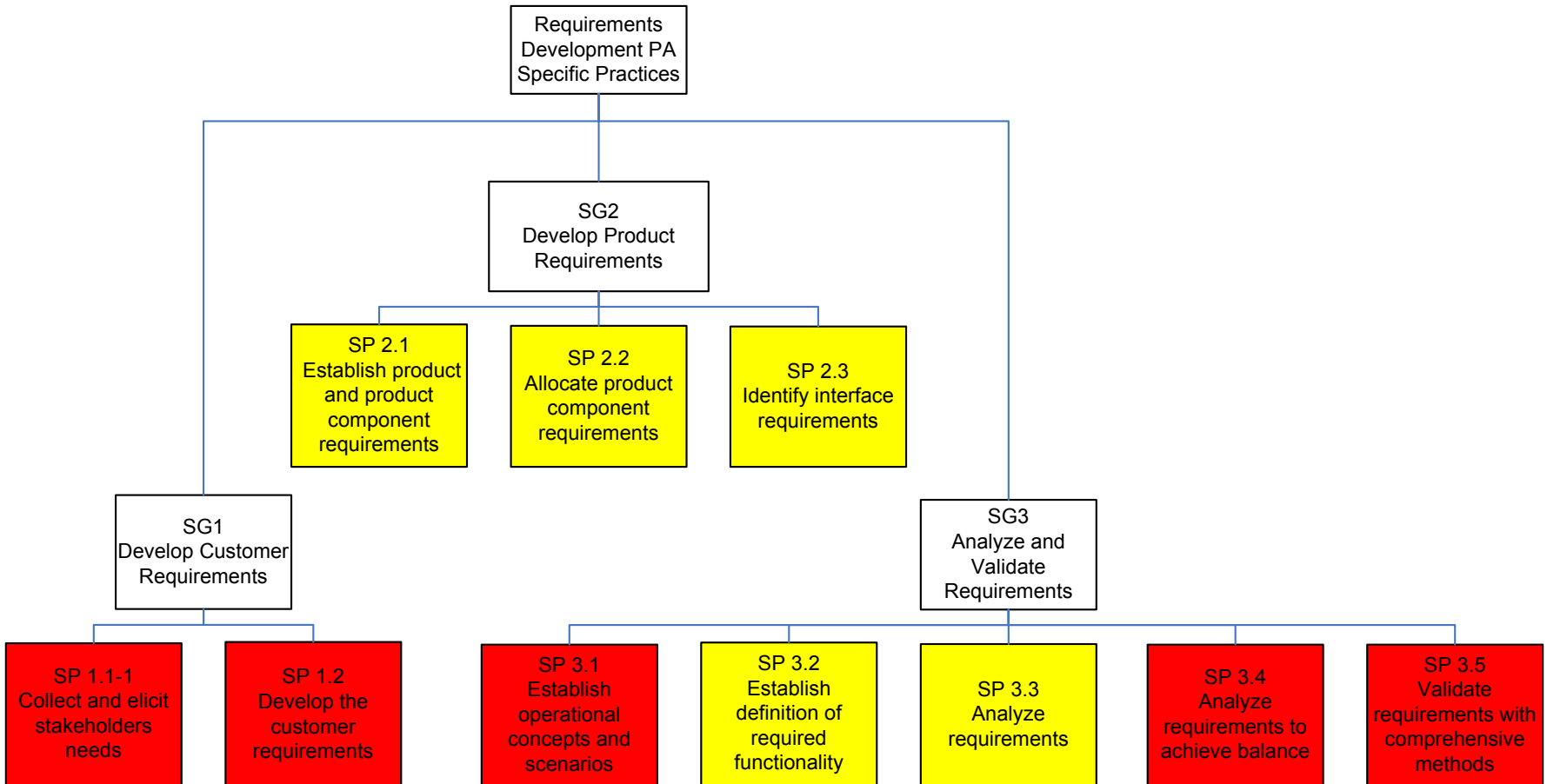


- Reduce the effort and cost of defect removal activities after system verification by 30% in Manufacturing Solutions Department
- The above business objective guided the scoping of the CMMI internal SAS appraisal.
  - The CMMI appraisal was focused on CMMI Level 2 process areas
  - After conducting the appraisal, it became evident that a primary source of defect generation were the RD and REQM process areas

