

Q-Labs[®]

Shaping your Processes
for Competitive Advantage

Understanding “Why?”

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Agenda

- The Problem
- Basic Concepts
- Defect Classifications
- Causal Analysis in the CMM and CMMI®
- An Opportunity
- Summary

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The Problem

- Many of the potential benefits of measurement and analysis activities depend on effective causal analysis
- Causal analysis often produces superficial or no meaningful action, even in “mature” organizations

Examples of Weak Results

- Identified cause does not lead to any action
 - Bad data
 - Personnel issues
- Causes and actions are superficial
 - Defect rates from inspections are low, so *reinspect*
 - Defect rates from inspections are high, so *orient* the producer
- Only a small number of problems may result in false OOC signals or OBE (overcome by events) situations
- Tendency to stop at “first plausible explanation”

Contributors to the Problem

- Misunderstanding of basic concepts
 - Causality
 - Causal system
- Inadequate defect classification schemes
- Ad hoc causal analysis processes
 - Bad habits
 - Differences between CMM and CMMI

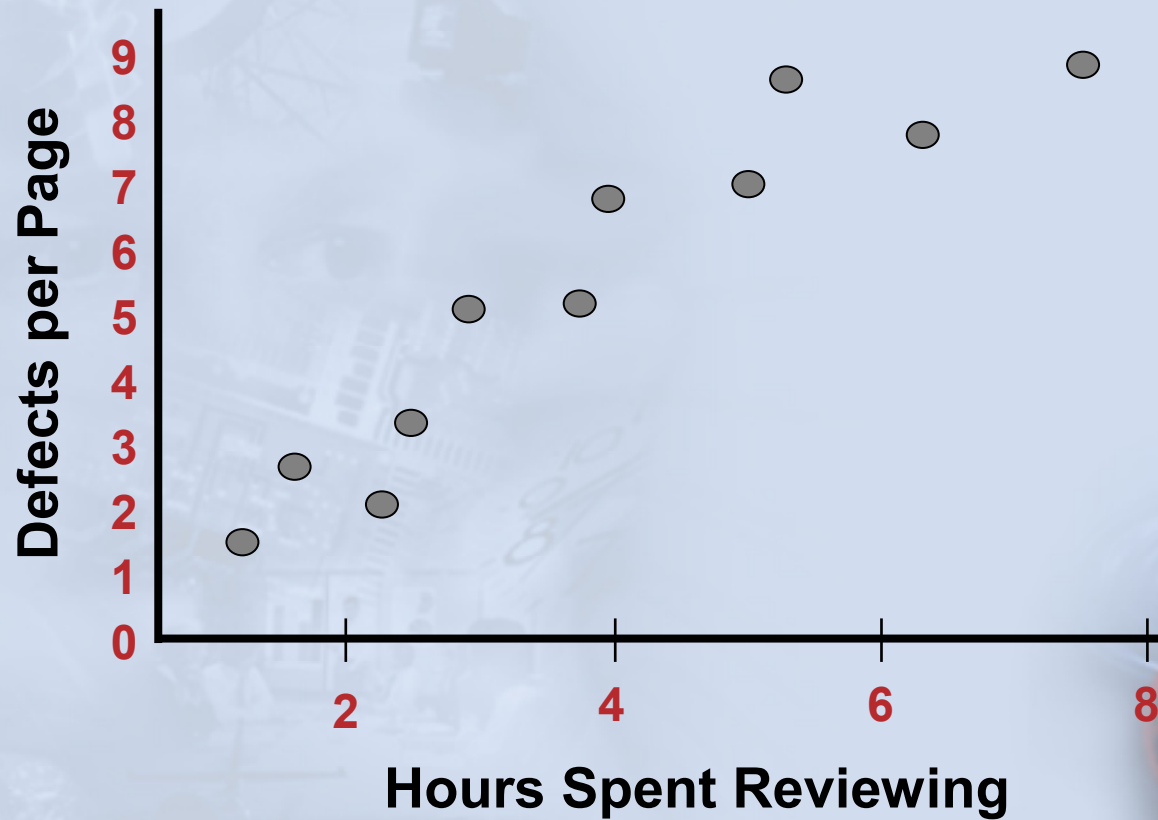
Causal Analysis

- Examination of information about problems, with
- Intent to identify causes of defects so that they can be prevented or detected earlier, or so that appropriate corrective action can be taken
- Many different approaches, called defect causal analysis or root cause analysis, employ many different techniques
- Performed in response to an *anomaly* or as part of a continual improvement program

Concept of Causality

- Conditions of causality
 - *Cause* and *effect* must demonstrate association or correlation
 - *Cause* must precede the *effect* in time
 - Mechanism by which the cause produces the effect must be identified
- Assignment of cause in a “human-intensive system” always includes a significant element of subjectivity

A Causal Relationship?



