

# Best Practices for Conduits through Embankment Dams



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U.S. Bureau of Reclamation

# Condition assessment

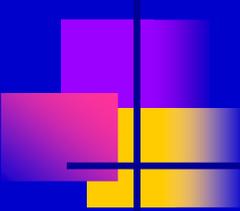
Tens of thousands of conduits through embankment dams in the United States are aging and deteriorating



# Condition assessment

These conduits pose an increasingly greater risk resulting in dam failure with each passing year

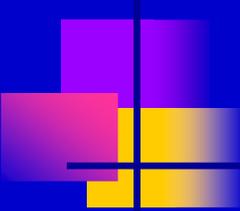




# Background

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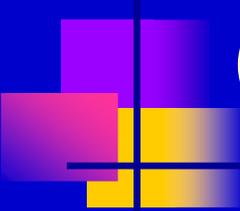
- In 1998, a Federal Emergency Management Agency (FEMA) dam safety workshop was held in Blacksburg, VA to discuss internal erosion associated with conduits through embankment dams



# Background

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- A research initiative was recommended to develop a guidance document for use by dam engineering professionals to address this growing problem

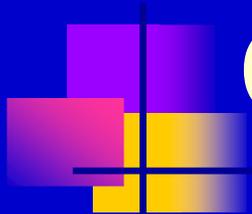


# Conduit Guidance Document

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## Goals:

- Recommend best practices
- Provide detailed experience
- References
- Case histories



# Committee members

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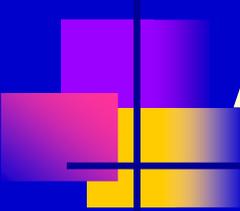
Association of State Dam Safety Officials (ASDSO)

Bureau of Reclamation (BOR)

Federal Energy Regulatory Commission (FERC)

Natural Resource Conservation Service (NRCS)

U.S. Army Corps of Engineers (USACE)



# Acknowledgments

Primary contributors:

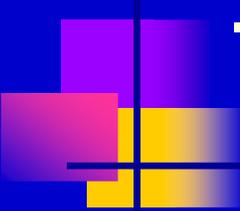
Mark Haynes and Hal Van Aller (ASDSO)

Chuck Cooper and John Cyganiewicz (BOR)

James Evans (FERC)

Danny McCook (NRCS)

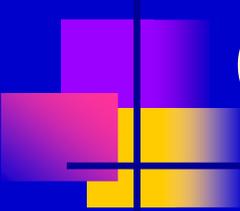
David Pezza (USACE)



# Topics addressed

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- Design and construction
- Problem identification and evaluation
- Inspection
- Maintenance
- Renovation, replacement, repair, and abandonment

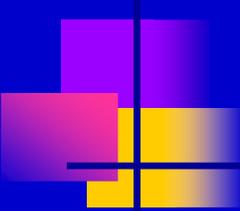


# General

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Conduits are a discontinuity within an embankment dam and can cause:

- Differential settlement of the adjacent earthfill
- Differing compaction around the conduit compared to the rest of the embankment

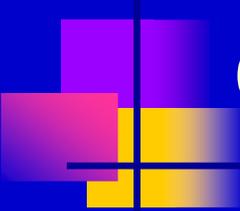


# Discontinuities

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Discontinuities can lead to the formation of cracks and other consequences within the embankment dam such as:

- Internal erosion
- Backward erosion piping



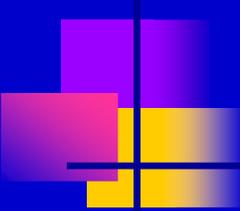
# Internal erosion and backward erosion piping

- Internal erosion - A general term used to describe all the various erosional processes where water moves internally through an embankment dam
- Backward erosion piping - Characterized by the formation of an open tunnel that initiates at a downstream seepage exit point and progresses back upstream toward the reservoir

# Dam failure modes

Internal erosion and backward erosion piping can progress into a number of different modes of dam failure



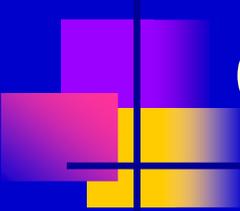


# Dam failure modes

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How do conduits contribute to the failure of an embankment dam?

- These failure modes assume no filter protection is provided
- The susceptibility of the embankment to erosion will affect how these failure modes develop



# Failure modes associated with conduits

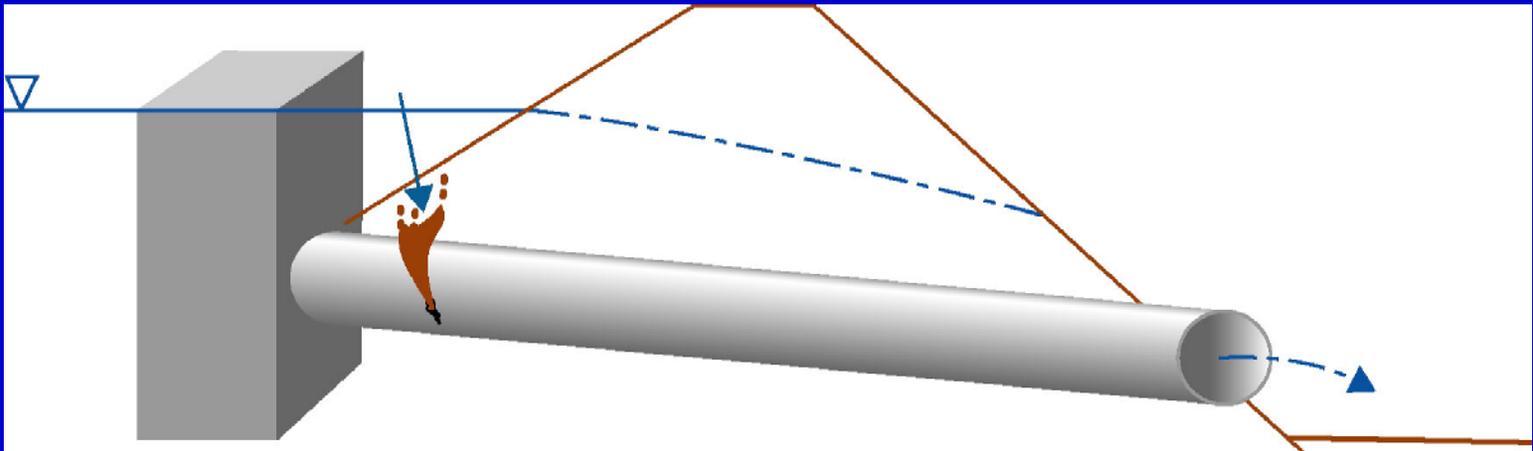
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Failure Mode 1: Seepage into a non-pressurized conduit