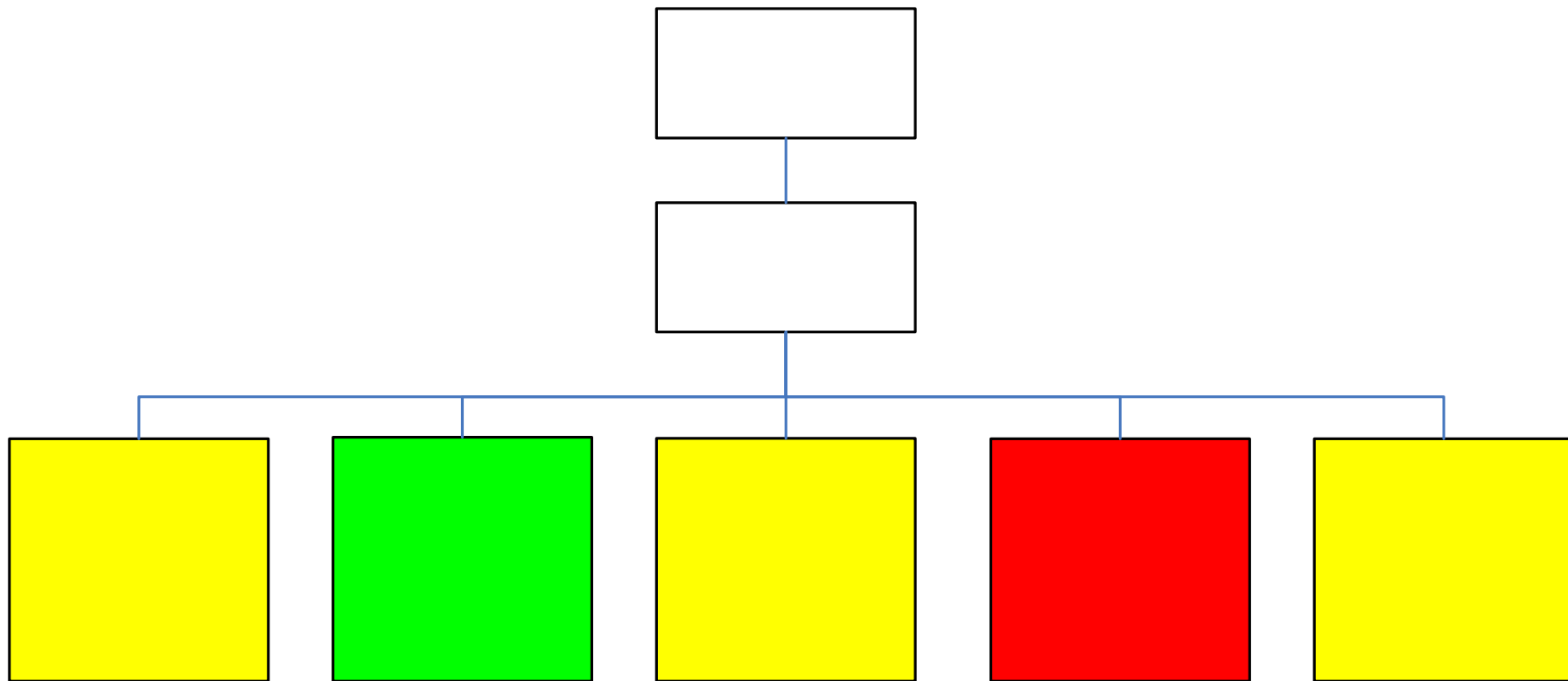
# Chronology of Events