Causal System

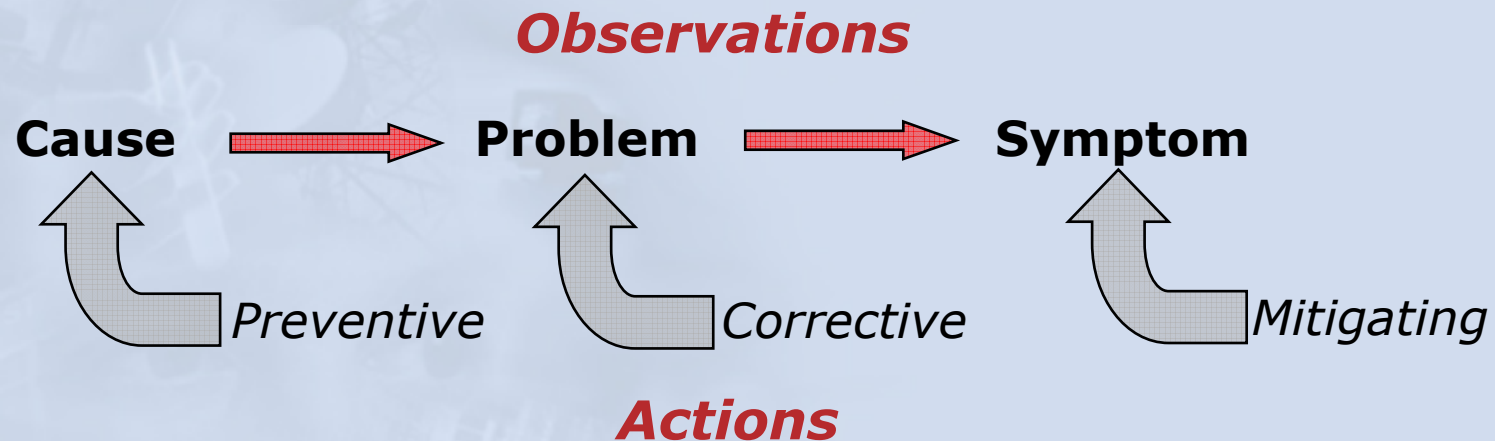
- Network of interacting factors that affect an outcome of interest
 - Causes may be linked hierarchically or laterally — causes may be effects, too!
 - A vocabulary limited to *cause* and *effect* usually isn't sufficient for reasoning about a causal system

Terminology for Causal Analysis

- The *problem* is the critical issue
- *Symptoms* usually are the most readily visible consequences of the problem
- *Causes* contribute to the occurrence of the problem
- *Systematic problems* are those that repeat



Elements of a Causal System



- Action may be taken on many different elements of a causal system
- Selecting the right action depends on the cost of the action and the expected impact on the system