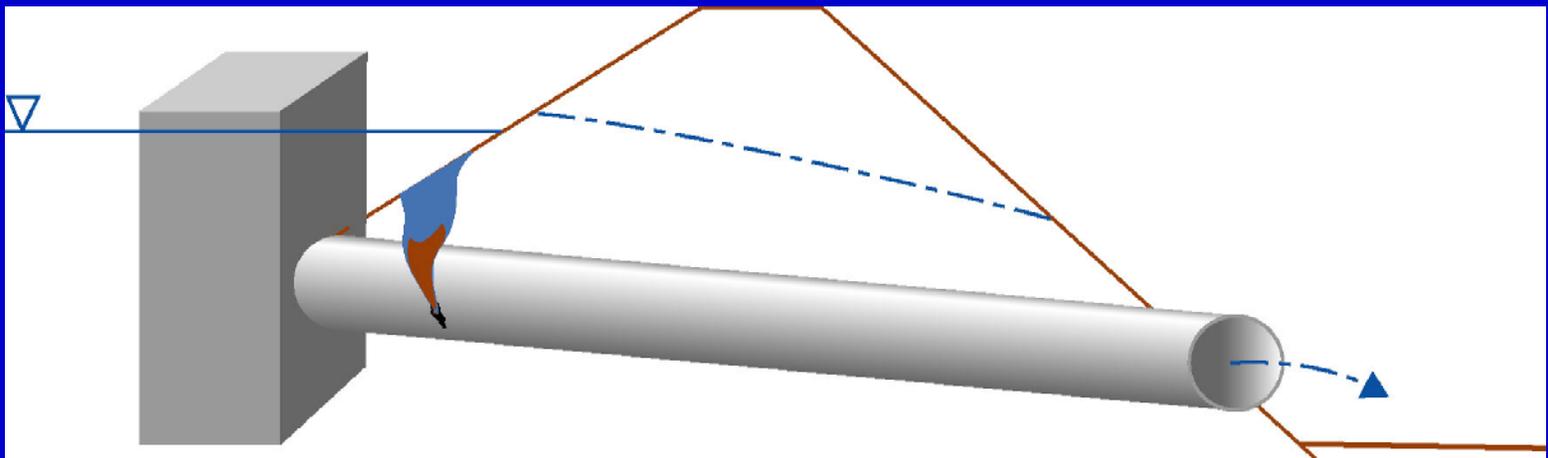
# Failure Mode No. 1 - Seepage into a non-pressurized conduit

2. Seepage enters the non-pressurized conduit through a defect.



# Failure Mode No. 1 - Seepage into a non-pressurized conduit

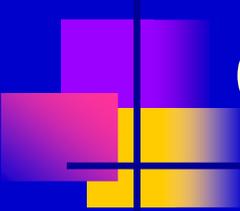
3. Embankment materials are eroded into the conduit. This can lead to the development of a sinkhole or breach of the dam.



# Example of Failure Mode No. 1

Particles of soil have entered the conduit through a joint defect





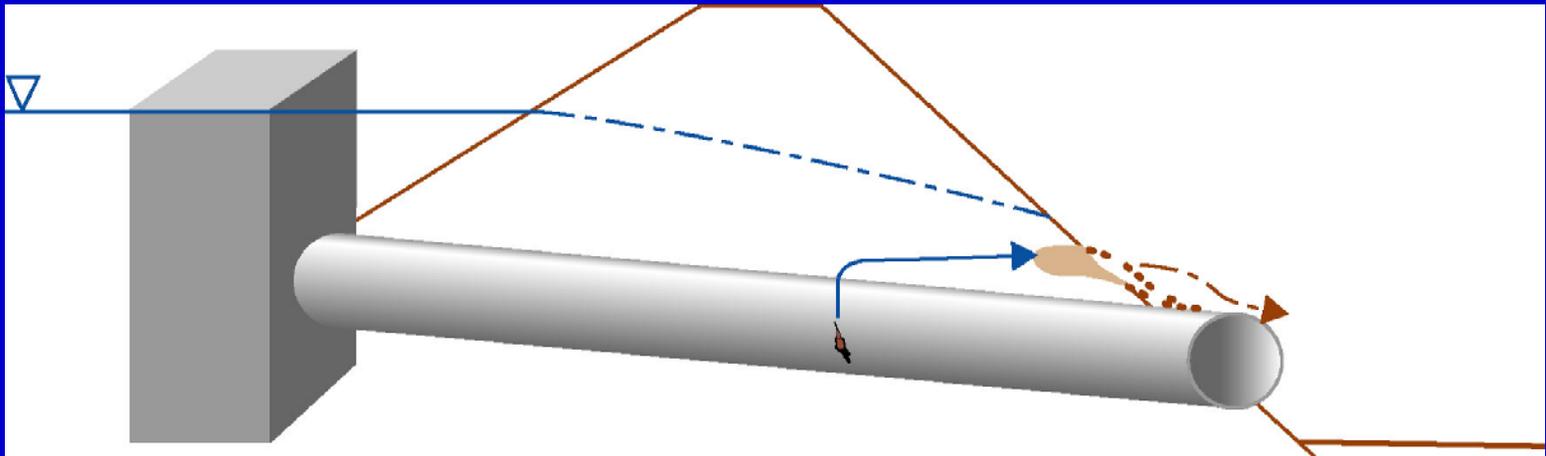
# Failure modes associated with conduits