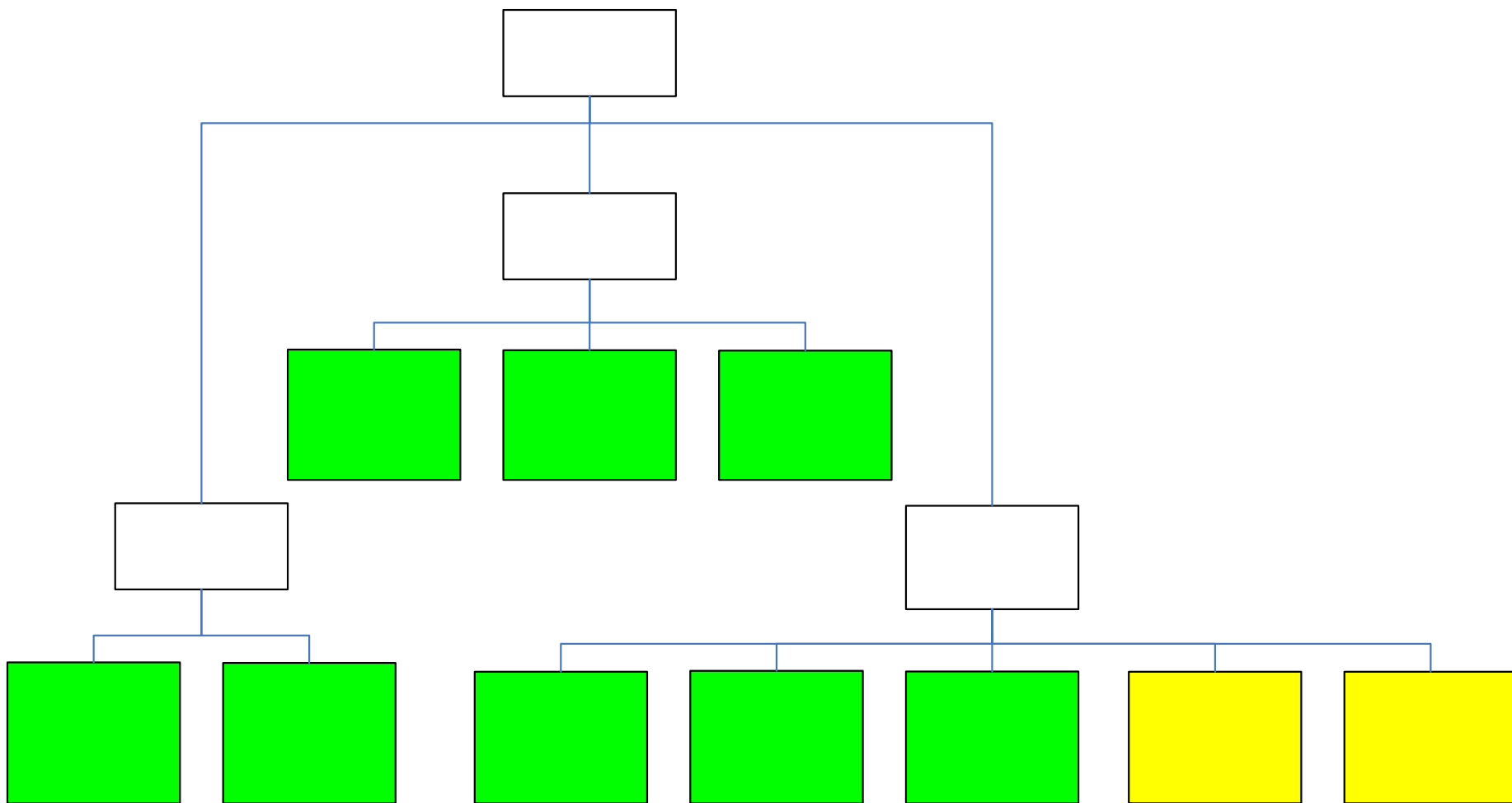
# RD Specific Goals/Practices - Appraisal Results