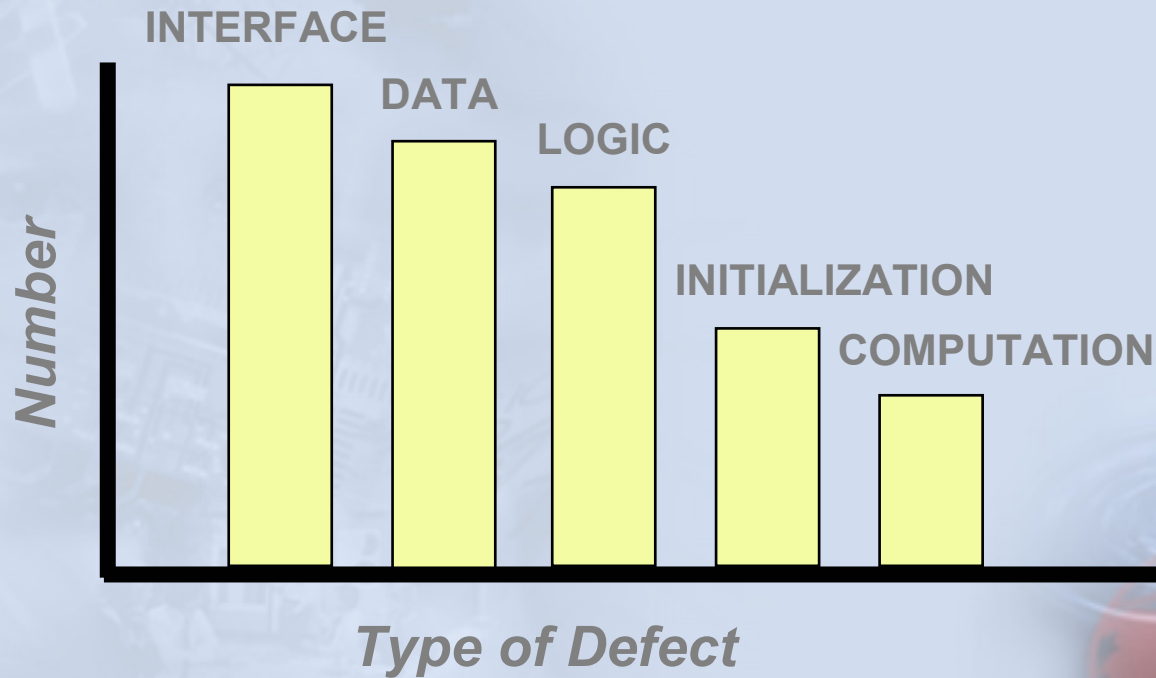
Defect Classifications

- Meaningful classifications are essential to identify trends and “systematic errors”
- Most common dimensions include:
 - when inserted (activity)
 - when found (activity)
 - type of error made
- Type of error may be specific to the work product or phase
- Classifications are intended as a tool for gaining insight
 - May require customization to problem domain
 - Must be understandable to engineers

“Ideal” Attributes of Classifications

- Orthogonal Dimensions
- Mutually Exclusive Categories within a Dimensions
- Objective Criteria for Assigning Categories
- Sensitivity to Behavior – changes in behavior result in changes in measures

Example Pareto Chart



NASA Software Engineering Laboratory Classification

Causal Analysis Process

- Causal analysis assumed to be “intuitive”
- Processes, procedures, and tools often minimal
- Insufficient emphasis on ensuring that the right people participate
- CMM/CMMI-required “structure” added later

Relationship to CMM

- Level 4 — Defect Causal Analysis
 - May be ad hoc, bad habit!
 - Performed in response to *out of control* situations
- Level 5 — Defect Prevention
 - A Key Process Area (KPA) of CMM
 - Systematic approach required for DCA – “in accordance with a documented procedure”
 - Performed even when process is *in control*
 - Additional planning and feedback requirements

DP Planning

- Based on results of process performance analysis provided by (Quantitative Process Management (QPM), Software Quality Management (SQM), Process Change Management (PCM) activities
- Defines
 - Focus of DP activities (e.g., problem area)
 - Charter, composition, roles, and responsibilities of defect causal analysis team(s)
 - Charter, composition, roles, and responsibility of action team(s)
 - Schedules for phase kickoff meetings
- May not address all project activities and products

Phase Kickoff Meeting

- Provides regular feedback from DCA sessions
- Entire project staff participates
- Typical topics
 - Lessons learned (Dos and Don'ts) from previous projects and builds
 - Defect causal analysis and other process improvement activities to be conducted
 - Goals and objectives for this phase
 - Changes to methods and tools for this phase

Causal Analysis and Resolution

- CMMI Process Area at Level 5
- Differences from CMM DP
 - Phase Kick-off Meetings not addressed
 - Planning requirements relaxed (management versus technical plan)
 - Scope broadened to include all types of anomalies, not just defects
- DP provides the more challenging set of requirements

Relationship to Six Sigma

- Many causal analysis techniques provided in typical Six Sigma training programs (e.g, Error Modes and Effects Analysis)
- Defect prevention planning and team-based approach to DCA (CMM requirements) usually are not explicit elements of Six Sigma
- DP in the SW-CMM, and CAR in the CMMI, assume processes are defined; the need to define processes prior to DCA increases the time and effort required

Opportunity – IEEE 1044

- IEEE Standard 1044 – Classification of Software Anomalies (1995)
- Working group established to revise this standard
- Goals of revision
 - Incorporate current concepts
 - Inspection defects
 - Orthogonal defect classification
 - Defect causal analysis
 - CMMI, Six Sigma, etc.
 - Extend to defect prevention and improvement from just problem management
- Some face-to-face meetings, but most work to be accomplished off-line

Summary

- Regular and effective causal analysis is an essential element of any continuous improvement program
- Many concepts of causal analysis are misunderstood
- DP (CMM) and CAR (CMMI) requirements differ in some important ways
- Do causal analysis right – from the start!
 - Training
 - Good classifications
 - Systematic process

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- Consulting and Appraisals in Software Measurement, CMM/CMMI, ISO 9000, SPICE, etc.
- International Company
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- 120 employees
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