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Failure Mode 2: Seepage out of a pressurized conduit

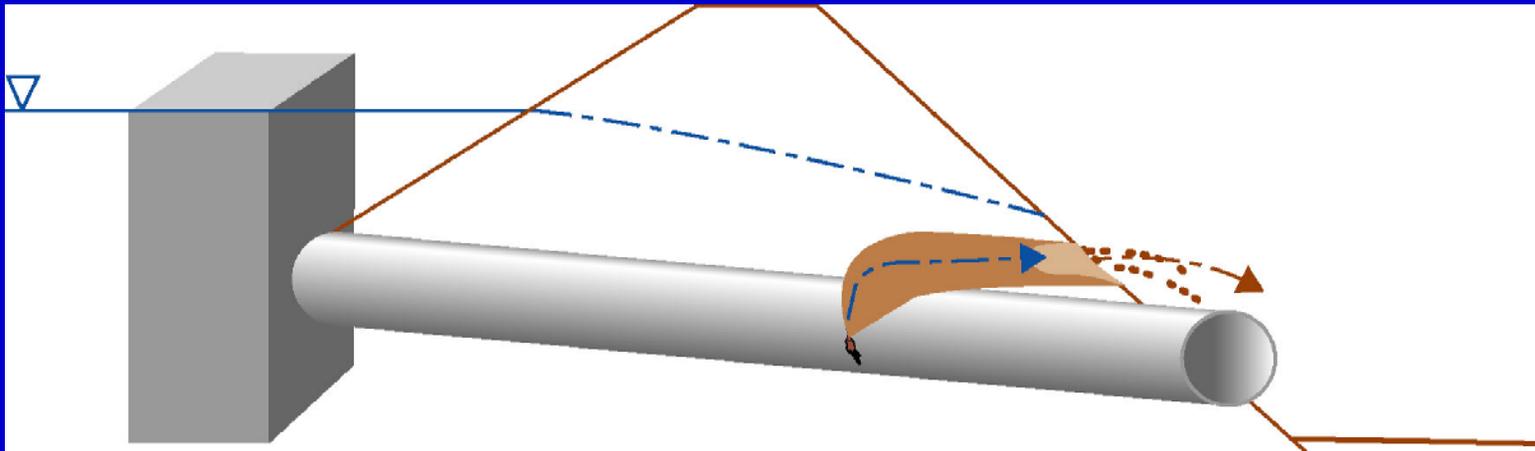
# Failure Mode No. 2 - Seepage out of a pressurized conduit

1. Water is forced out of a defect in a pressurized conduit.



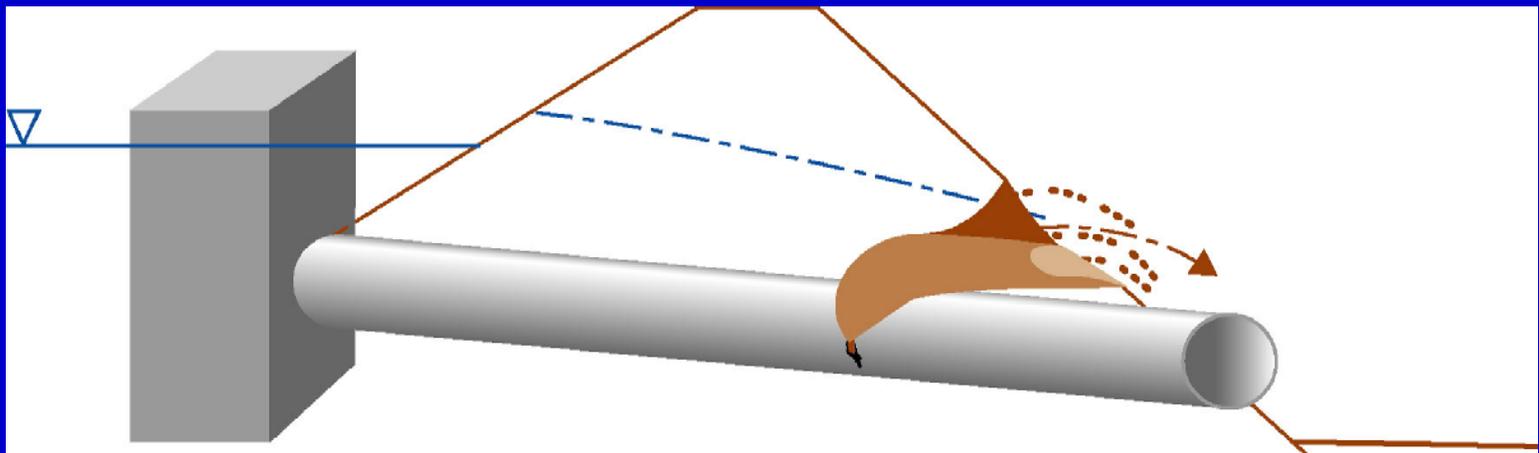
# Failure Mode No. 2 - Seepage out of a pressurized conduit

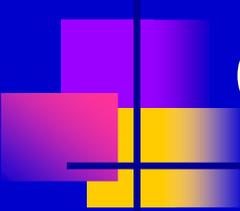
2. Seepage forces carry soil particles to an exit face.