# REQM Specific Goals/Practices – Appraisal Results

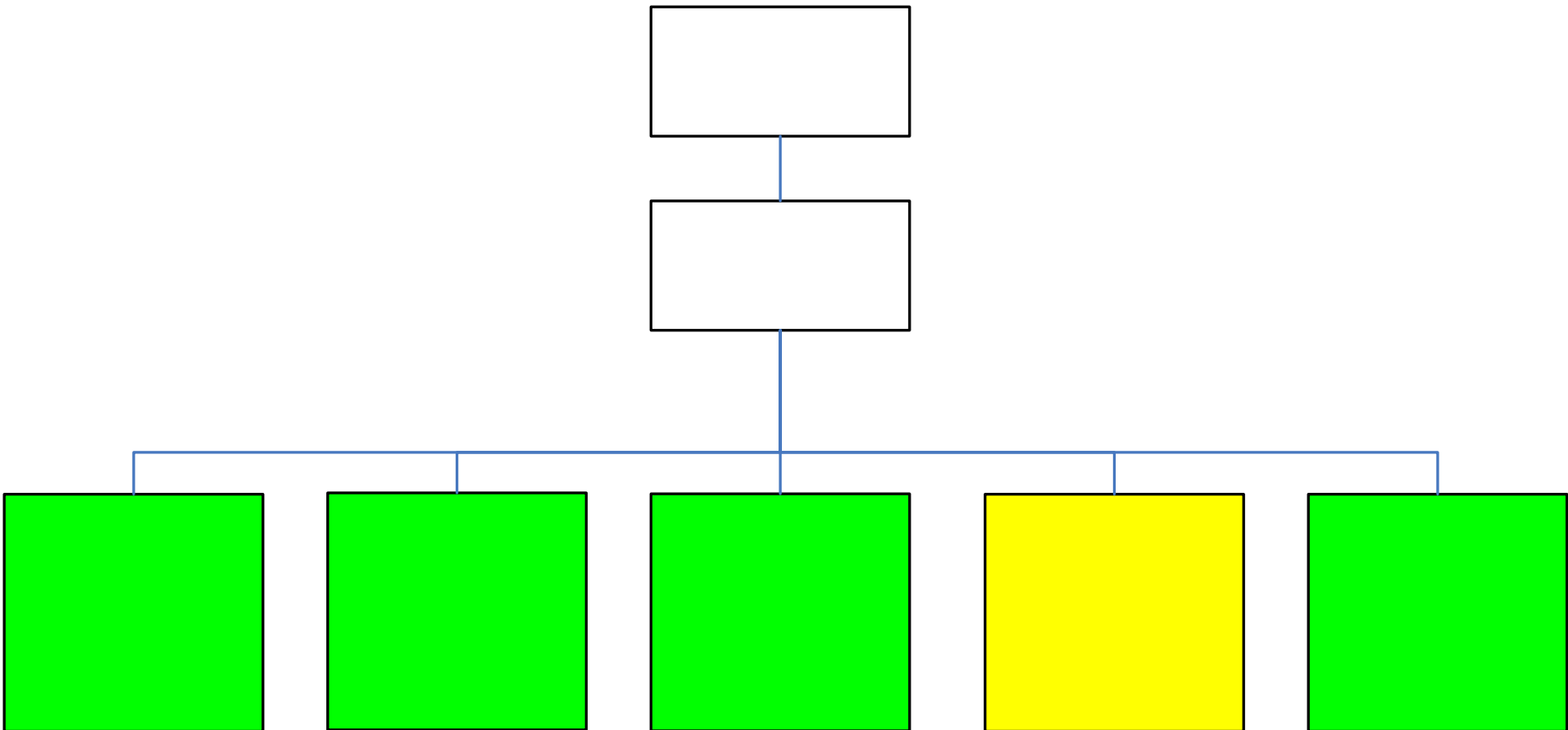


# RD Specific Goals/Practices – Enhanced Process

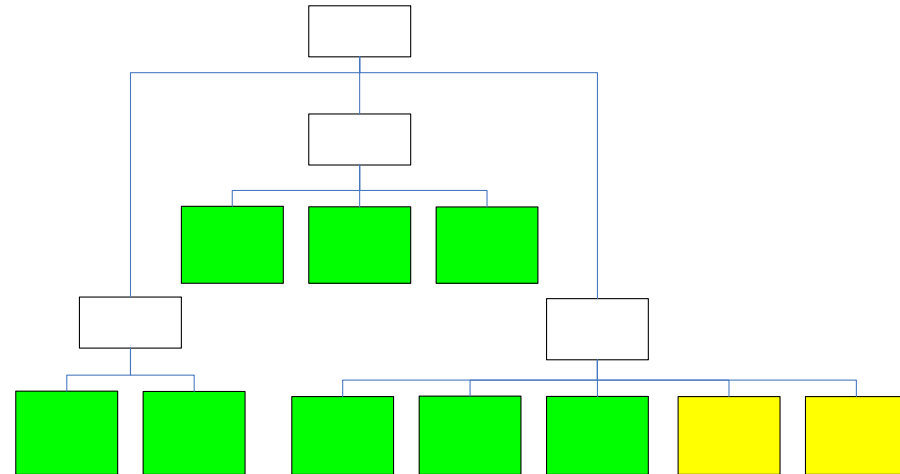
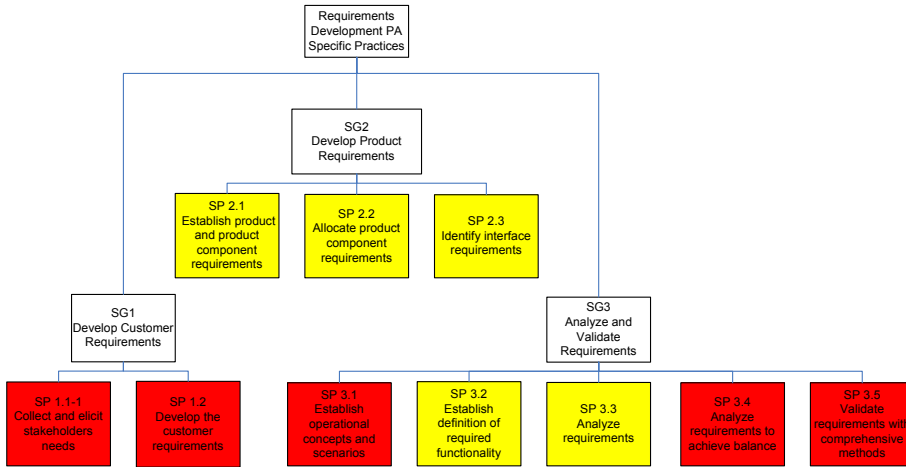