# Failure Mode No. 2 - Seepage out of a pressurized conduit

3. Backward erosion piping occurs. This can lead to a breach of the dam.





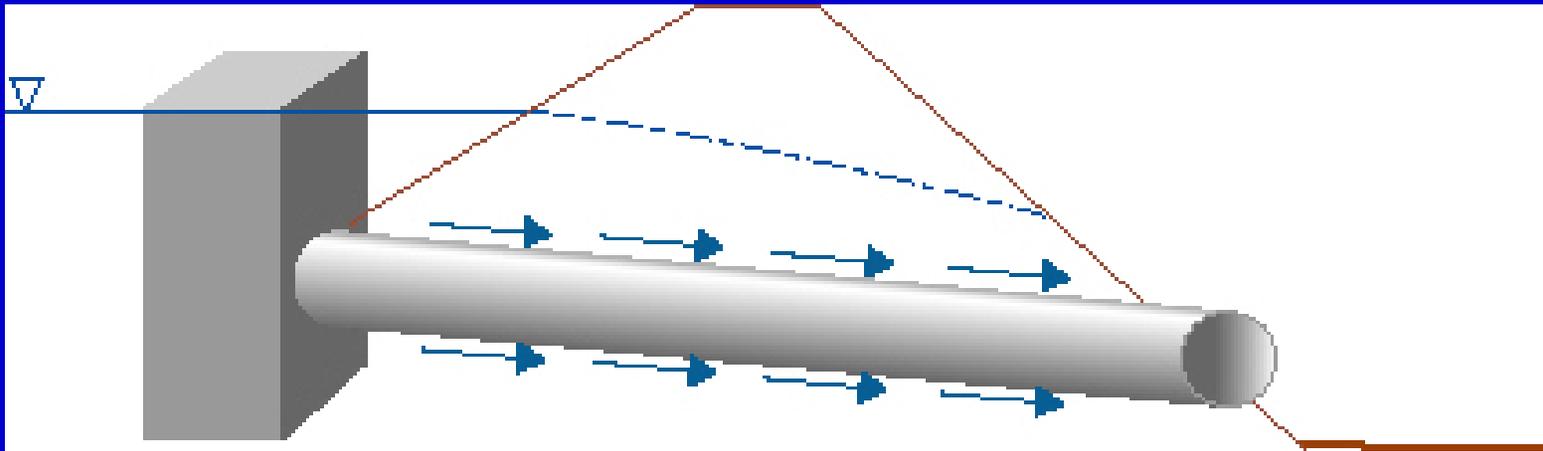
# Failure modes associated with conduits

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Failure Mode 3: Seepage along the outside of the conduit

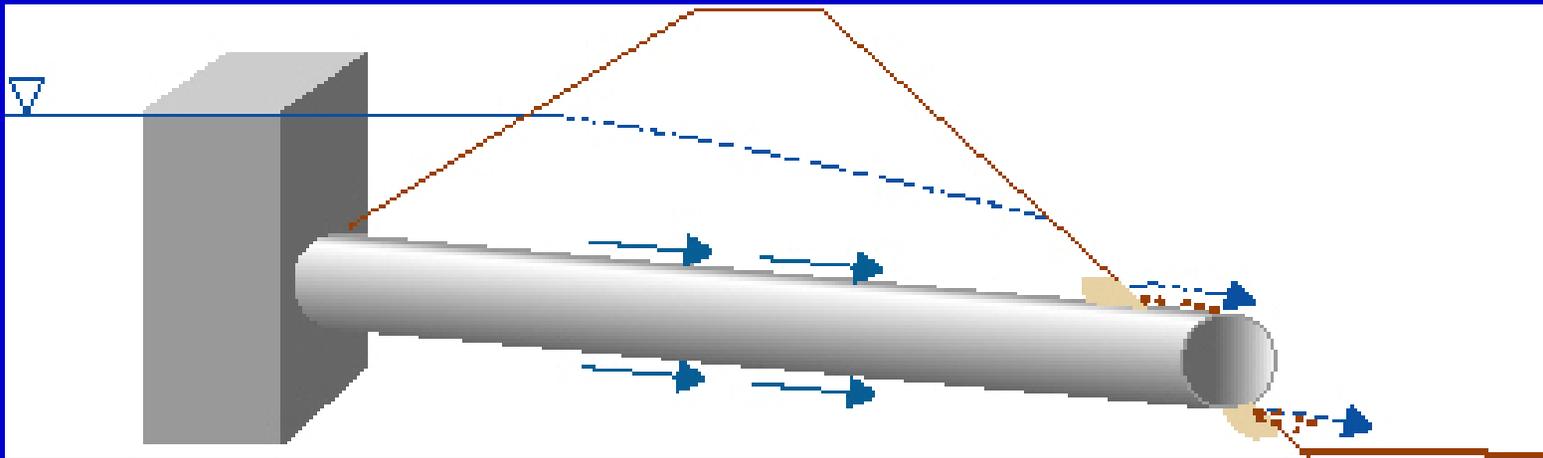
# Failure Mode No. 3 - Seepage along the outside of the conduit

1. Seepage develops along the contact between the conduit and surrounding embankment.



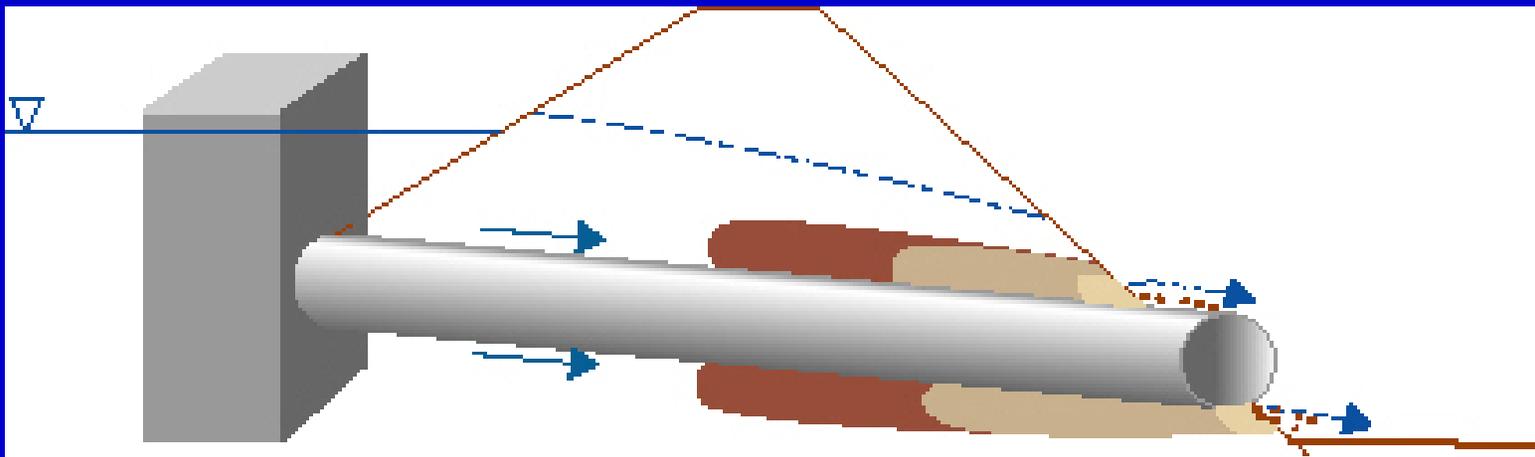
# Failure Mode No. 3 - Seepage along the outside of the conduit