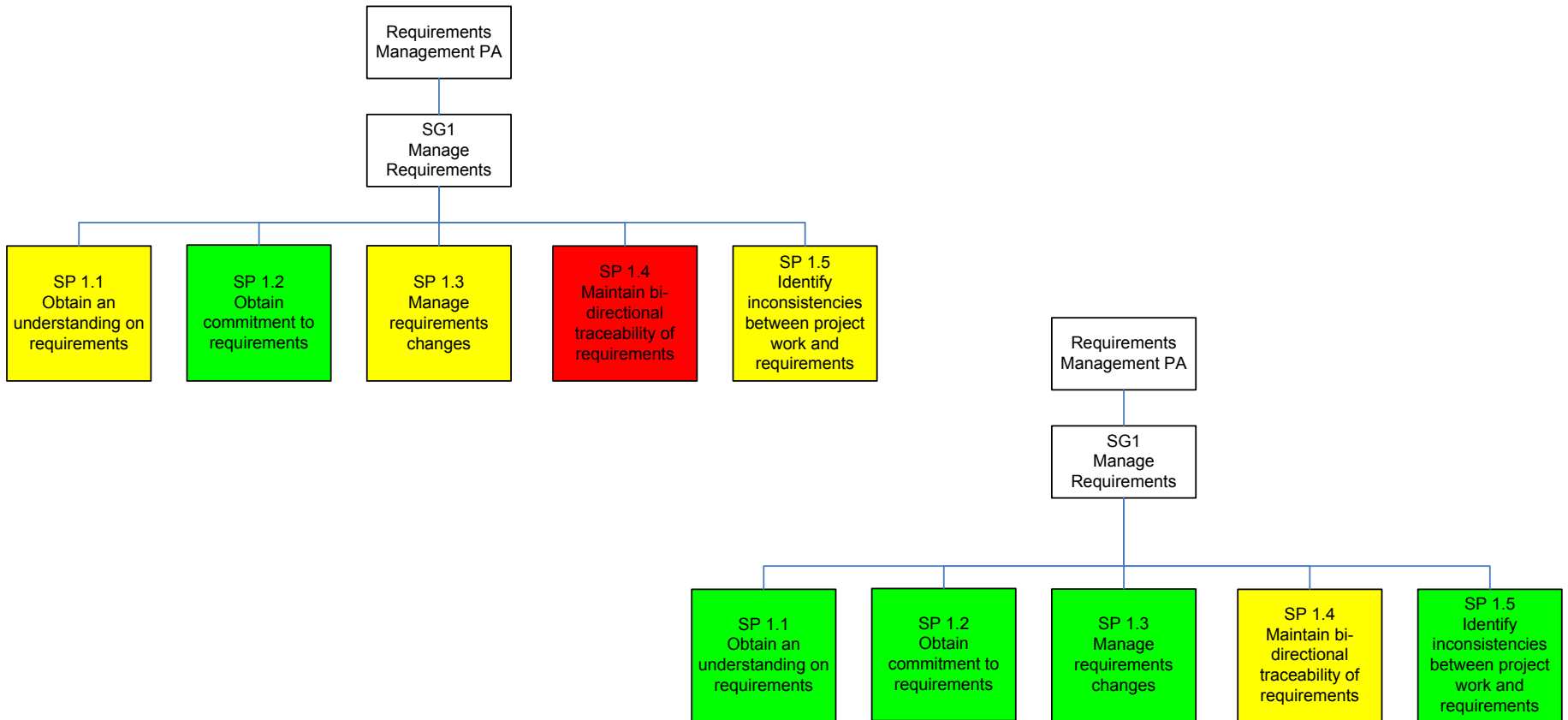
# REQM Specific Goals/Practices – Enhanced Process