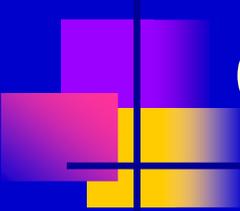
2. Seepage erodes soil particles along the flow path.



# Failure Mode No. 3 - Seepage along the outside of the conduit

3. Backward erosion piping continues. This can lead to a breach of the dam.





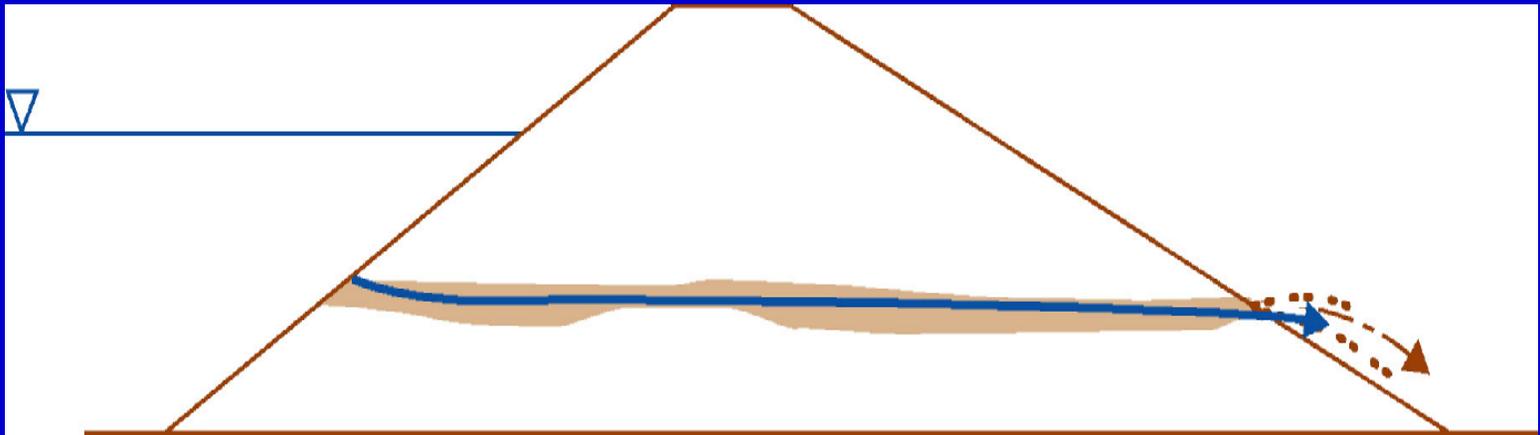
# Failure modes associated with conduits

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Failure Mode 4: Hydraulic fracture cracks in the earthfill adjacent to the conduit

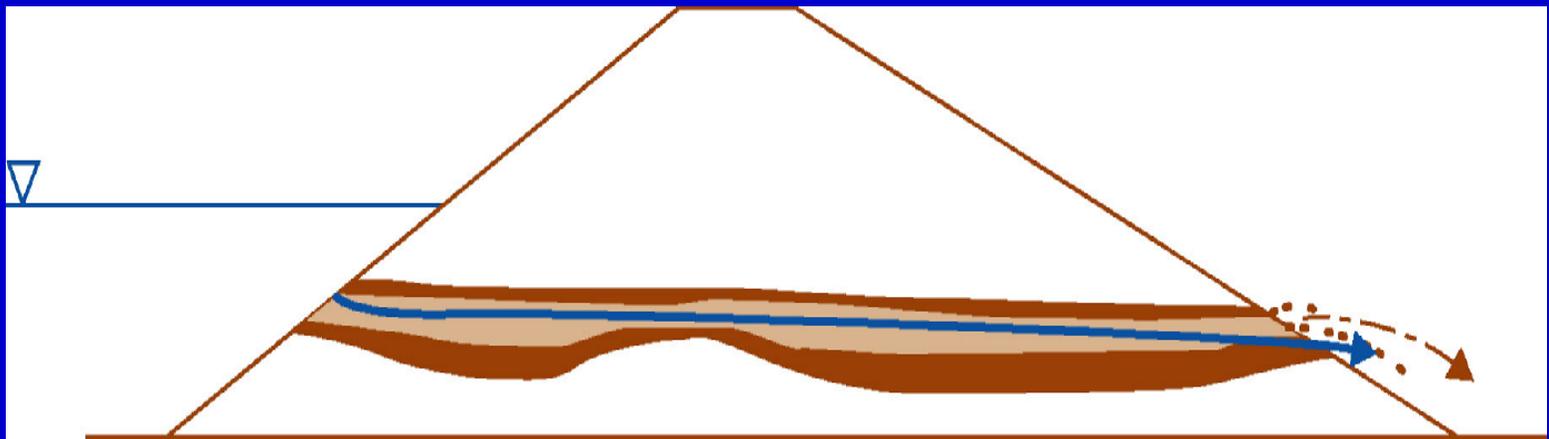
# Failure Mode No. 4 - Hydraulic fracture cracks in the earthfill

1. Internal erosion rapidly enlarges a hydraulic fracture crack near the conduit.



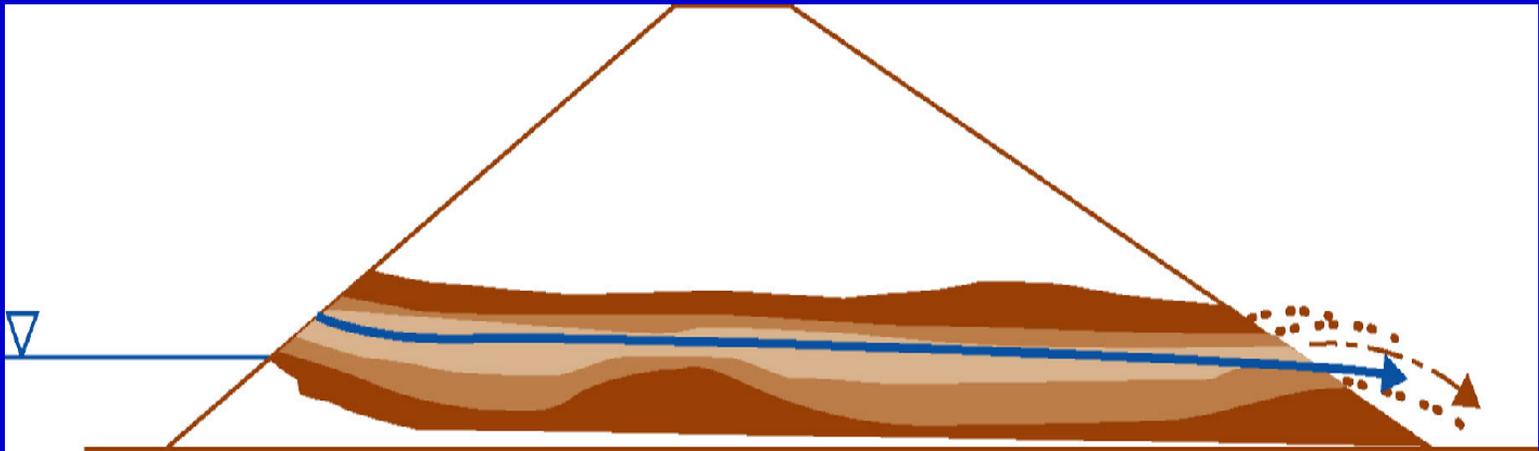
# Failure Mode No. 4 - Hydraulic fracture cracks in the earthfill

2. An erosion tunnel develops along the crack.



# Failure Mode No. 4 - Hydraulic fracture cracks in the earthfill

3. Continued erosion can lead to a breach of the dam.



# Failure Mode No. 4 - Hydraulic fracture cracks in the earthfill

This dam failed due to internal erosion of hydraulic fracture cracks upon first filling



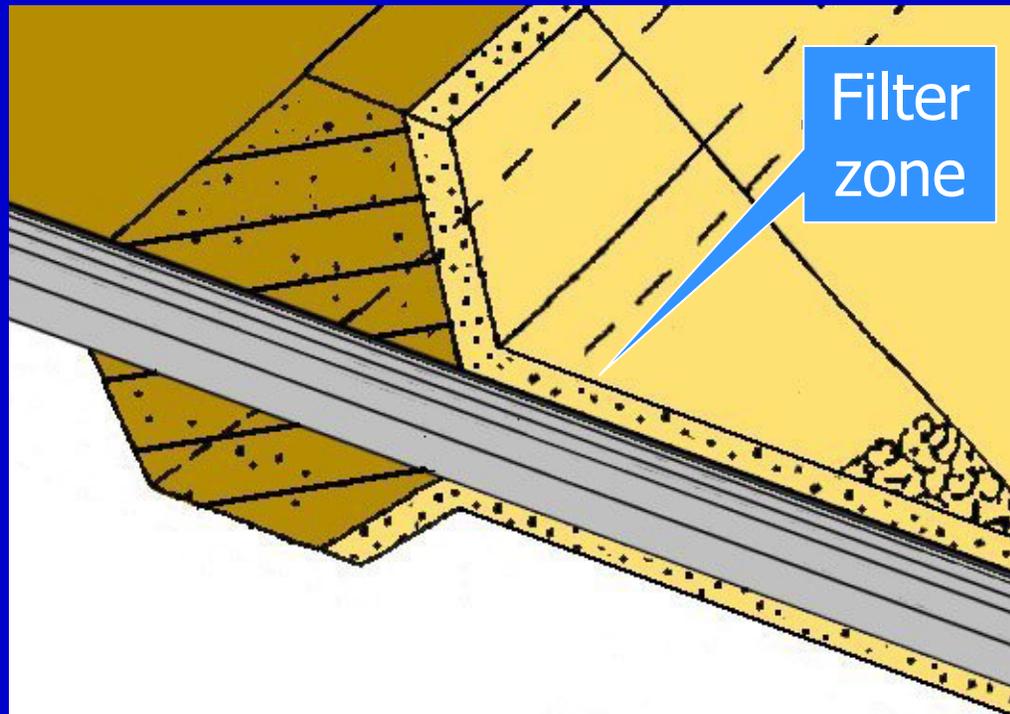
# Defensive measures

Use of antiseep collars was discontinued in the 1980's by most of the major dam building organizations