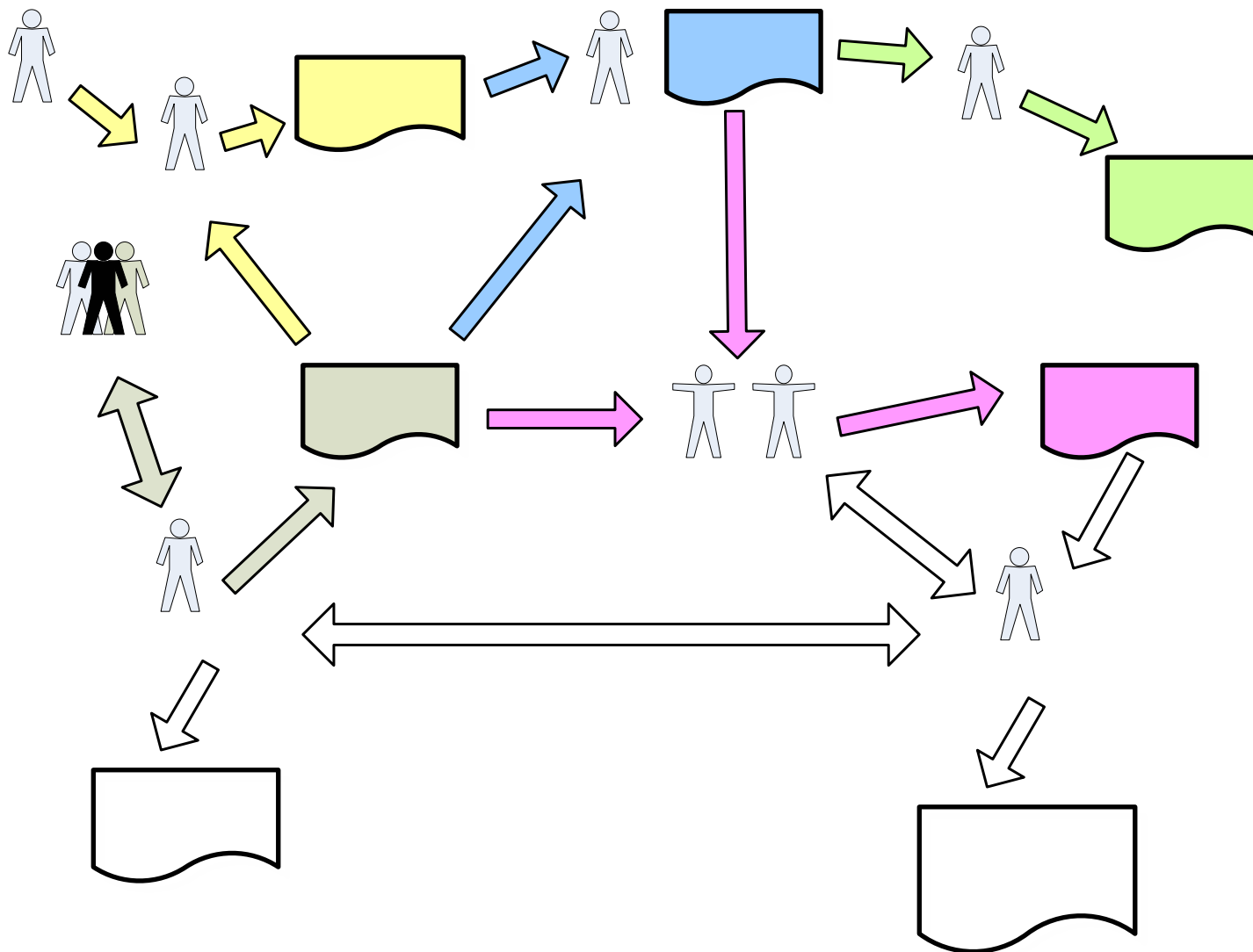
# RD - Before and After



# REQM - Before and After



# New RE Process



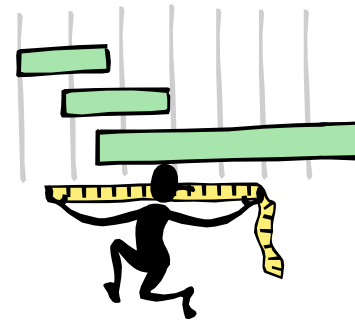
# MA Process Area



– 1 –

- Measurement Objective
  - To measure the defect removal effort in hours spent by software developers to fix defects identified, documented, and categorized in the SAS DEFECTS system
- Measures
  - # of defects in each category associated with RD and REQM
  - Actual development time associated with fixing each defect. Time includes developers' time and also subsequent tester's time to review the fixes
  - Cumulative time that accounts for all defect types across the whole project.

# MA Process Area



- 2 -

- Measurement Data Collection
  - Defects are identified by test team and documented in the DEFECTS database
  - Defect types are defined in a collaborative fashion between testers and developers
  - Time associated with defect removal will be recorded by developers in time-sheet database
  - Time associated with reviewing defect removal by testers will be recorded in time-sheet database
  
- Analysis of Measurement Data
  - Measurement data will be analyzed using the RE Economic Benefit Calculation explained later

# MA Process Area



– 3 –

- Reporting of Measurement Data
  - Three primary reports will be generated
    - Histogram that presents the number of defects within their types at time t1 and at time t2
    - Cumulative defect removal time graphics for each defect type for time t1 and time t2
    - Histogram of total time and cost for all defect removal for time t1 and time t2

# Defect Types Associated with Requirements Development

- Market Requirements Document (MRD)
  - Requirement not documented in MRD
  - Requirement not properly specified in MRD
  - Requirement creep in MRD
  - Development misunderstood requirement in MRD
- Product Requirements Specification (PRS)
  - Requirement not documented in PRS
  - Requirement not properly specified in PRS