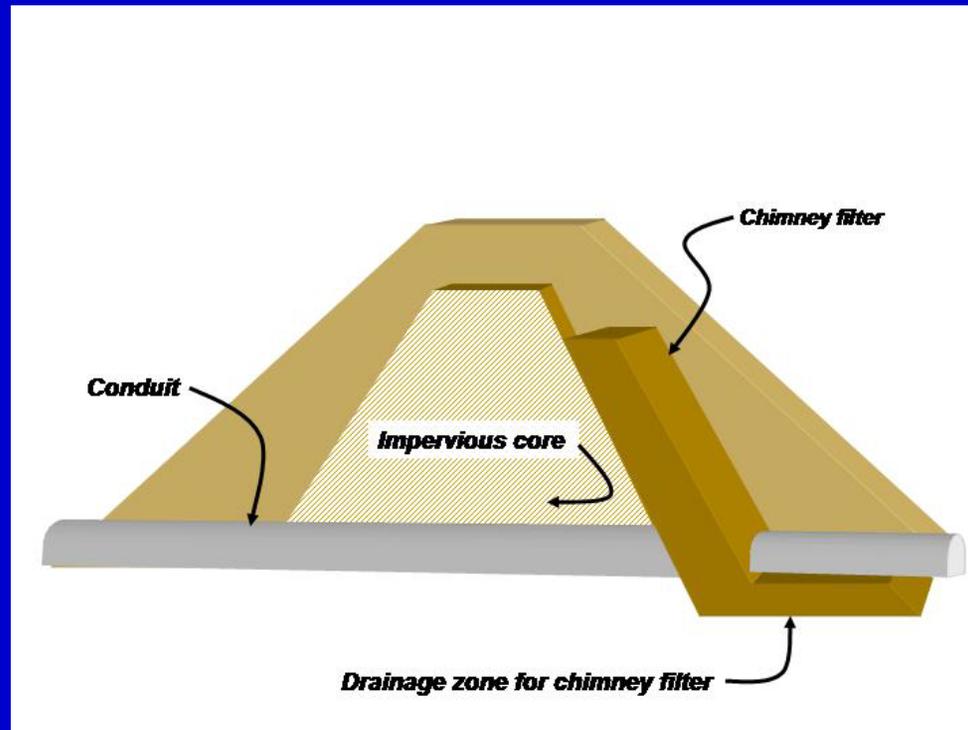
# Filter zone surrounding the conduit

A zone of filter material surrounding the conduit is now recommended



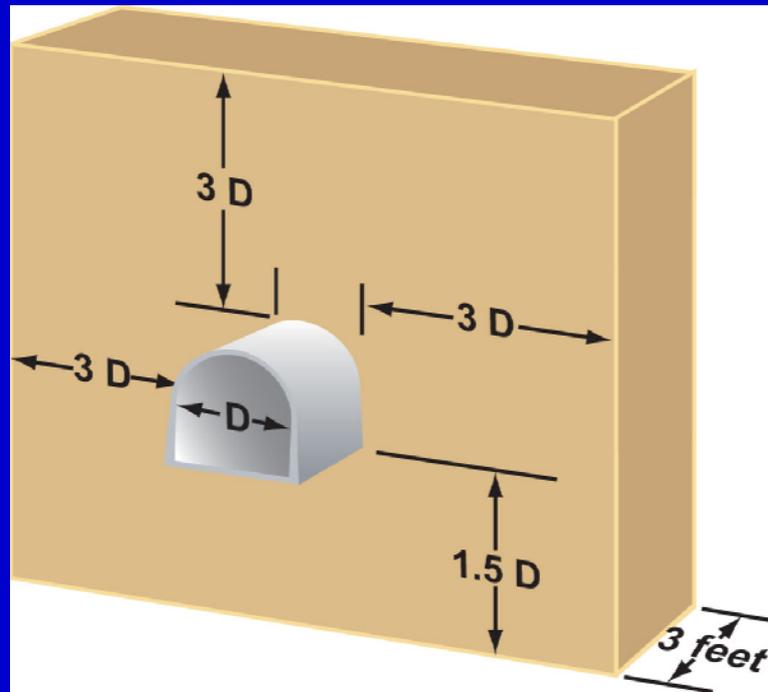
# Types of filters used with conduits

Chimney filter – Used in new construction or extensive renovation



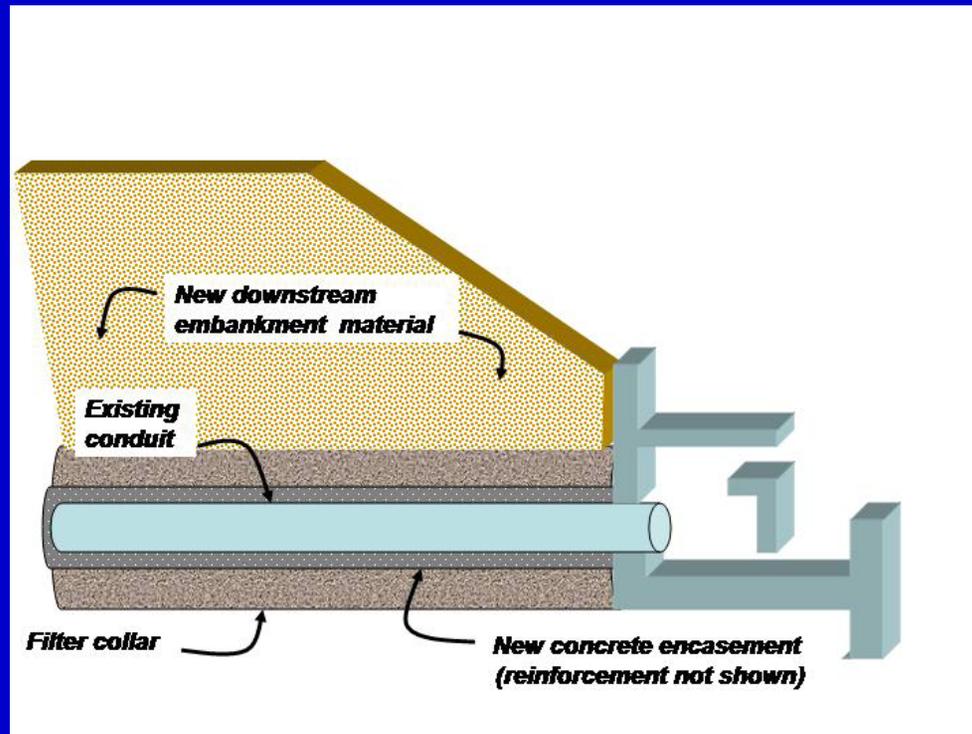
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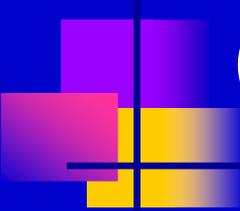
Filter diaphragm - Used in new construction or renovation