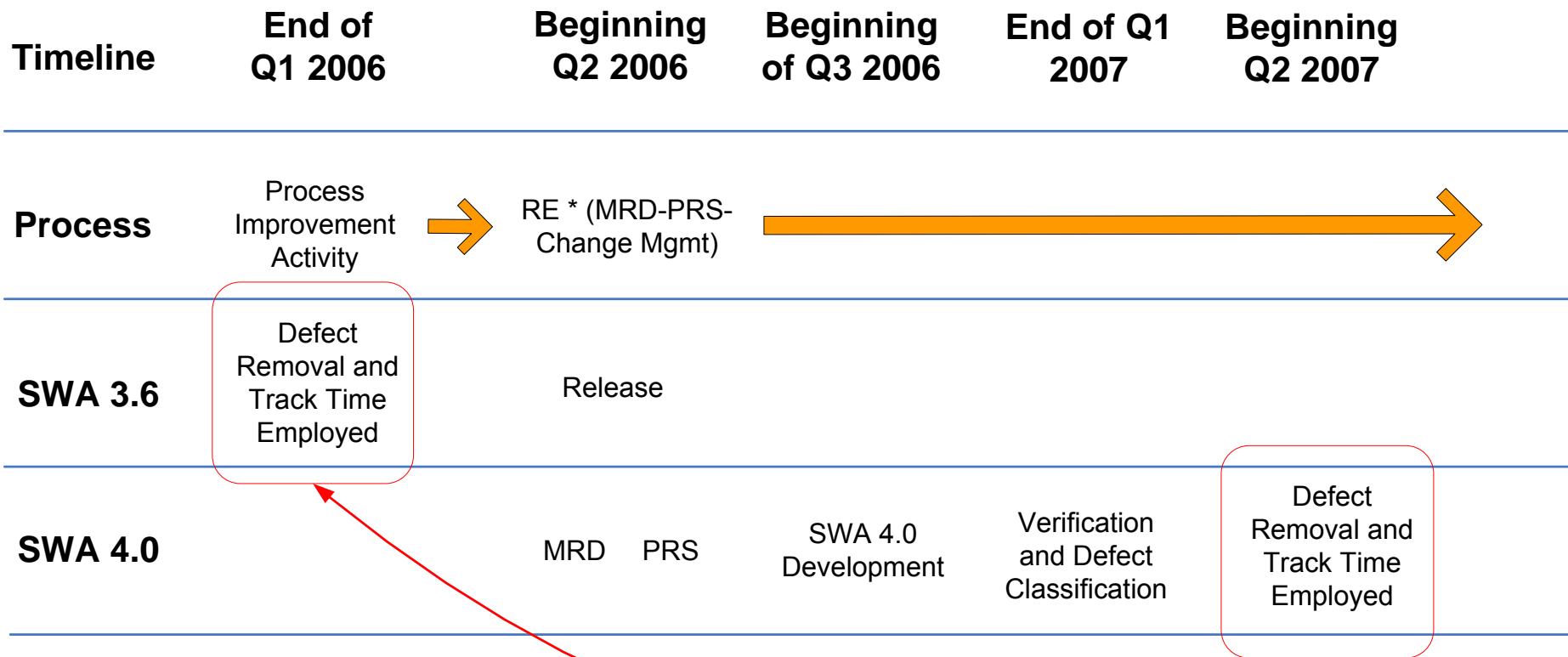


# Defect Types Associated with Requirements Management



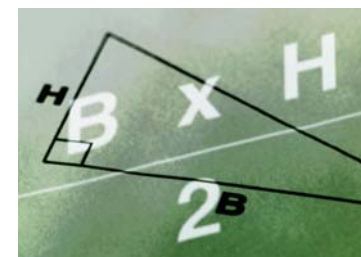
- Change in requirement not documented in MRD
- Change in requirement not documented in PRS
- Change in requirement not properly documented in MRD
- Change in requirement not properly documented in PRS

# Compare Defect Removal Effort and Cost



**Compare Effort and Cost of Defect Removal between SWA 3.6 and SWA 4.0**

# RE Economic Benefit Calculation



$t_{1(k)}$  = time to fix defects of type “k” at time  $t_1$

$t_{2(k)}$  = time to fix defects of type “k” at time  $t_2$

$t_{1(k,i)}$  = time to fix defect of type “k” at time  $t_1$  and at occurrence  $i$

$t_{2(k,j)}$  = time to fix defect of type “k” at time  $t_2$  and at occurrence  $j$

$C$  = hourly average cost of development

$T_{\Delta}$  = time differential between fixing all defect types at time 1 and at time 2

$$t_{1(k)} = \sum_{i=1}^n [t_{1(k,i)}]$$

$$t_{2(k)} = \sum_{j=1}^m [t_{2(k,j)}]$$

$$T_{\Delta} = \sum_{k=1}^s [t_{(1,k)} - t_{(2,k)}]$$

**Expected Economic Benefit =  $T_{\Delta} * C$**

# Conclusions



- Having a quantitative business objective guiding the internal CMMI appraisal and process improvement activity is essential
- Use the Measurement and Analysis PA as a basis for measurement
- Start “small”
- Find “high impact” area that shows a “large” benefit



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