# Types of filters used with conduits

Filter collar – Used in renovation



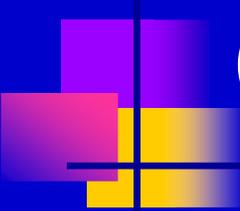


# Conduits

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Conduits have been constructed from a variety of materials including:

- Concrete (reinforced cast-in-place, precast)
- Plastic (thermoplastic, thermoset)
- Metal (steel, cast/ductile iron, CMP)



# Conduit defects

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Each conduit material reacts differently within the dam and is subject to a variety of conditions including:

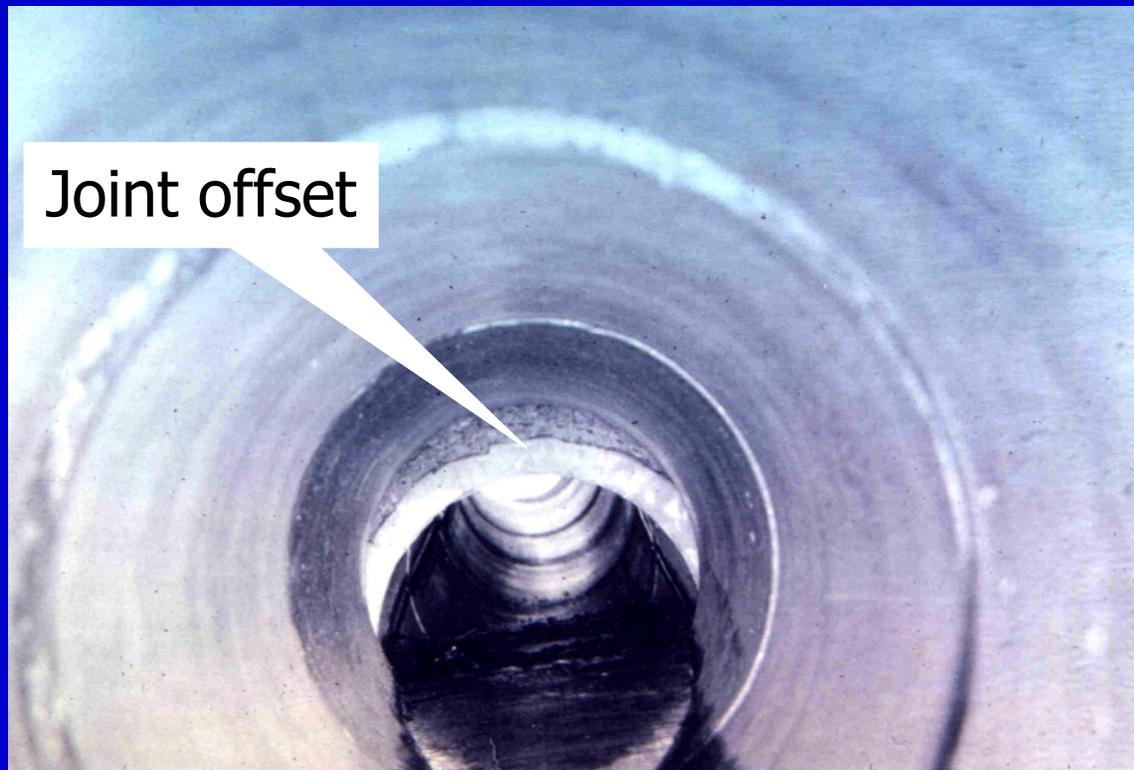
- Deterioration (corrosion, abrasion, aging, cavitation)
- Poor design and construction

# Conduit defects - Examples



Corroded CMP

# Conduit defects - Examples



Poor design and construction

# Common methods of conduit inspection



Man-entry



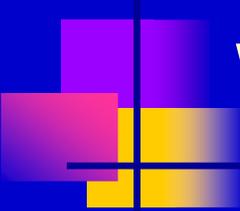
ROV



Divers



Closed circuit television



# Common methods for dealing with problem conduits

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- Sliplining
- Remove and replace
- Repair
- Abandonment

# Sliplining

High density polyethylene (HDPE) and steel are commonly used



HDPE



Steel

# Cured-in-place pipe (CIPP)

Also known as an “elastic sock”



Unloading



Inversion process

# Remove and replace



Excavation of the existing conduit



Construction of a new conduit

# Repair



Spot repair



Grout injection

# Abandonment

Injection of grout into an existing conduit



Outlet works

# Best Practices for Conduits through Embankment Dams

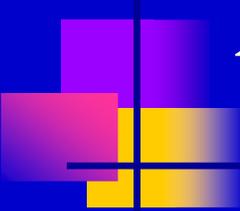
The guidance document will be available for free public distribution in the Fall of 2005.



Hard Copy



CD and DVD

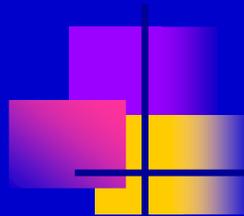


# Best Practices for Conduits through Embankment Dams

Information on how to obtain a copy of the document will be posted on FEMA's website at [www.fema.gov/fima/damsafe/resources](http://www.fema.gov/fima/damsafe/resources)

or

Contact Chuck Cooper (Bureau of Reclamation) at [ccooper@do.usbr.gov](mailto:ccooper@do.usbr.gov).



# Questions

